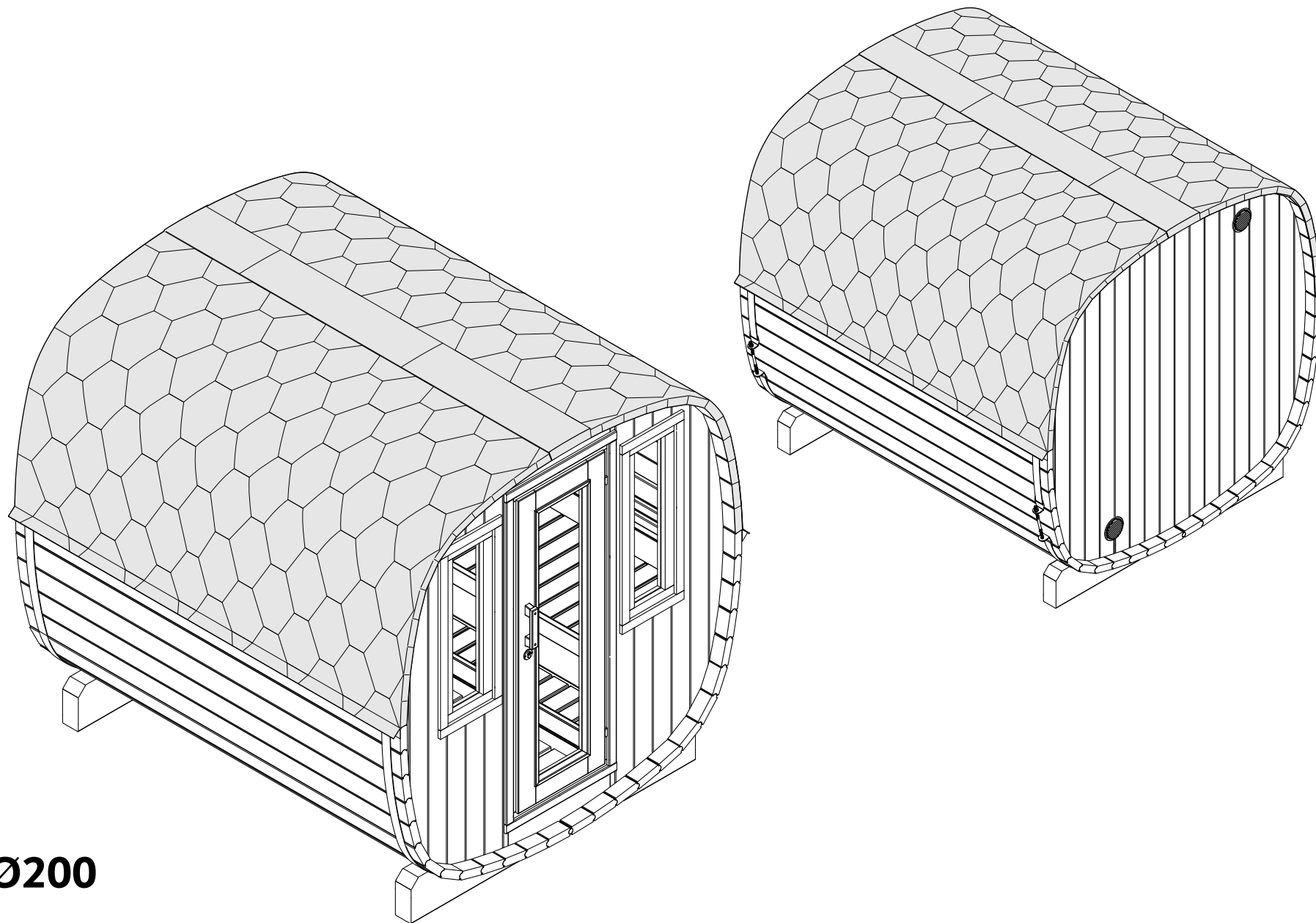




230 Ø200

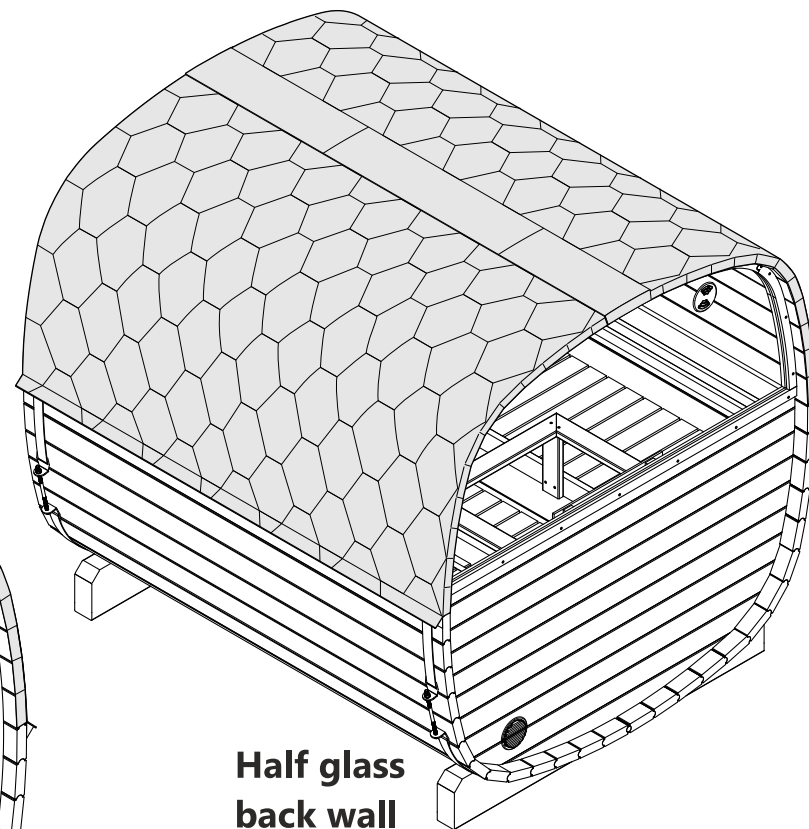
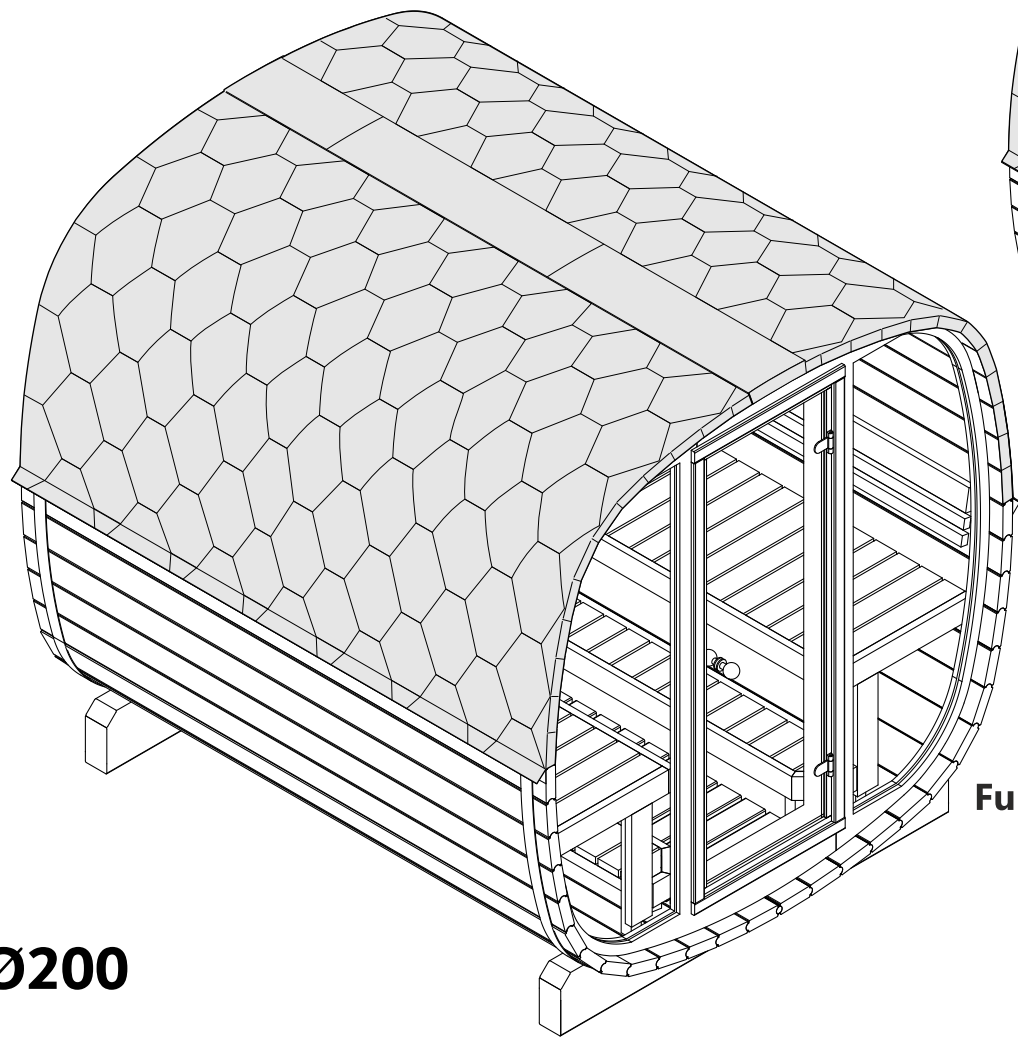
Before you start assembling the sauna,
please read the entire manual.

All units of measurement are in millimeters.

A sauna barrel can never be 100% tight due to the construction.

Serial No. : _____

Options:



**Half glass
back wall**

Full glass front

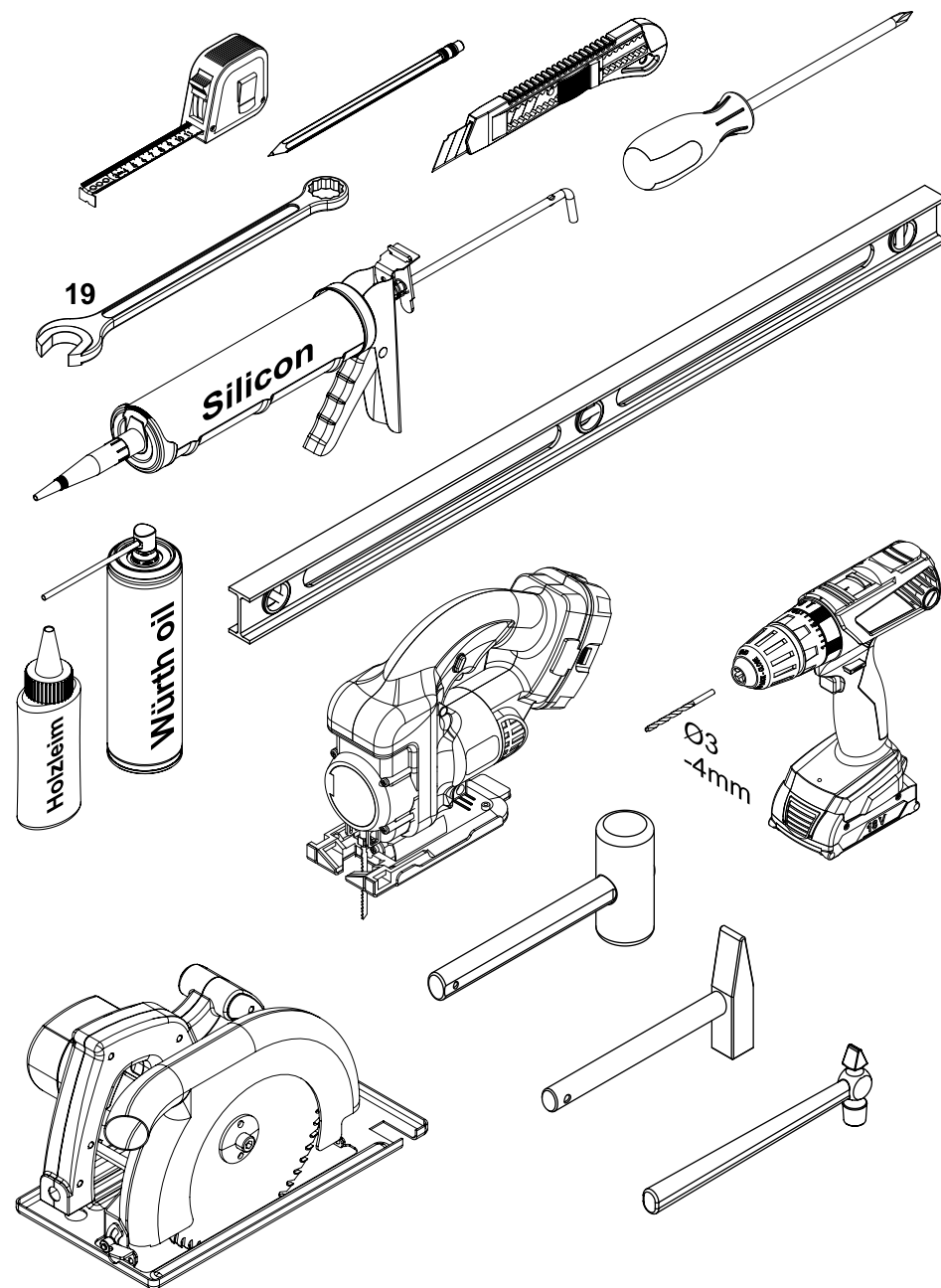
230 Ø200

**Before you start assembling the sauna,
please read the entire manual.**

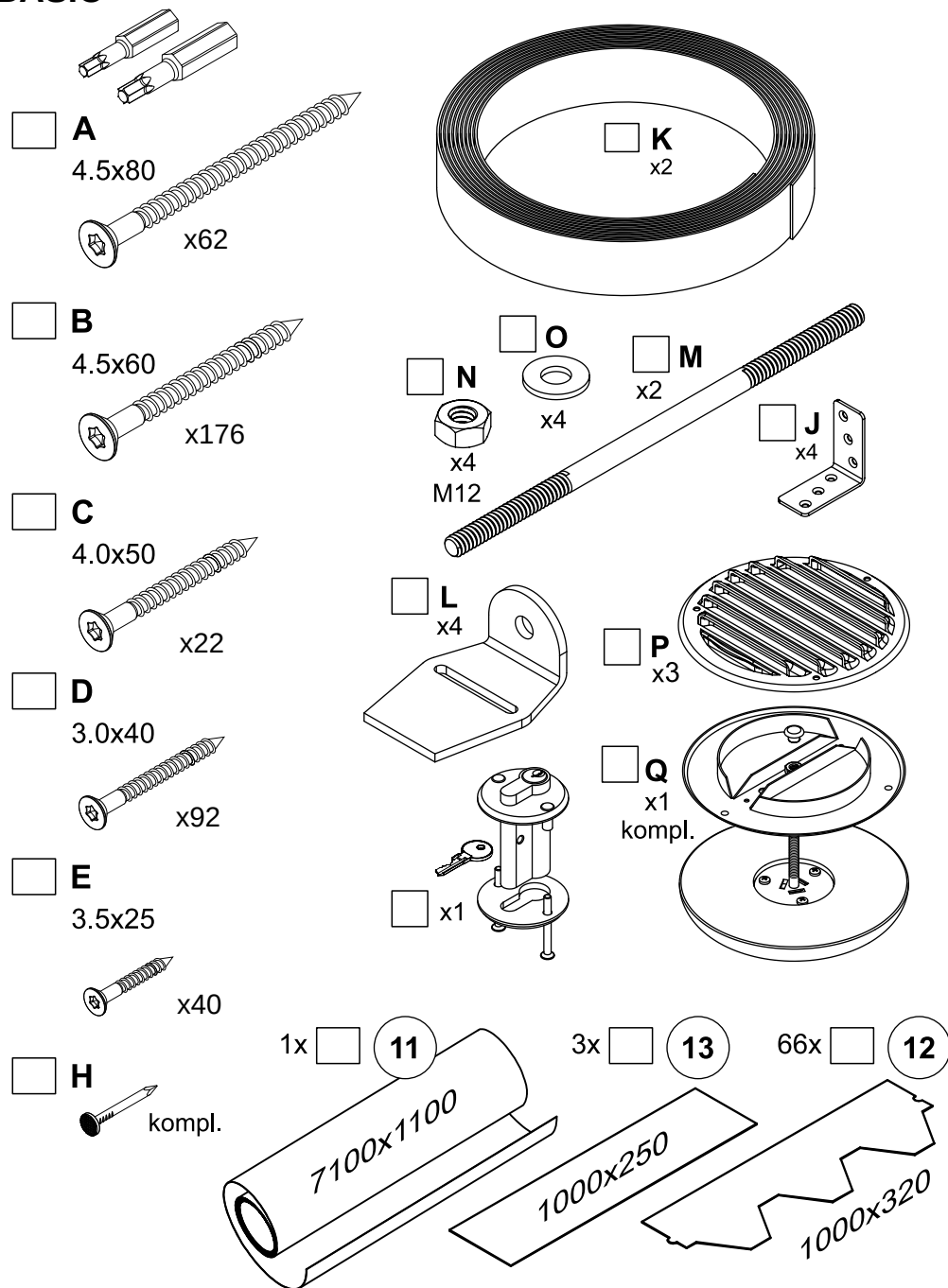
All units of measurement are in millimeters.

A sauna barrel can never be 100% tight due to the construction.

Tools that make your construction easier.
Not included in the delivery

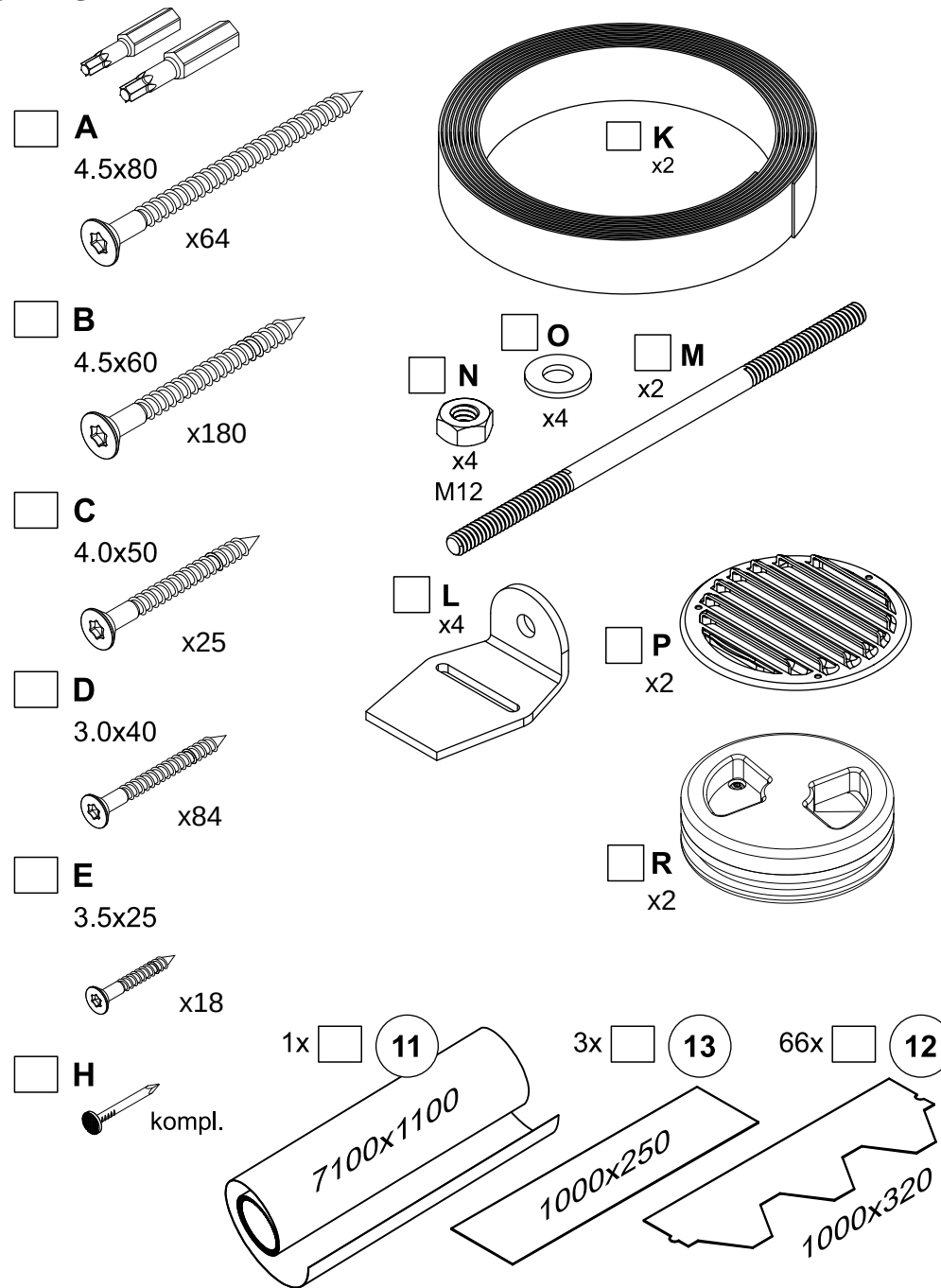


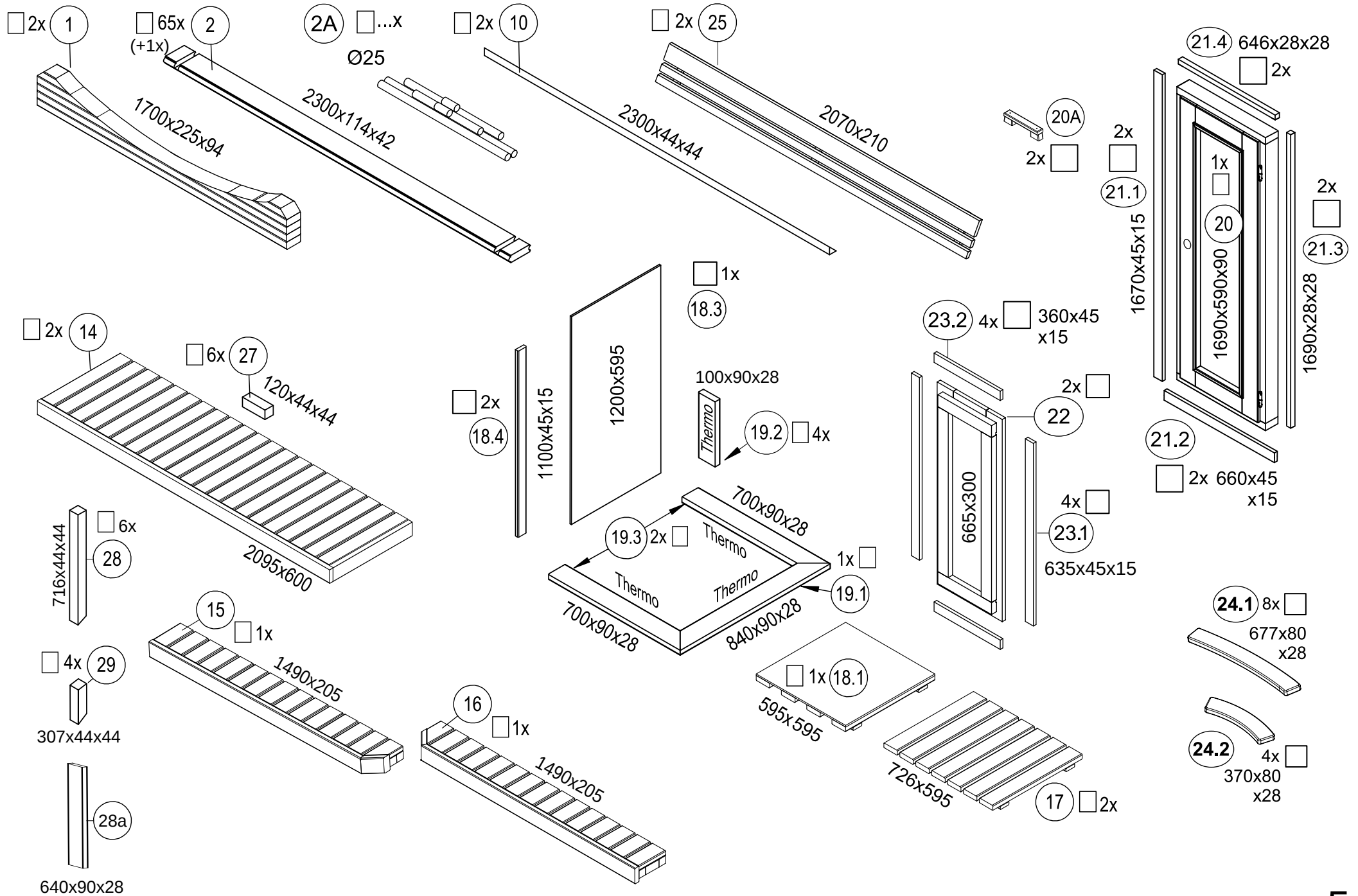
BASIC



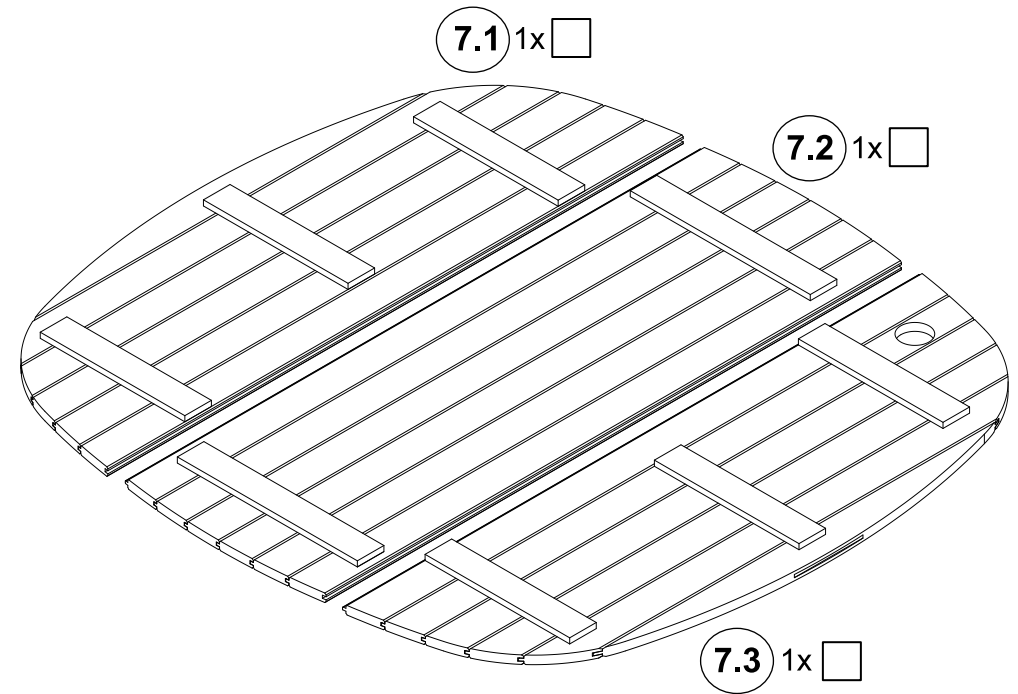
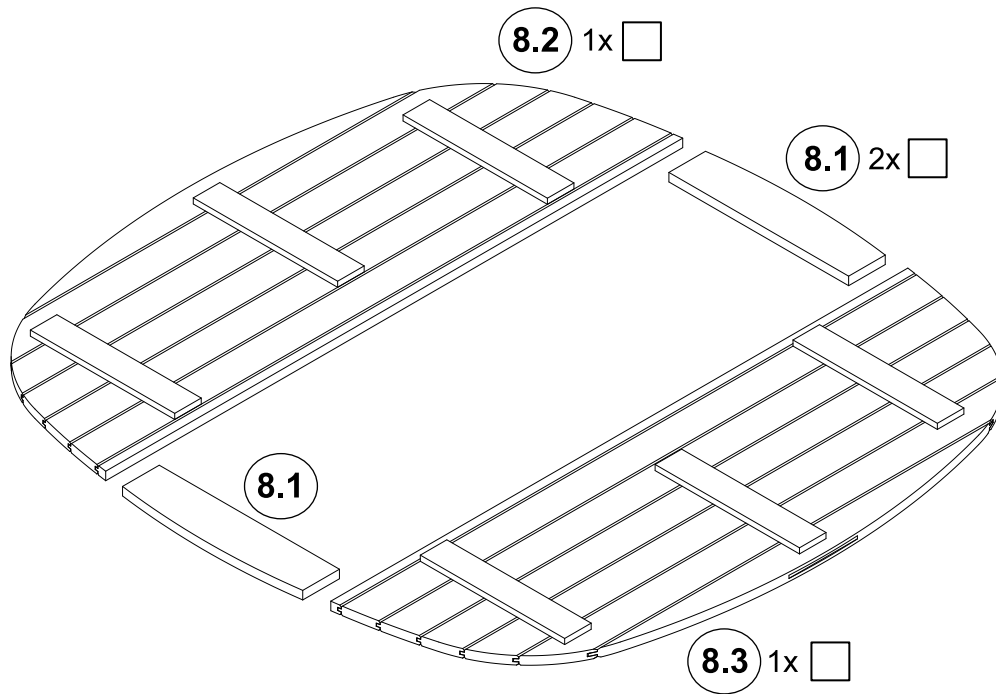
OPTIONAL

22.01.25
FK





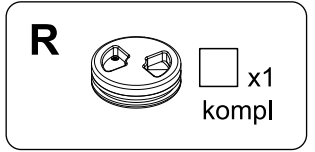
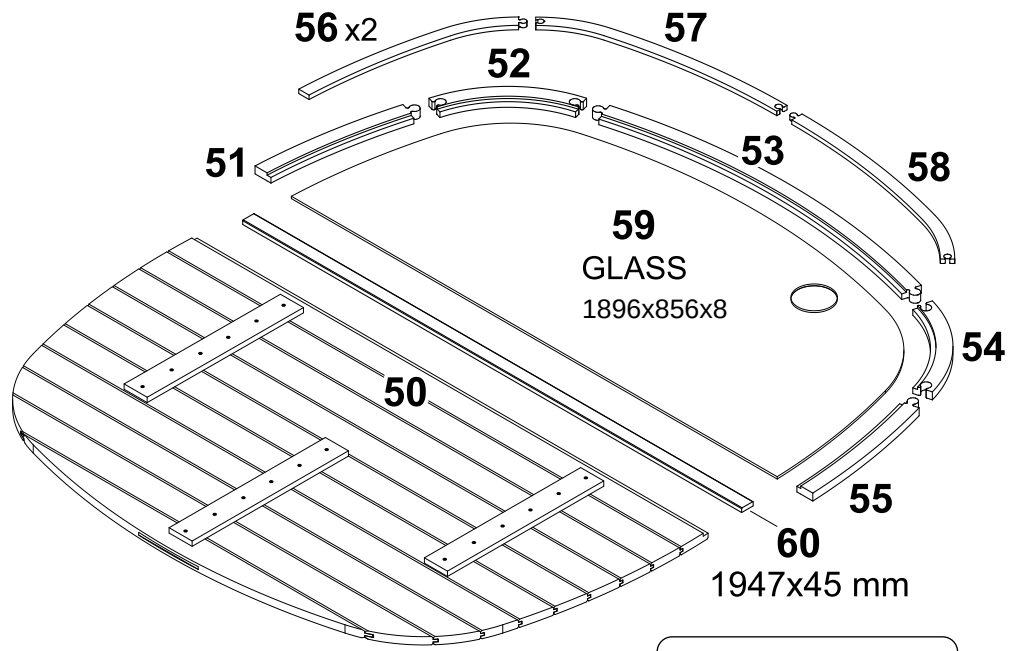
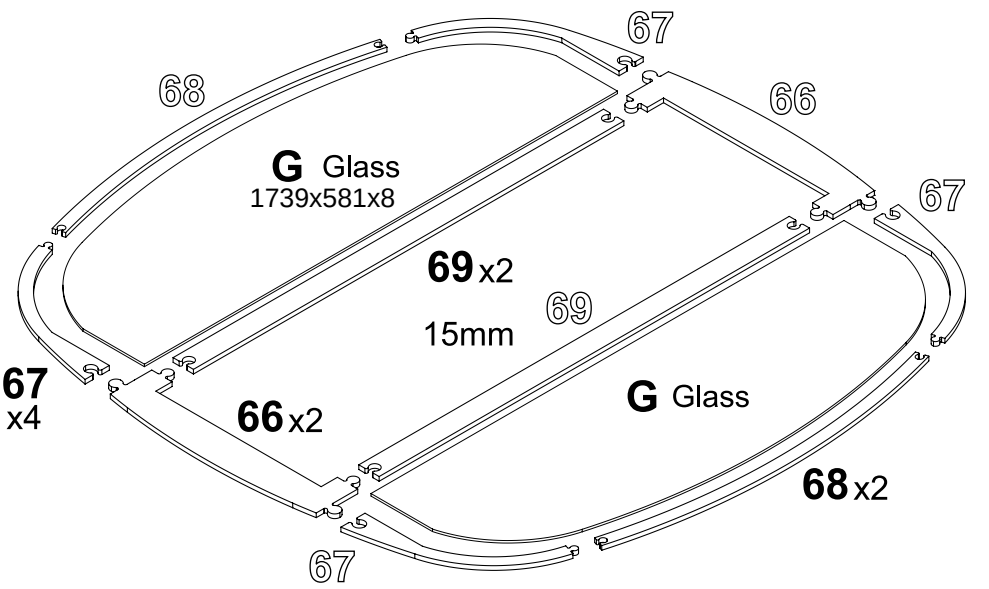
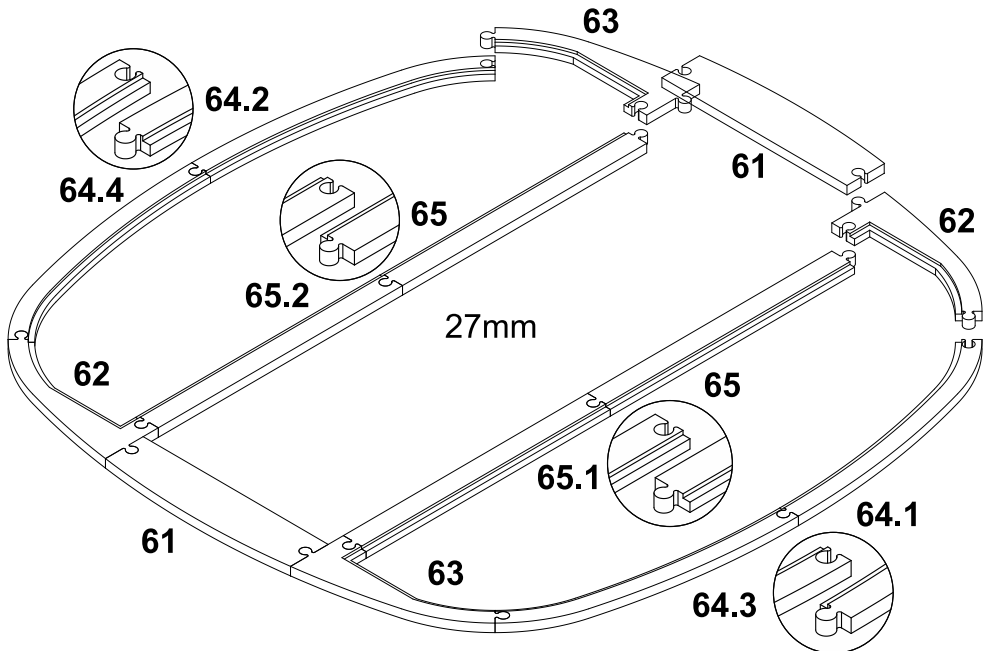
BASIC



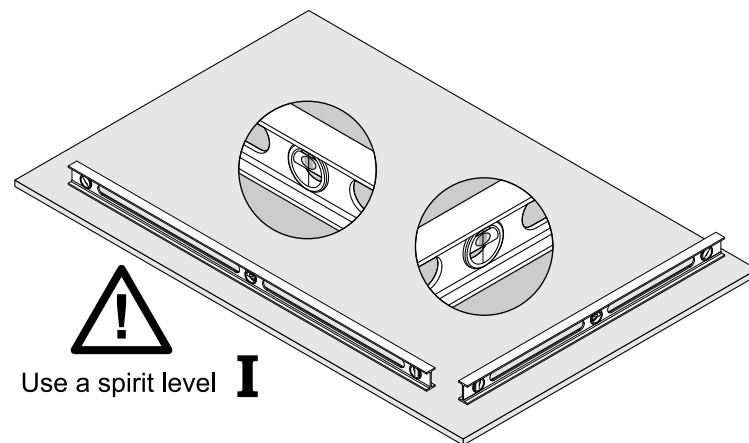
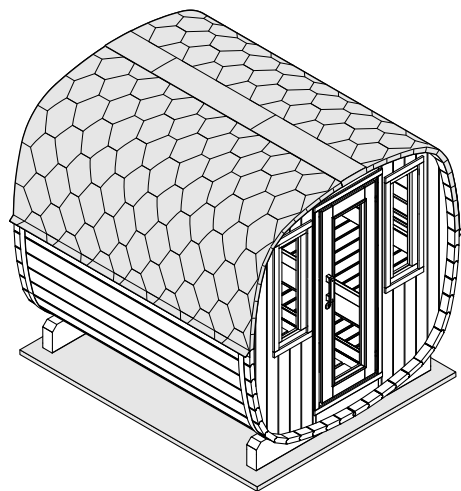
Full glass front

OPTIONS:

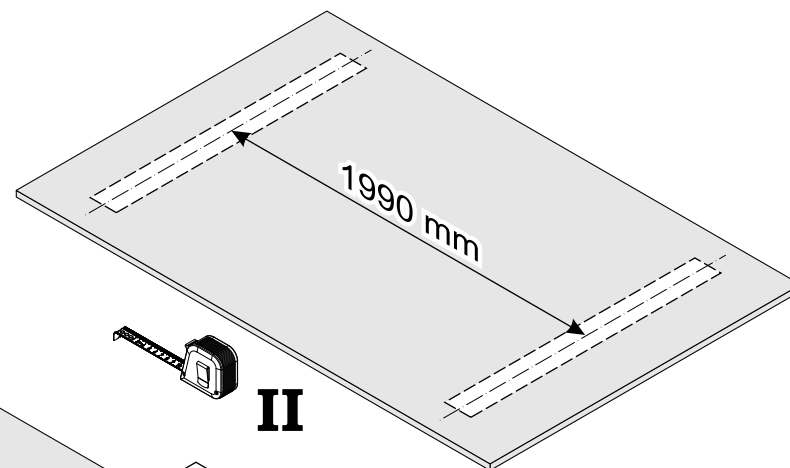
Half glass back wall



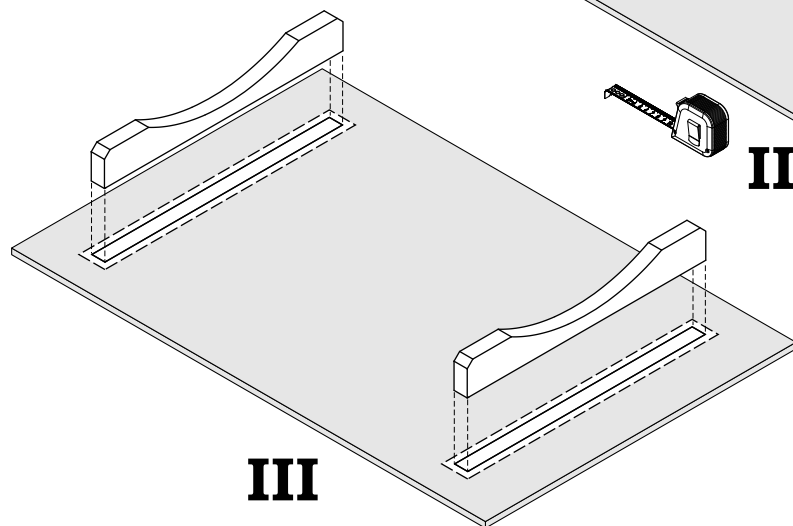
FOUNDATION PLAN



I
Use a spirit level

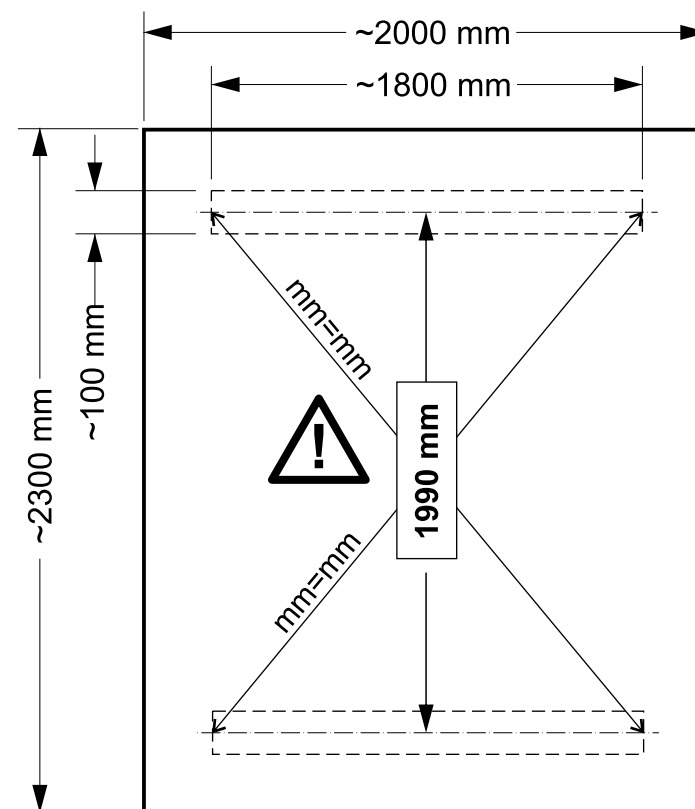


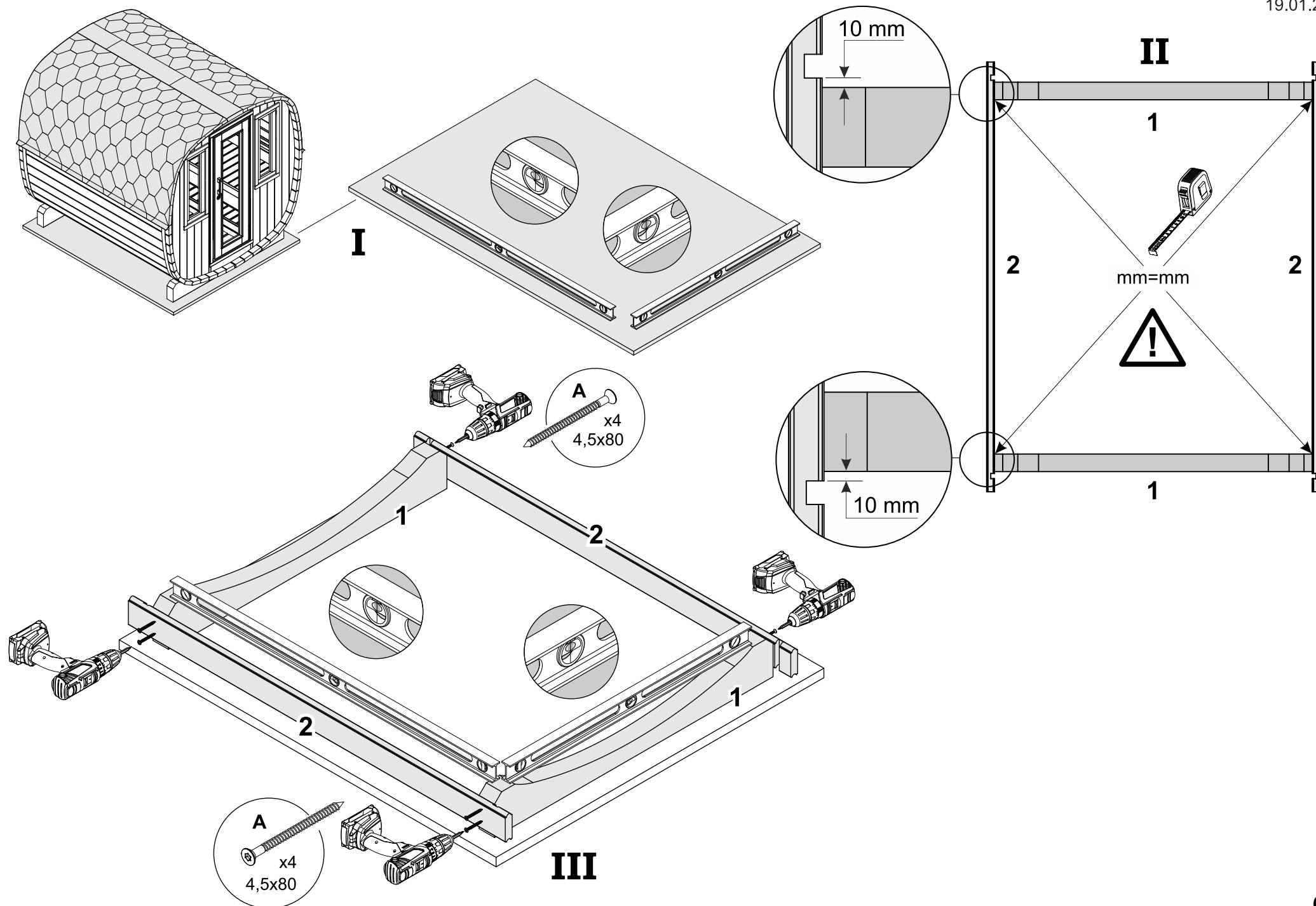
II

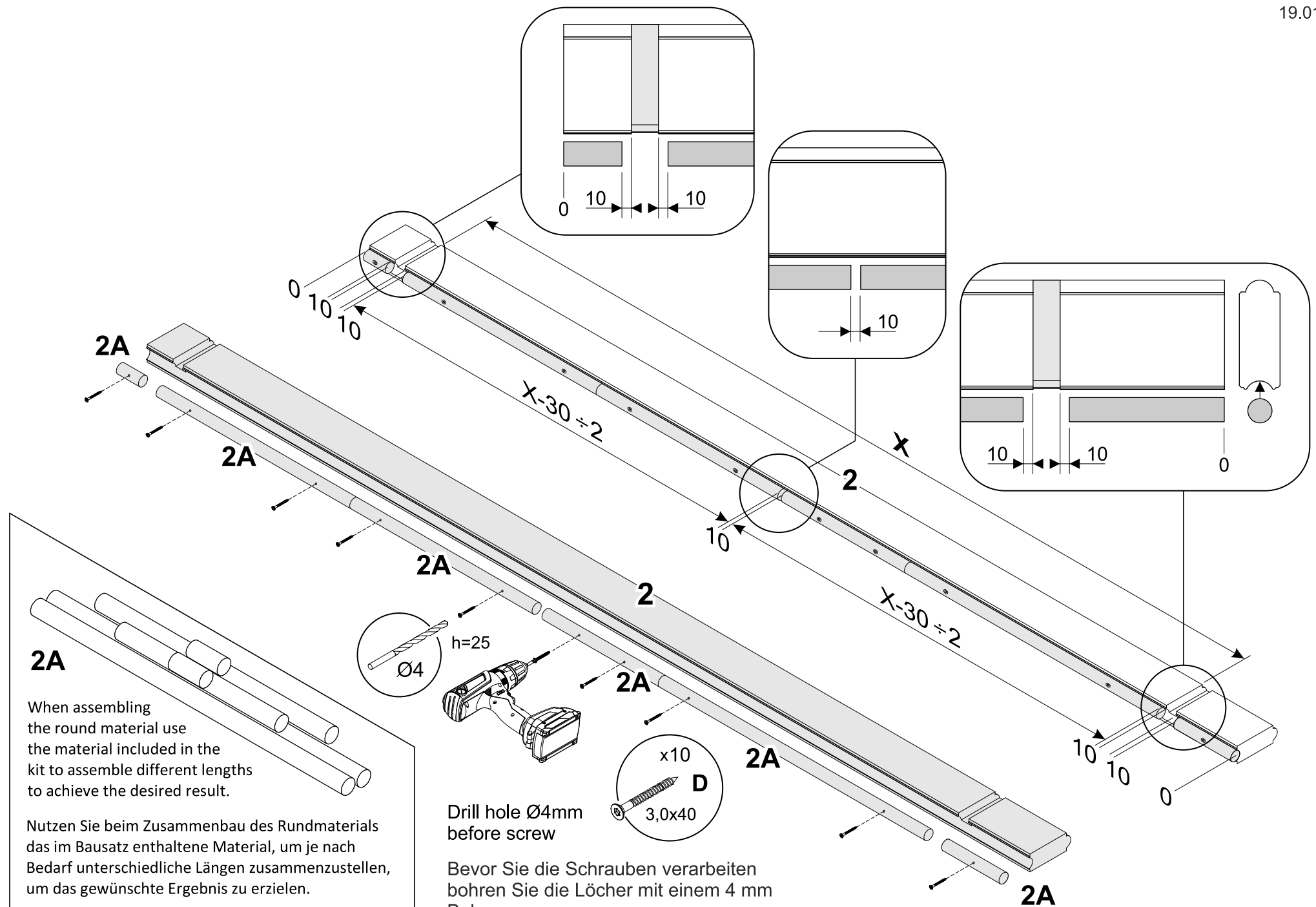


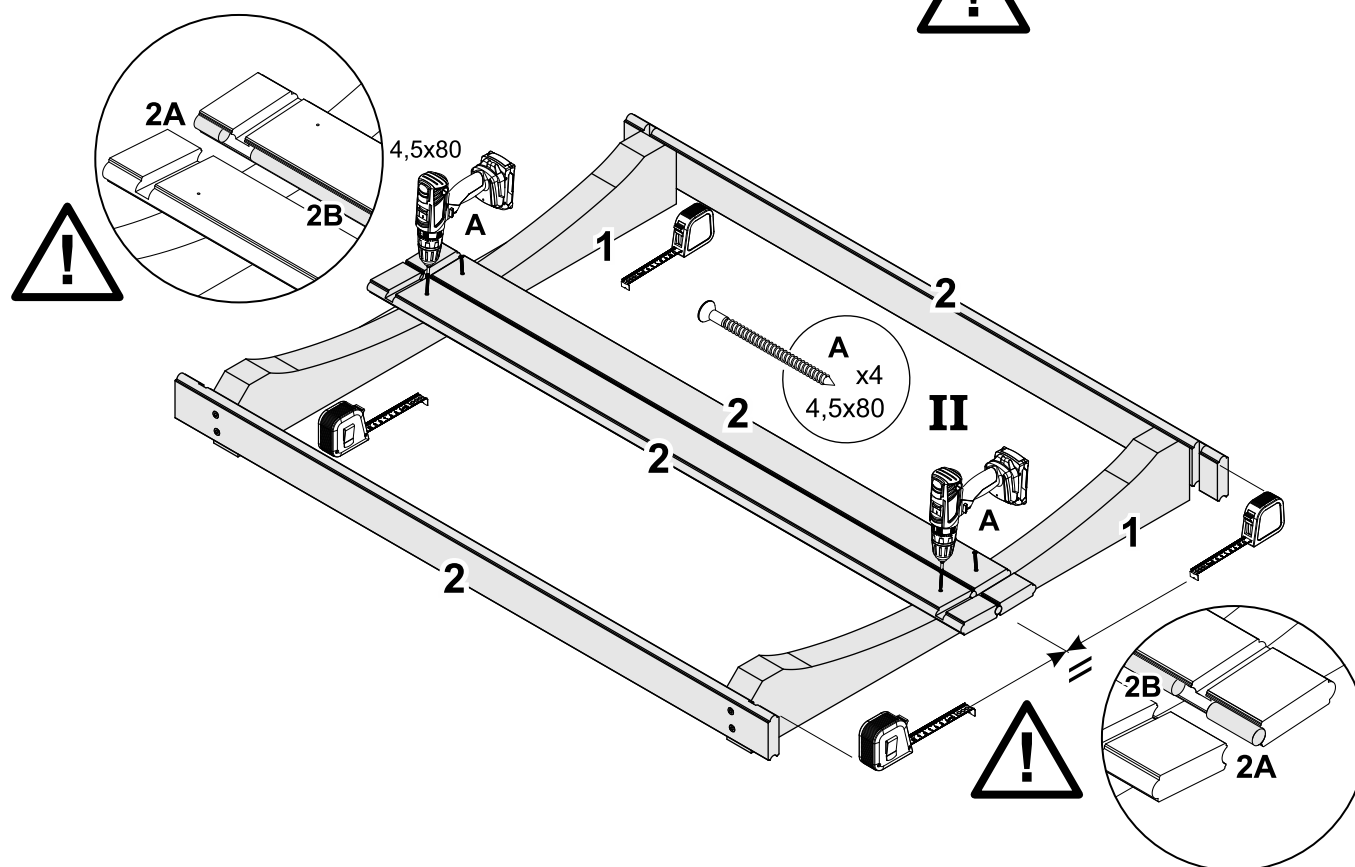
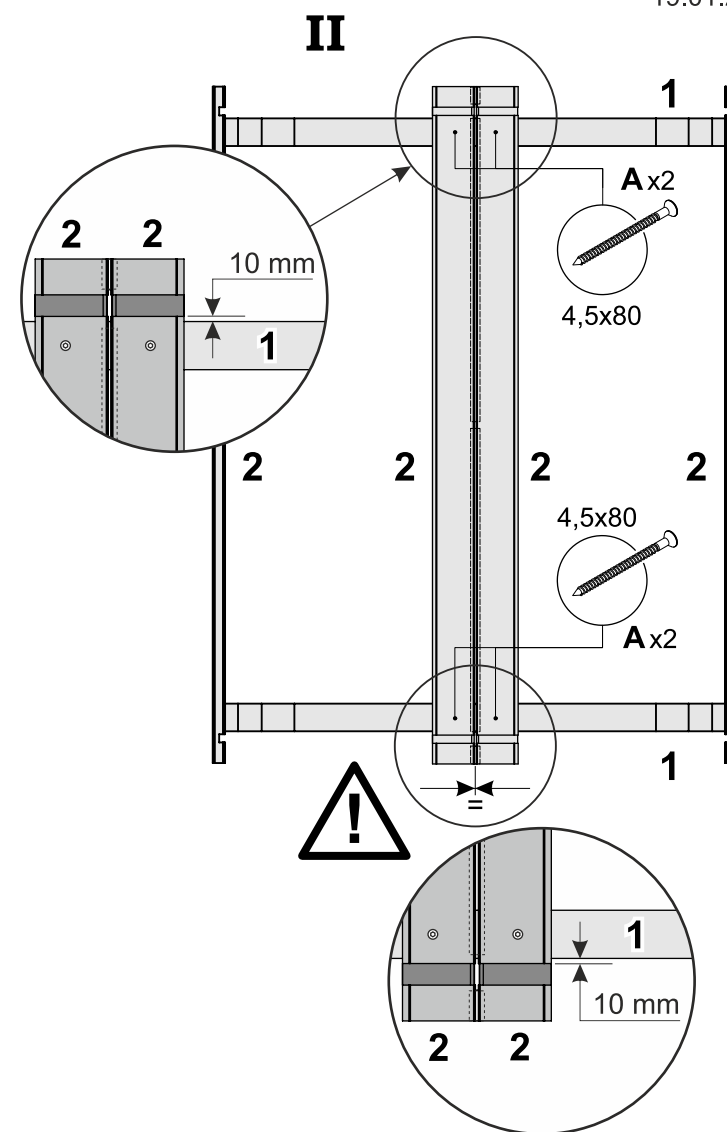
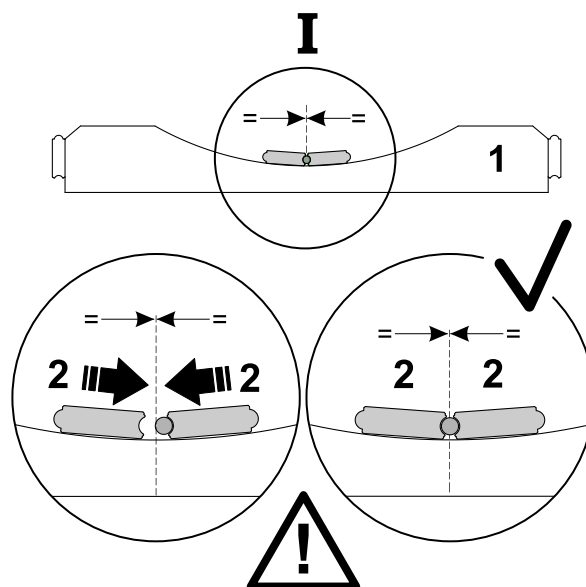
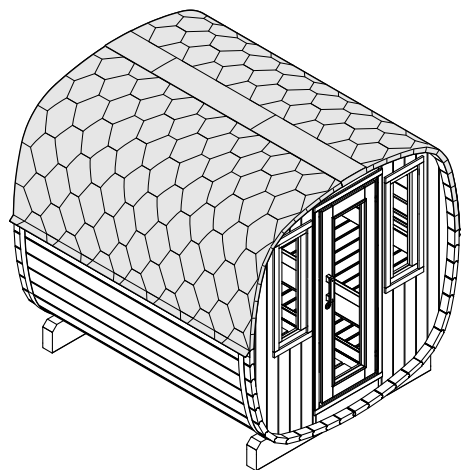
III

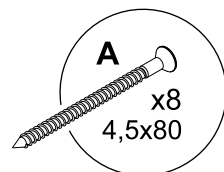
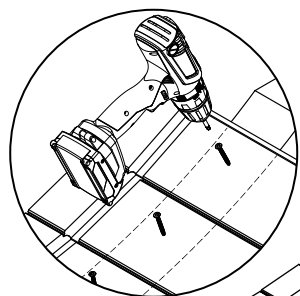
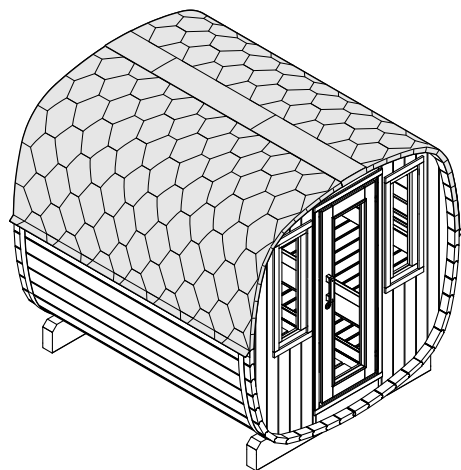
We recommend a full-surface
foundation 2000x2300 mm



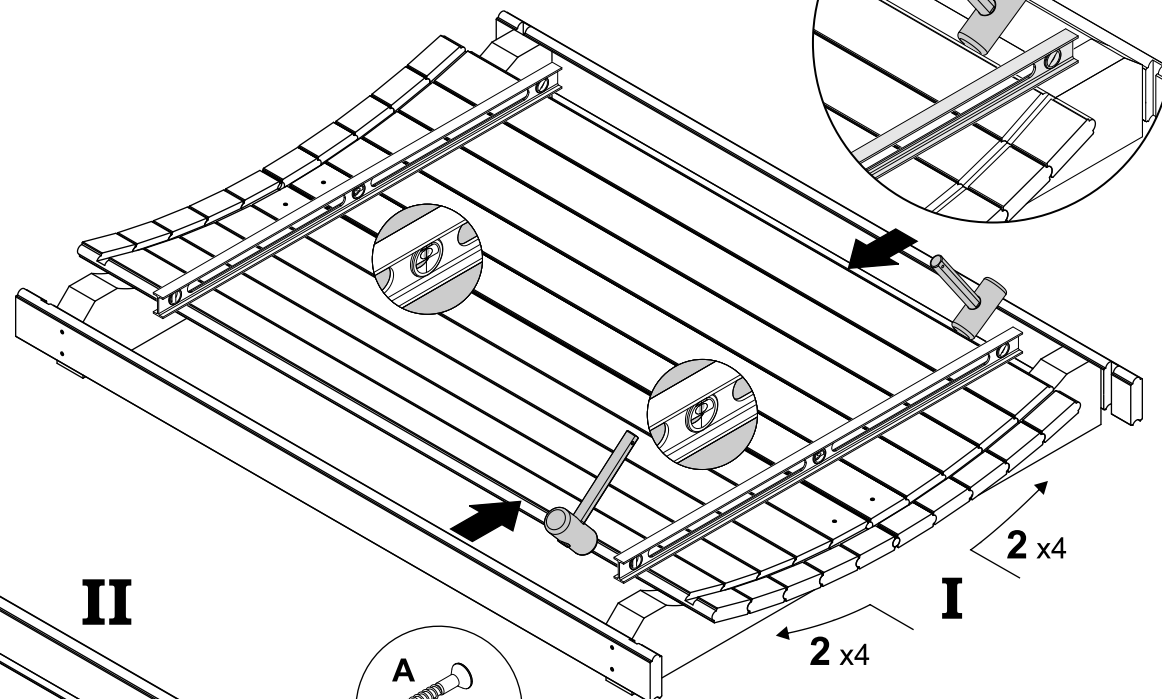




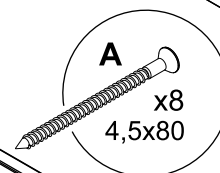




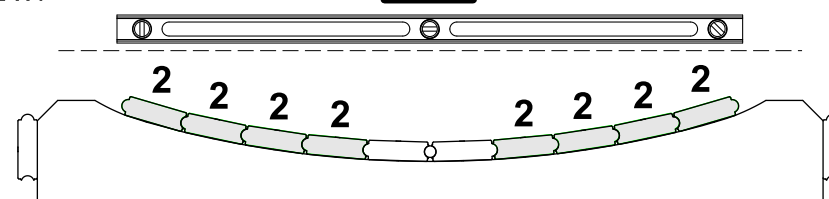
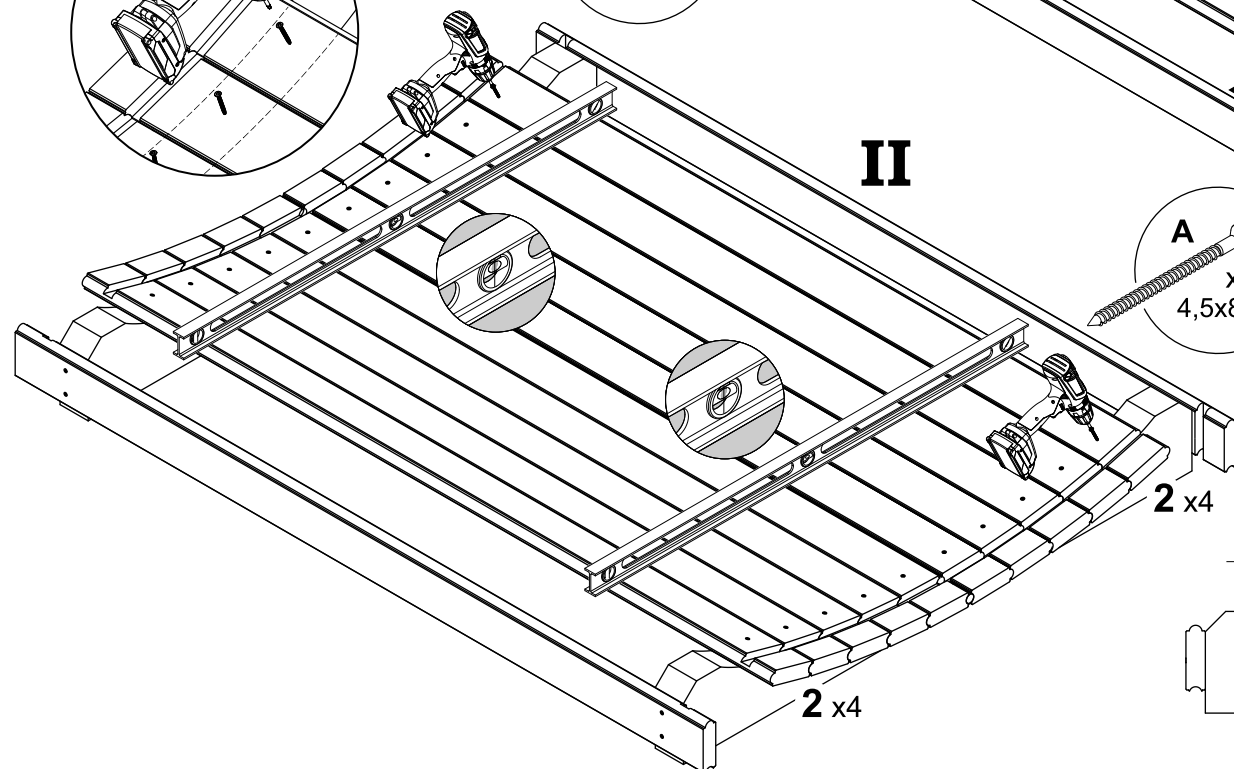
A
x8
4,5x80



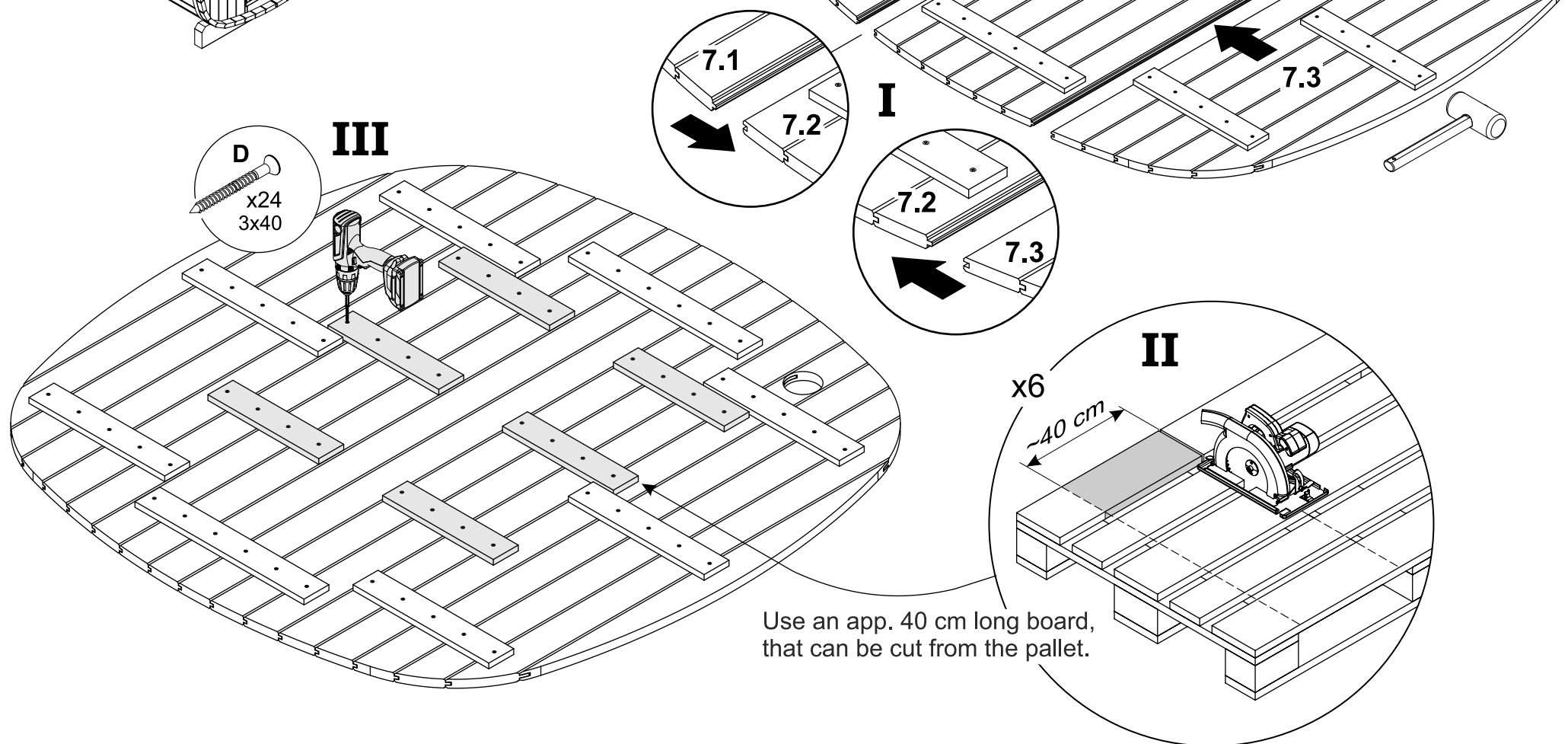
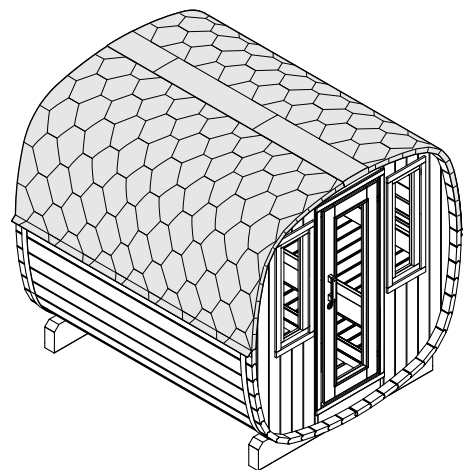
II

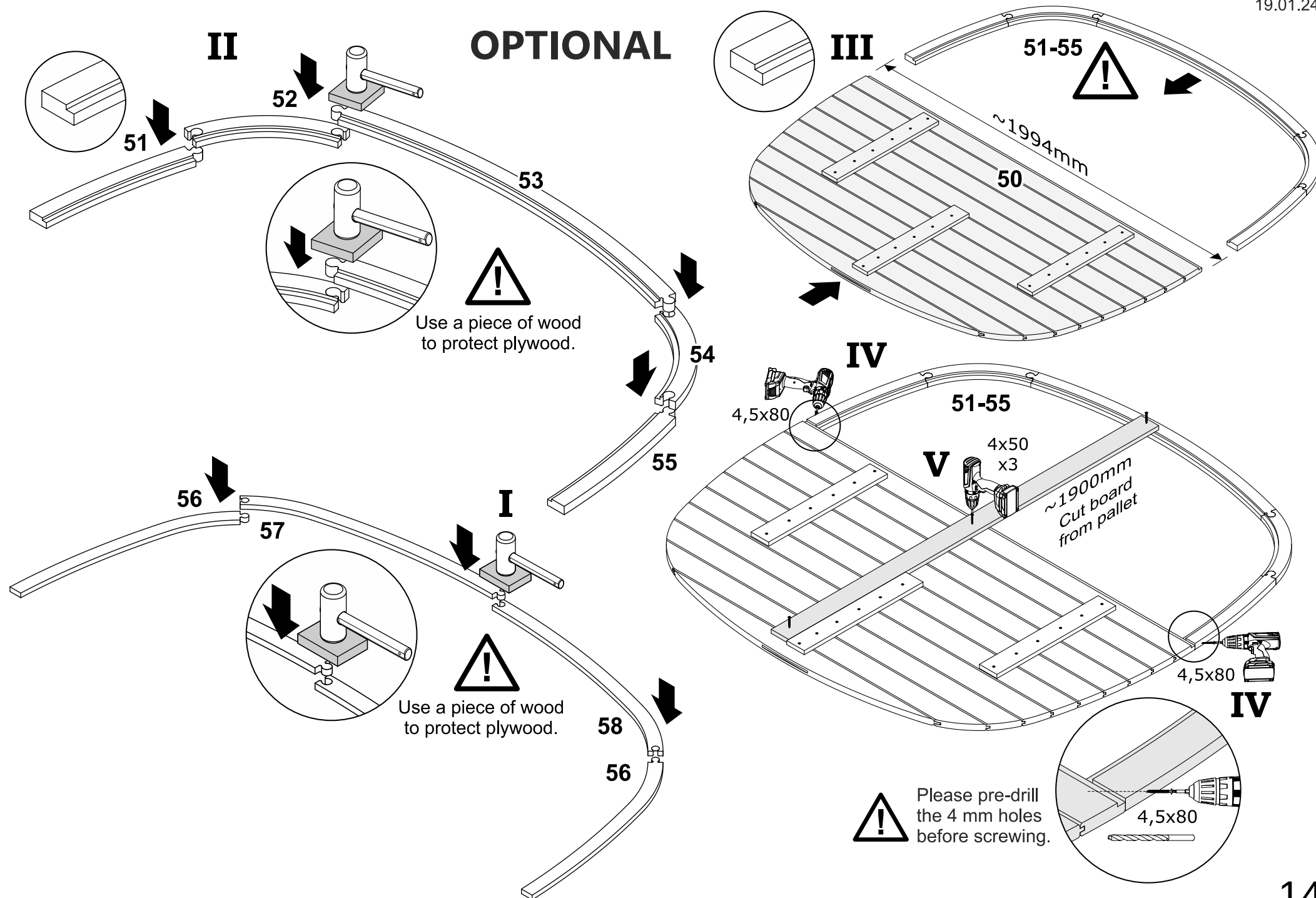


A
x8
4,5x80

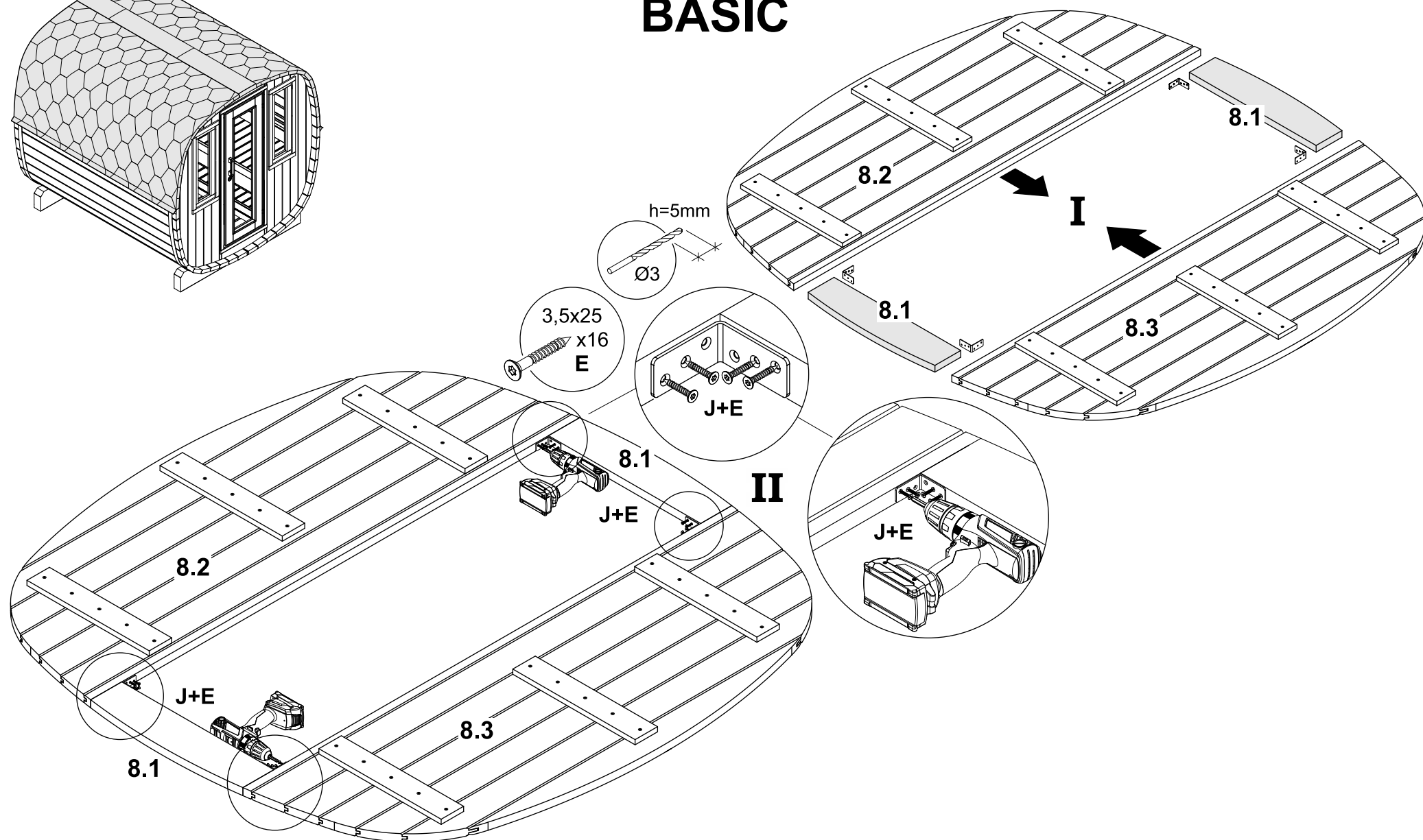
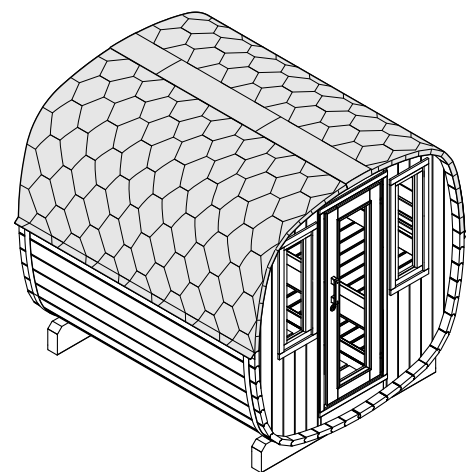


BASIC

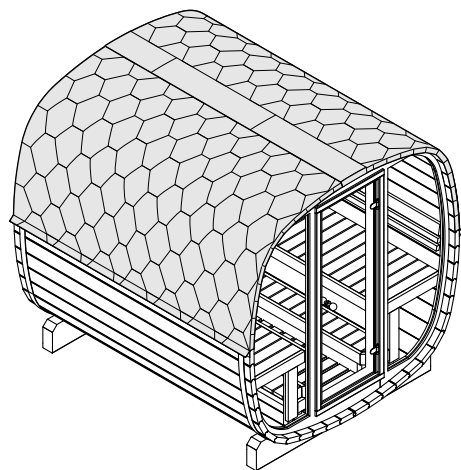




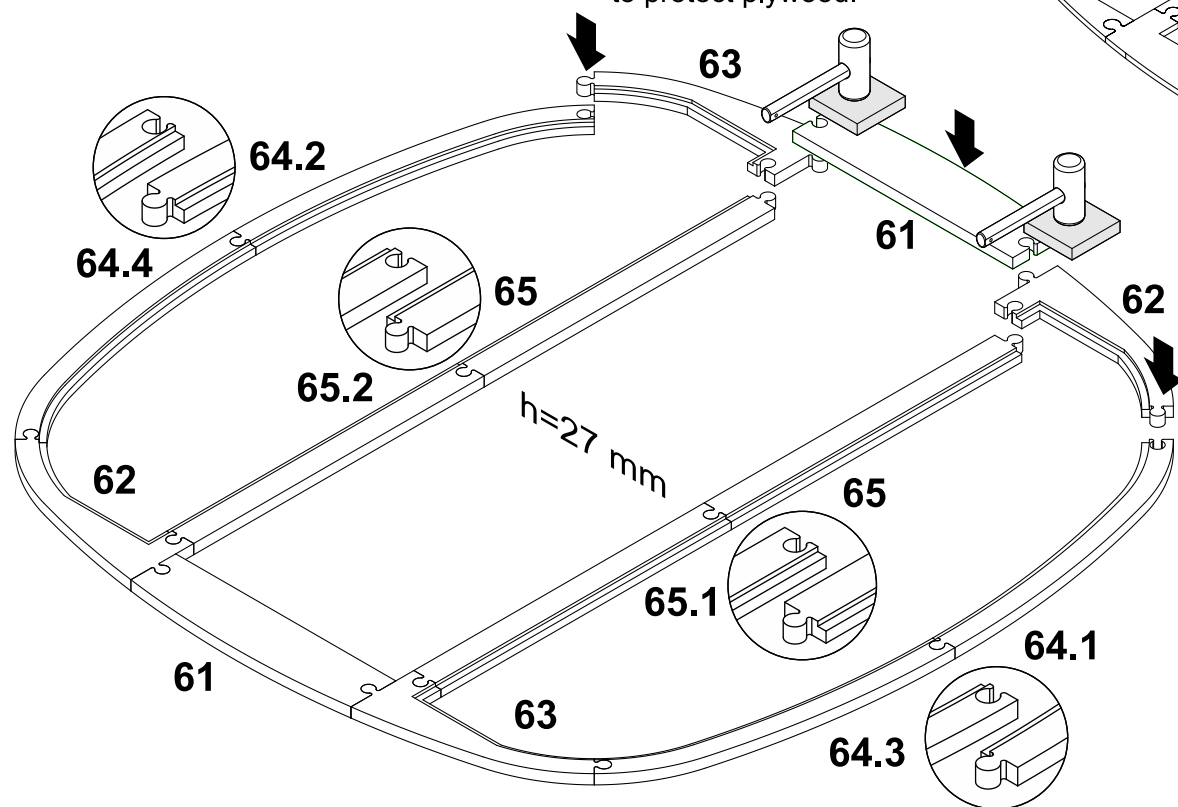
BASIC



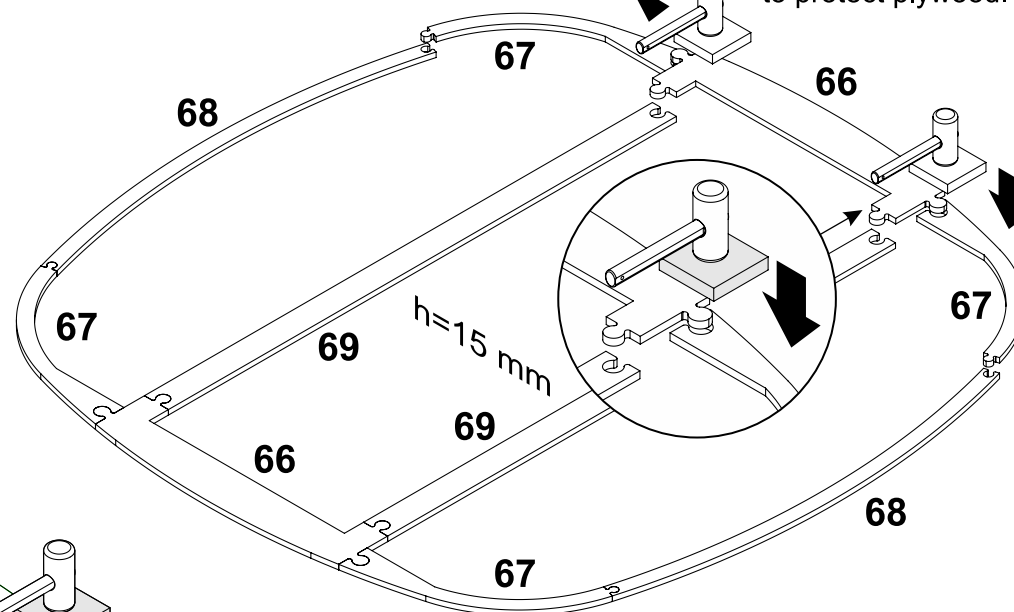
OPTIONAL

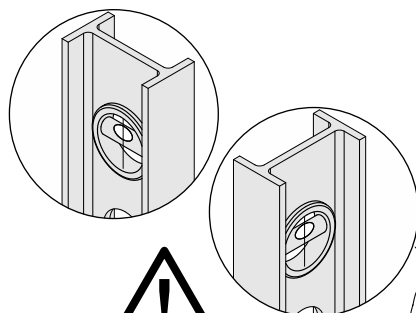
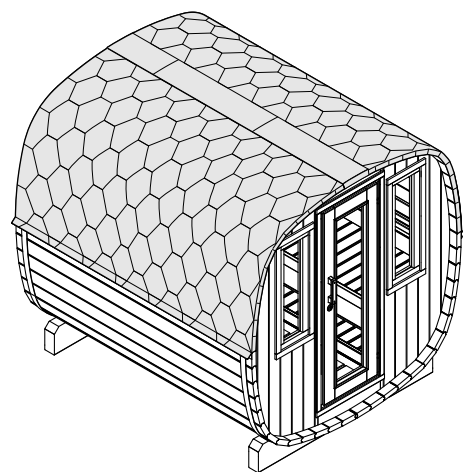


Use a piece of wood to protect plywood.



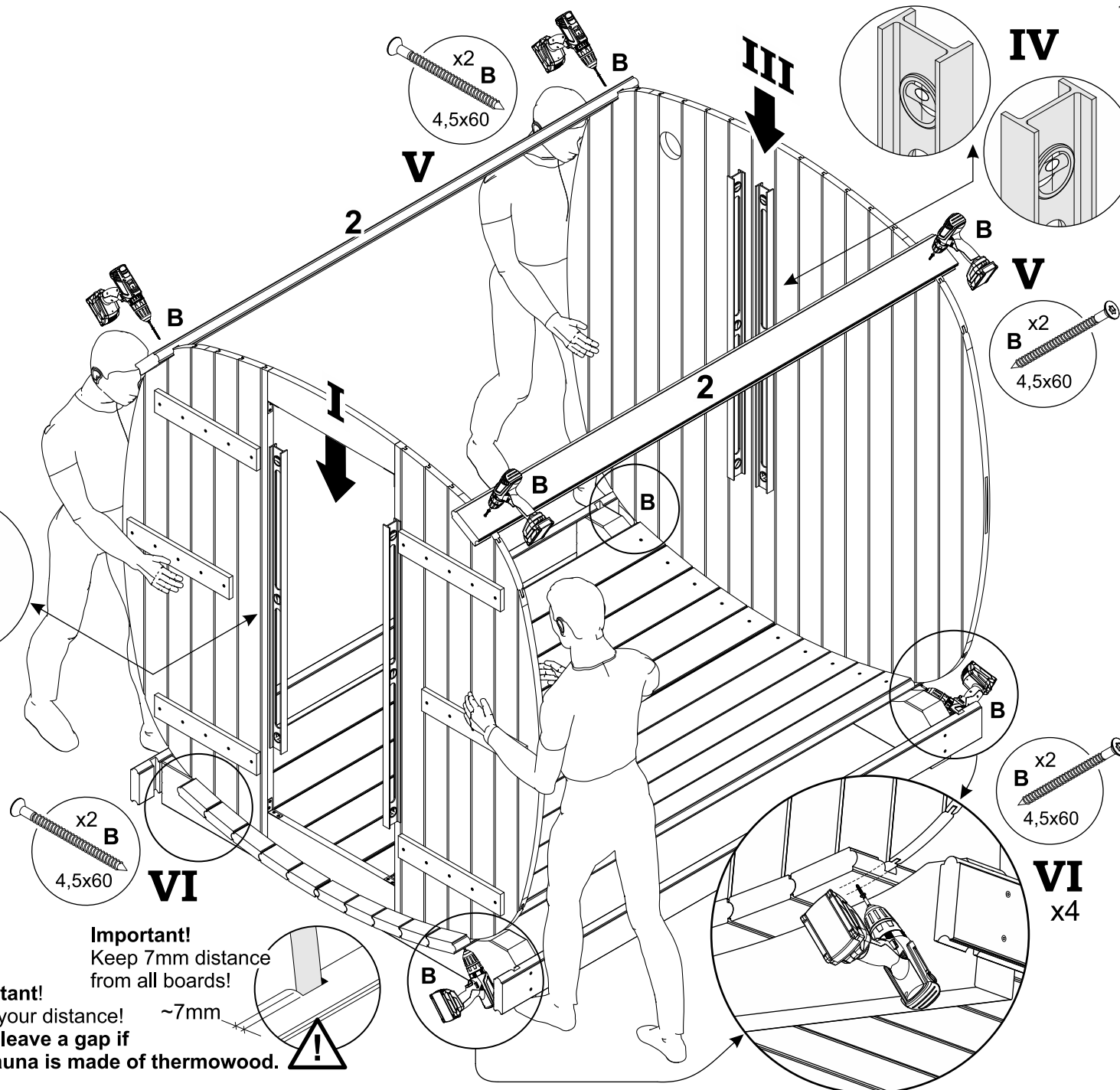
Use a piece of wood to protect plywood.





Use a level

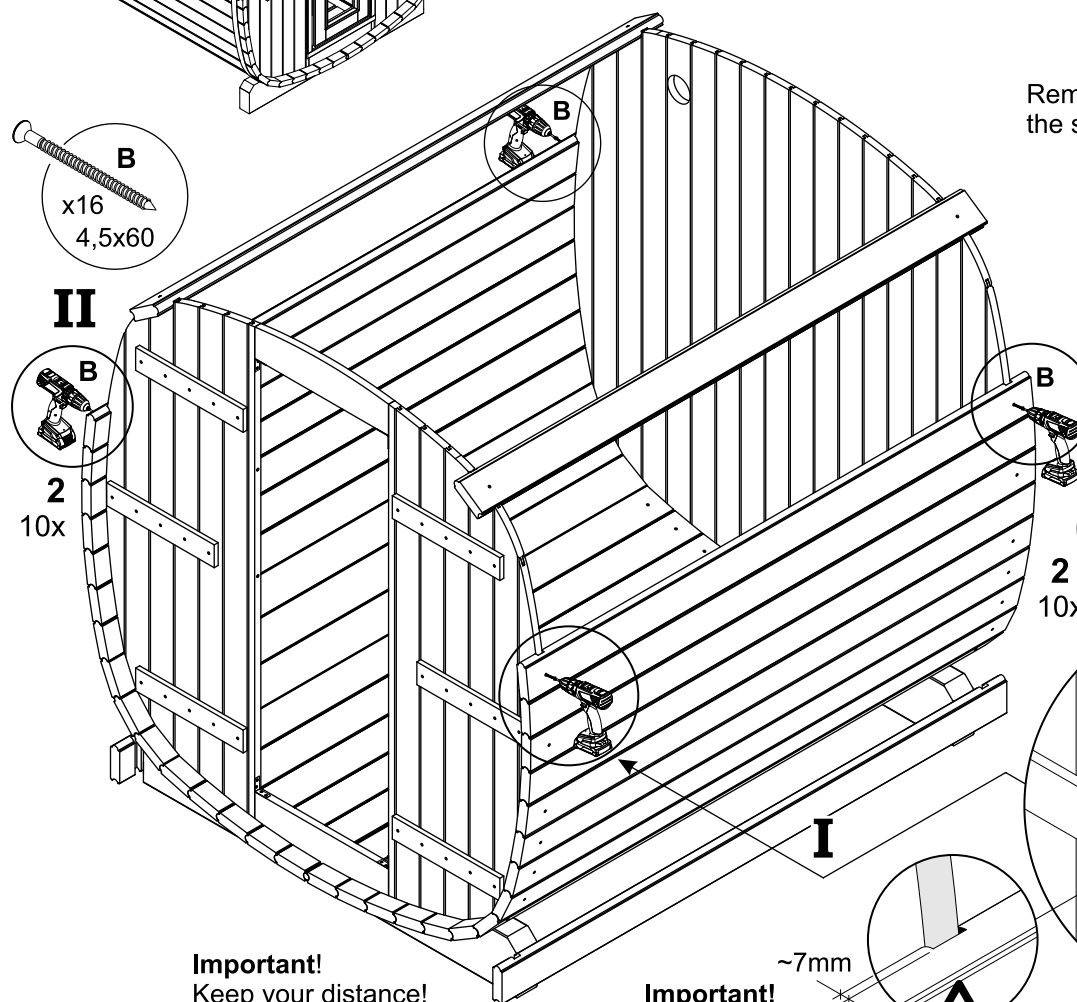
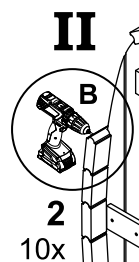
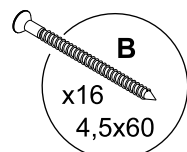
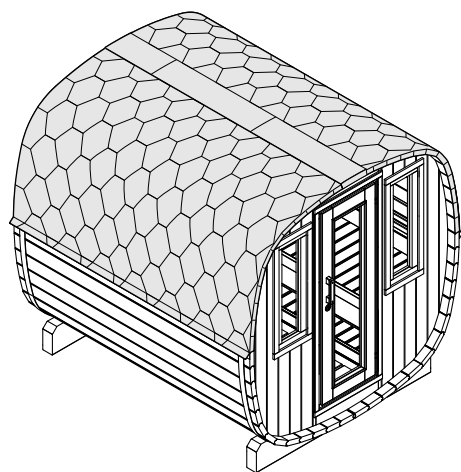
II



Important!
Keep your distance!
Don't leave a gap if
the sauna is made of thermowood.

Important!
Keep 7mm distance
from all boards!

~7mm



Important!
Keep your distance!
**Don't leave a gap if
the sauna is made of thermowood.**

Important!
Keep 7mm distance
from all boards!

~7mm



Important! Please remove
the screws and use them
for further assembly

Remove
the screws.

Remove
the screws.

III

2

Remove
the screws.

III

2

Remove
the screws.

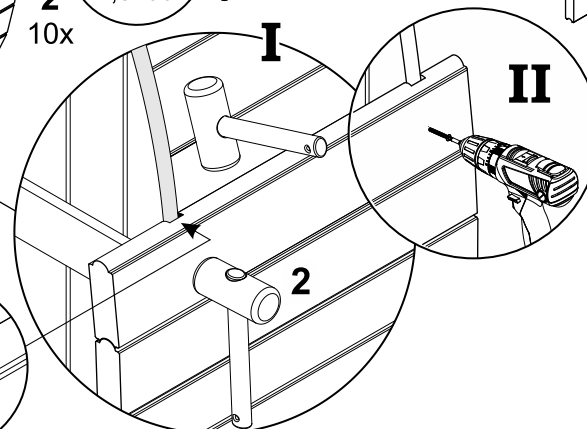
2

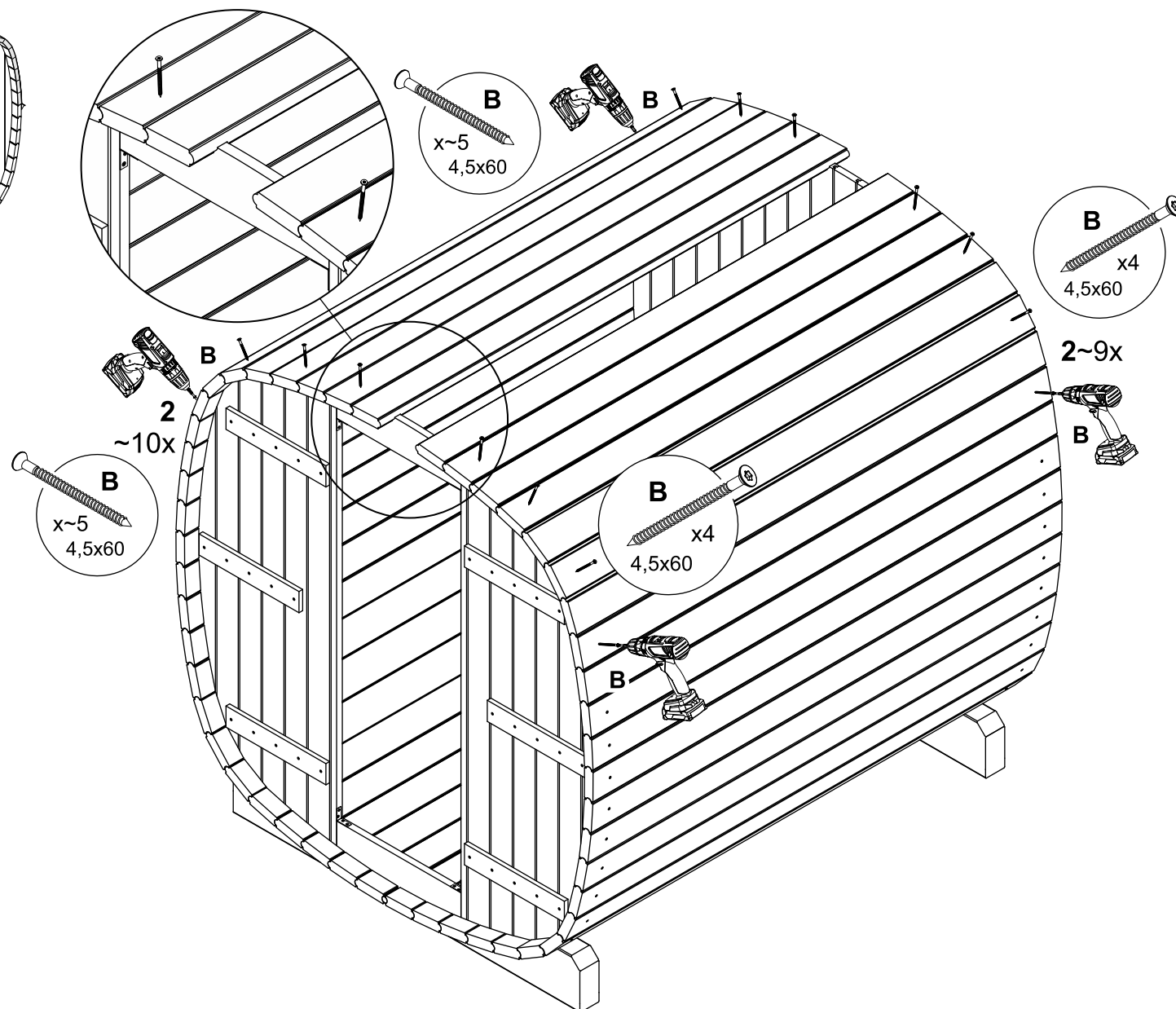
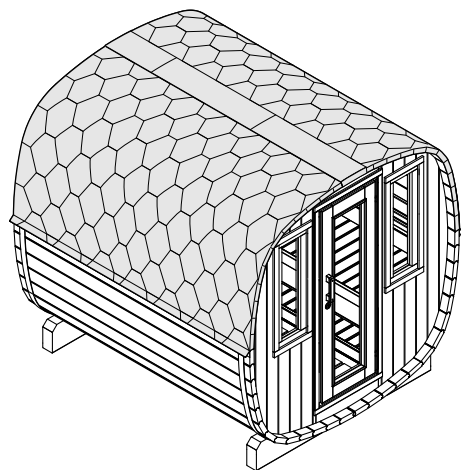
II2
10x

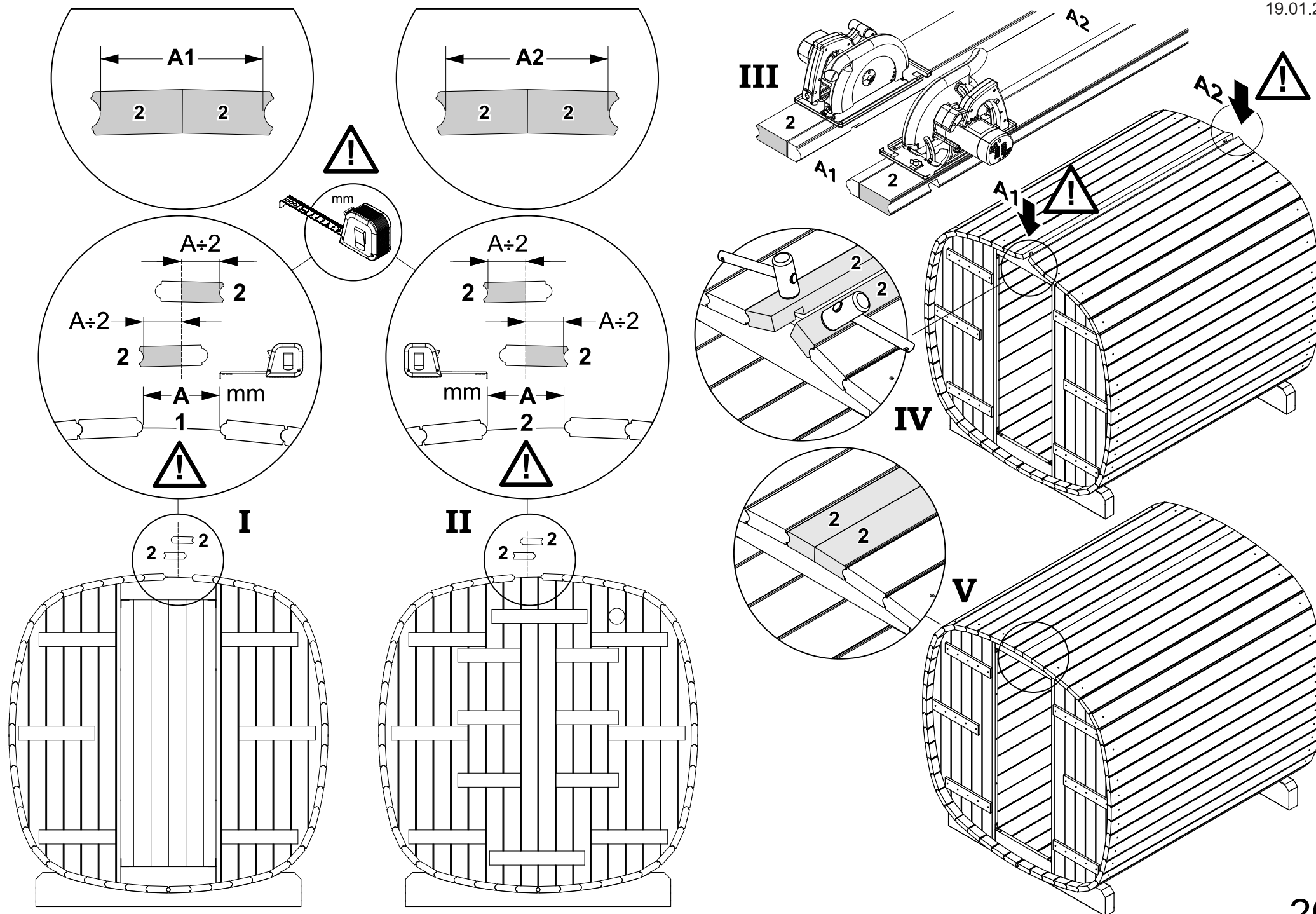
Remove
the screws.

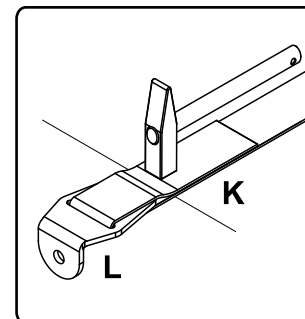
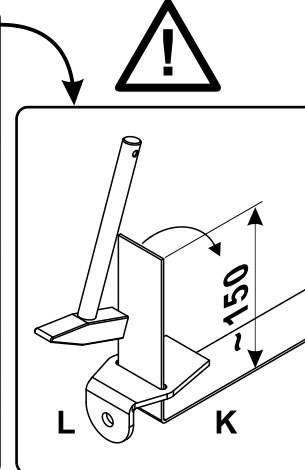
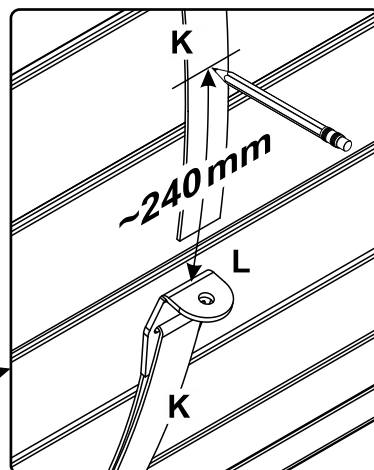
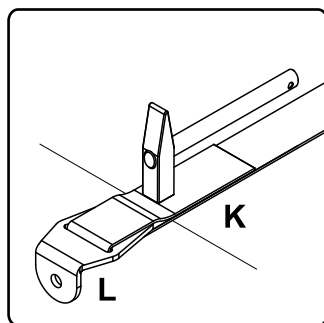
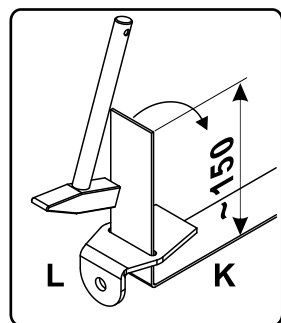
IV

Important! Please remove
the screws and use them
for further assembly









III

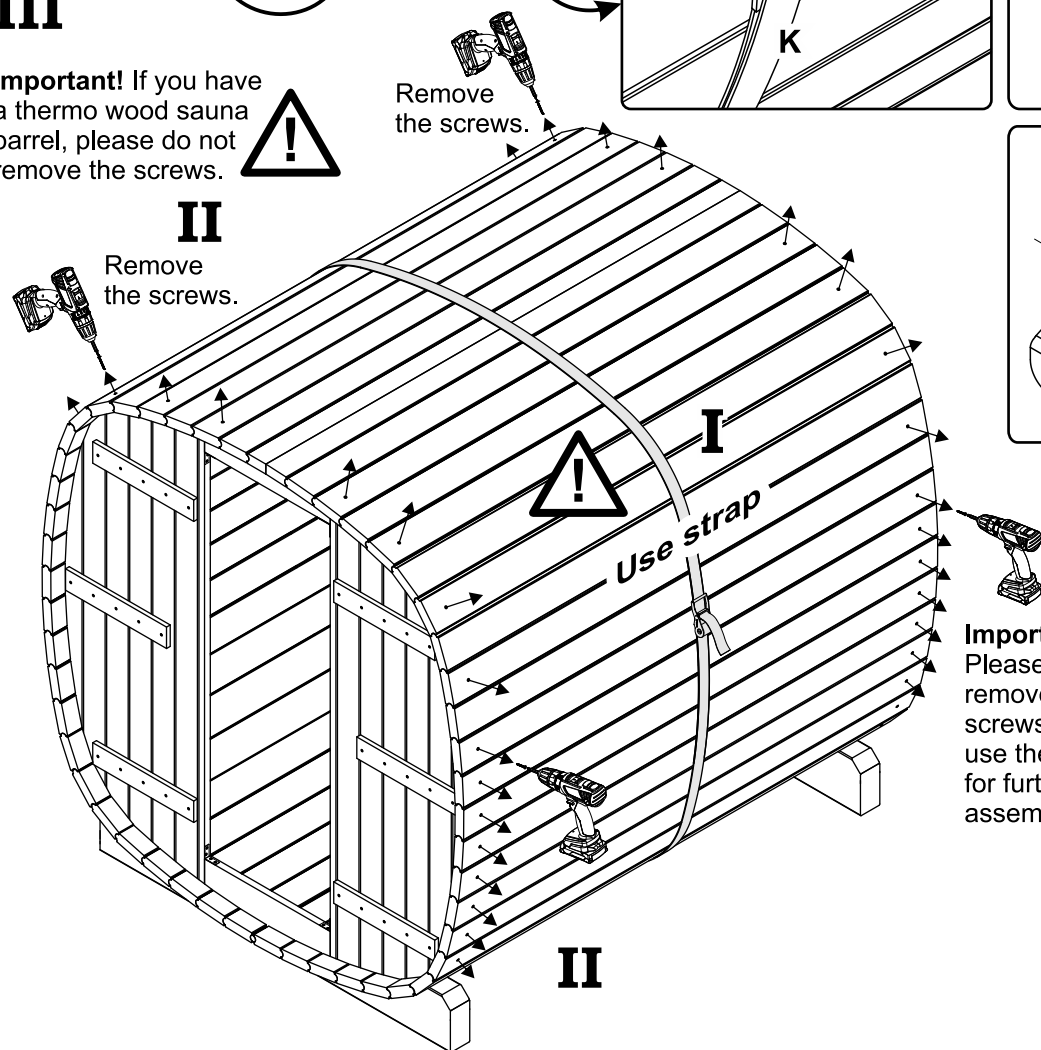
Important! If you have a thermo wood sauna barrel, please do not remove the screws.



Remove the screws.

II

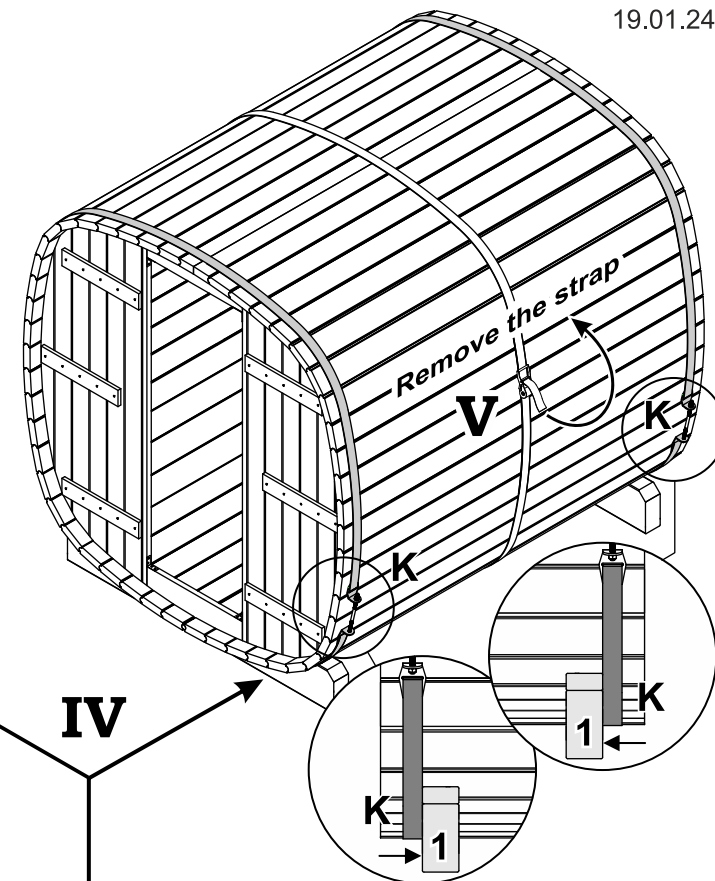
Remove the screws.



I
Use strap

Important!
Please remove the screws and use them for further assembly

IV



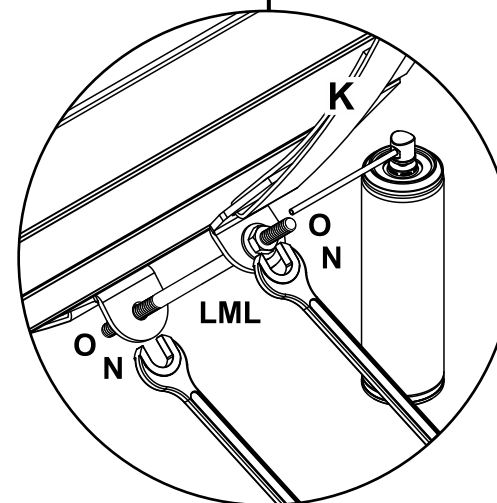
Remove the strap

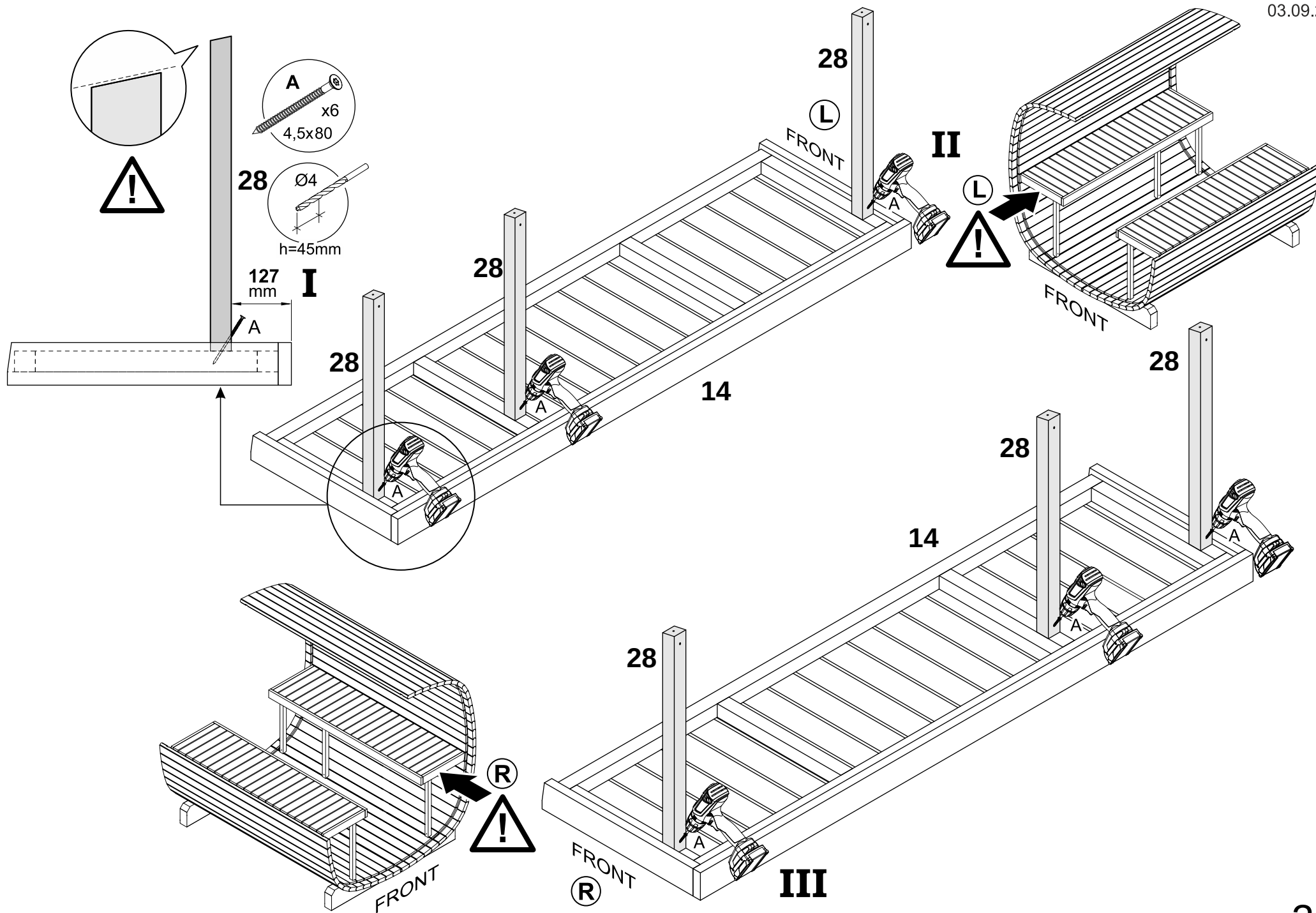
V

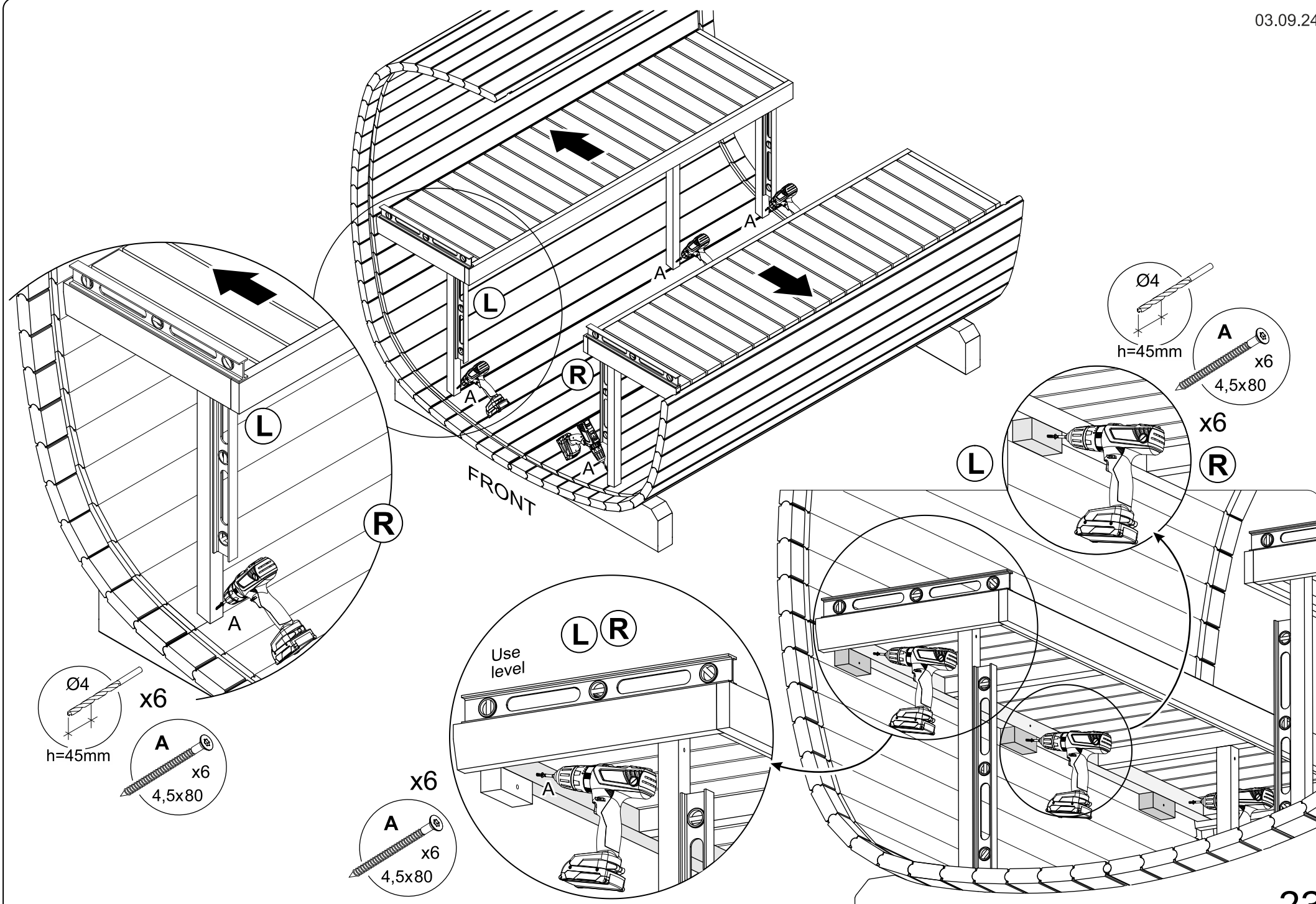
Attention!

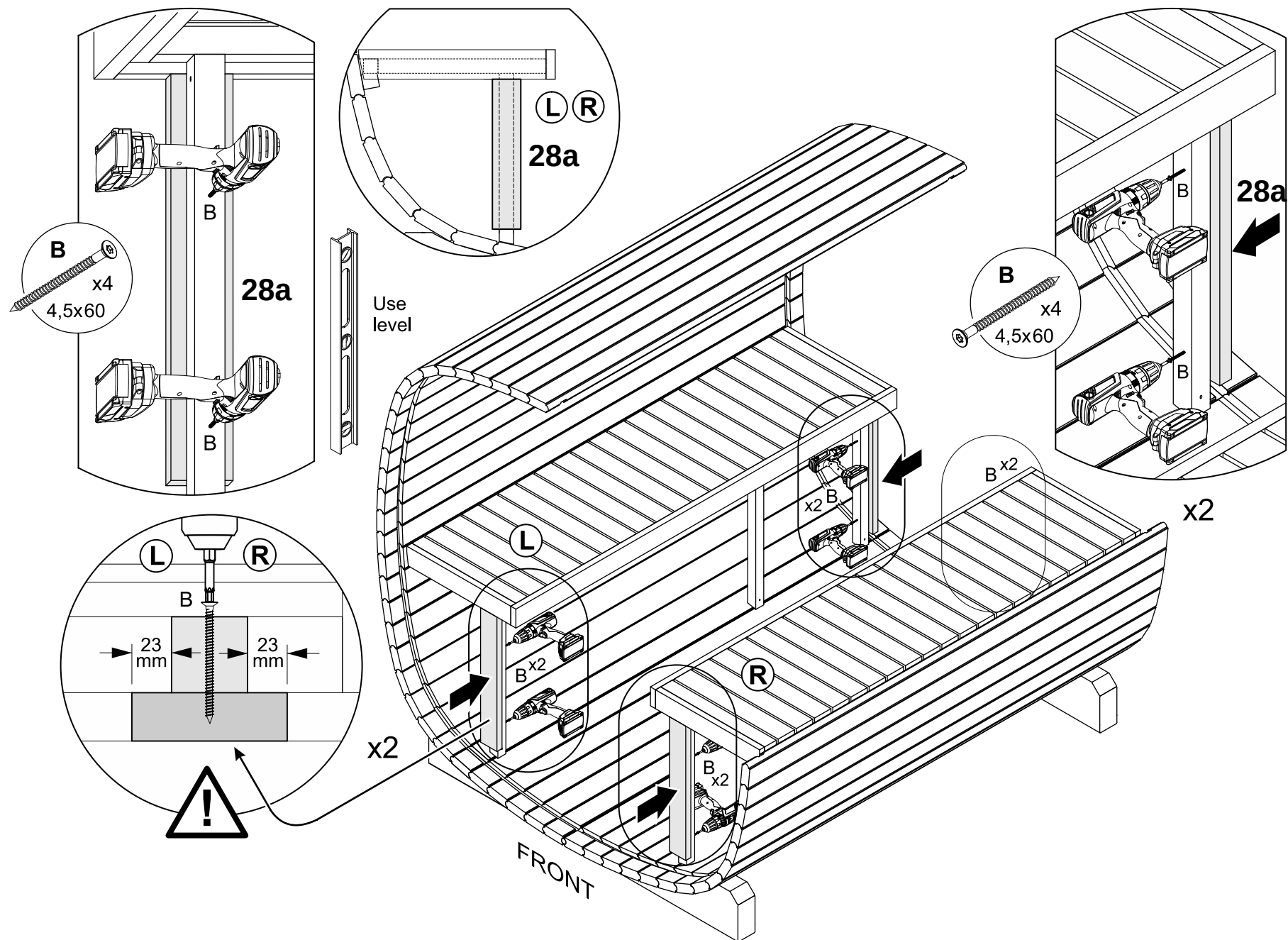


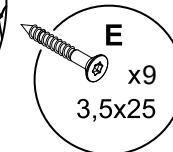
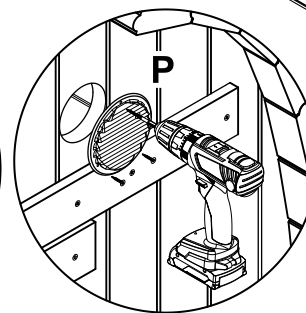
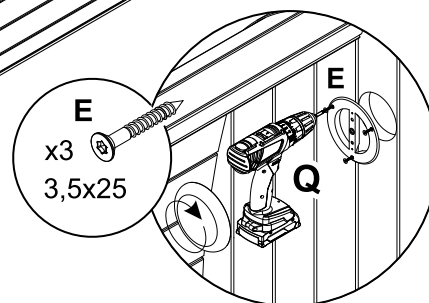
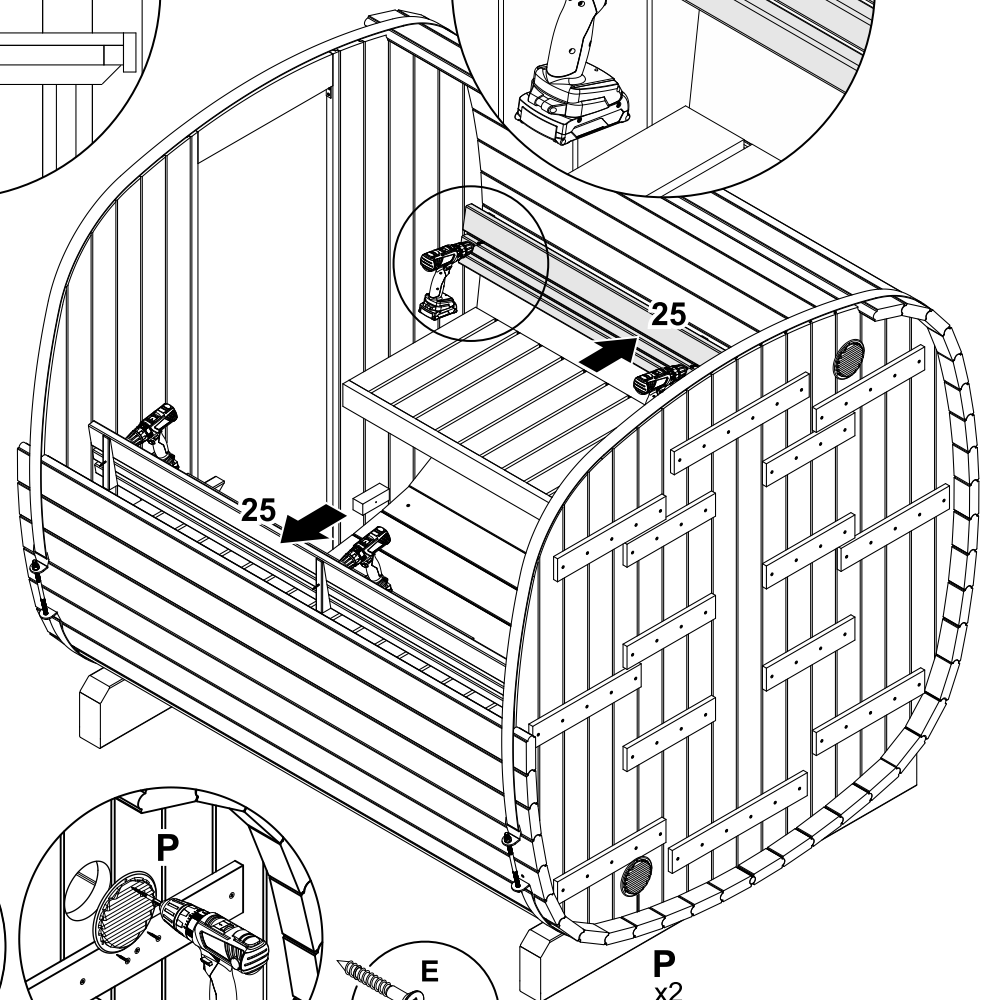
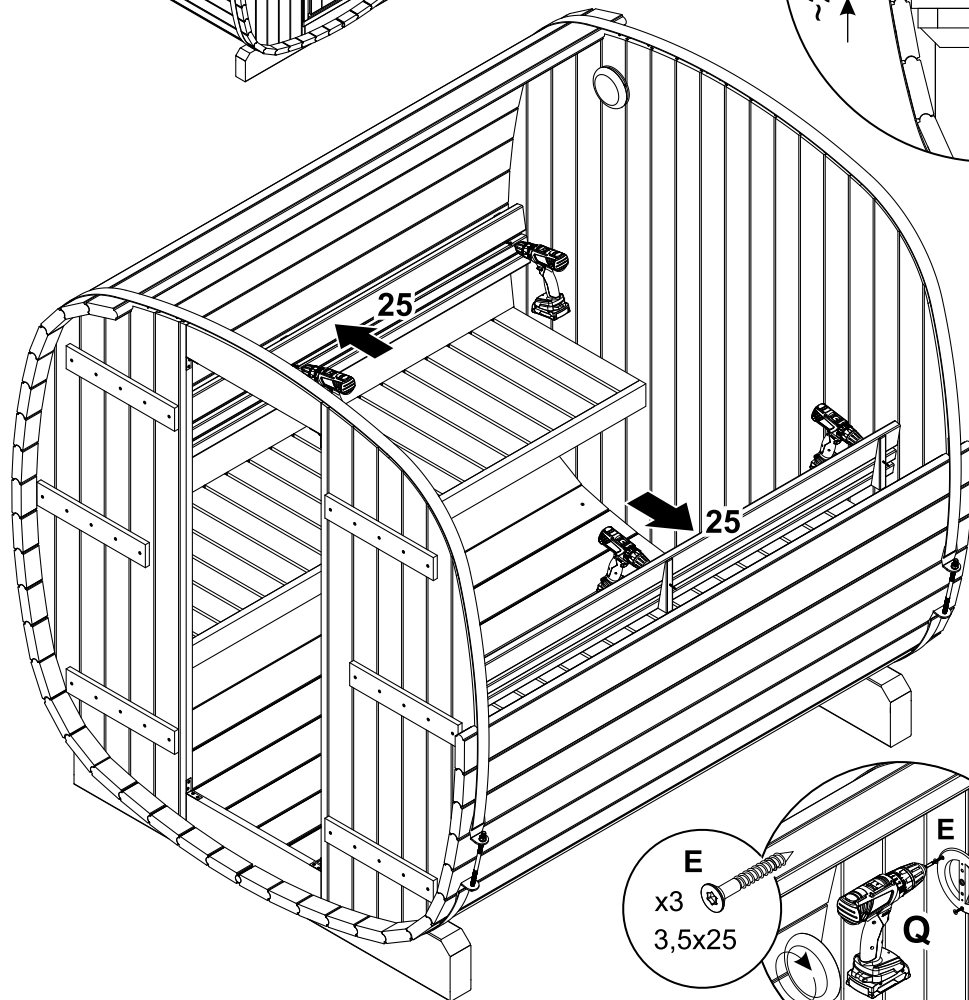
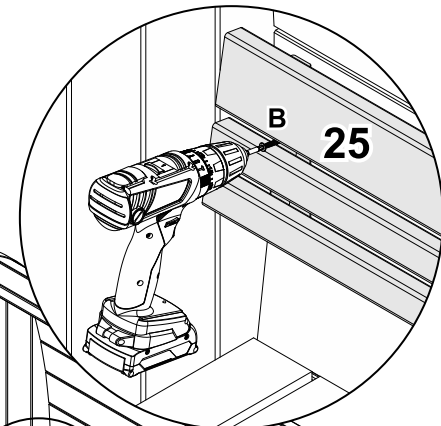
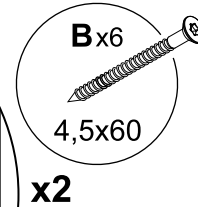
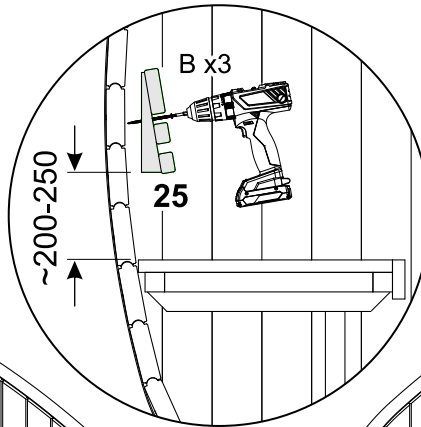
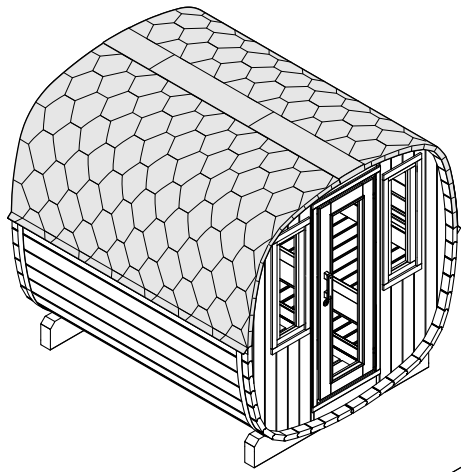
When assembling and maintaining/retightening the threaded rods, the threaded rods must be oiled with oil (W44 or Würth HPS1400). In this way, damage to the threaded rod can be avoided and it can be clamped more easily.

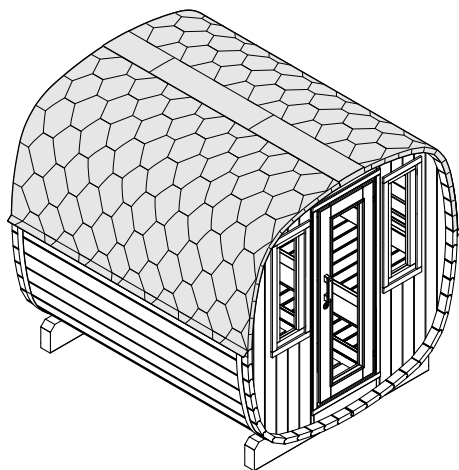




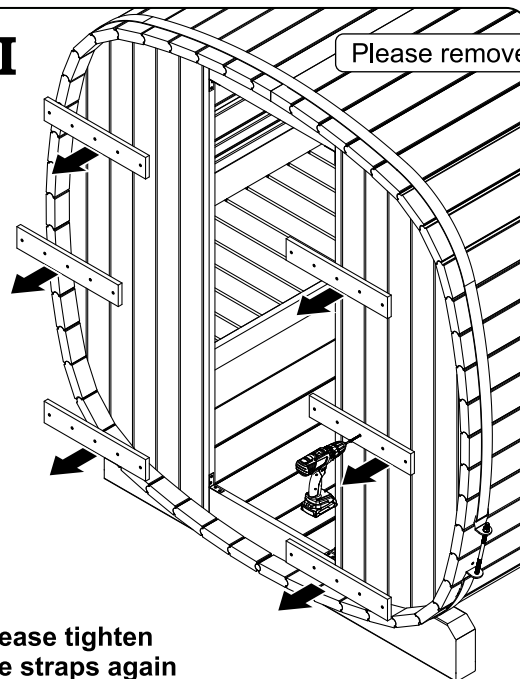
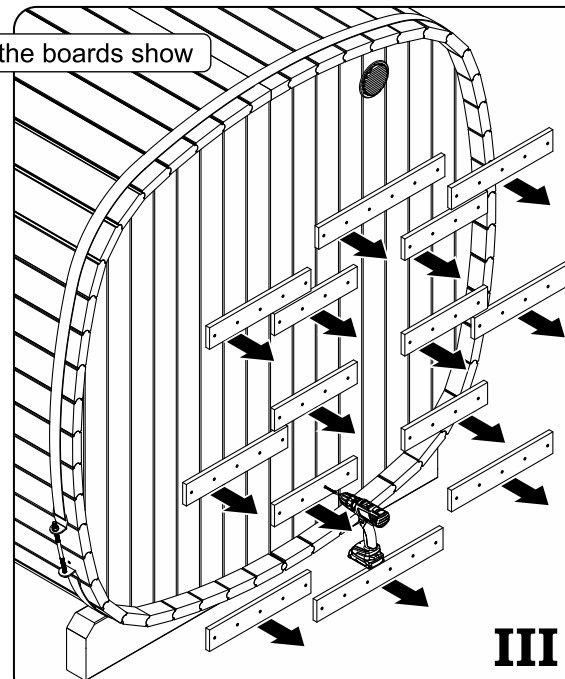
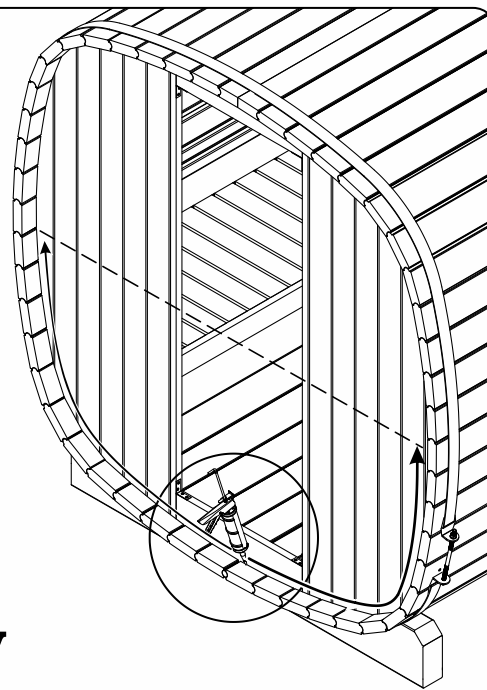
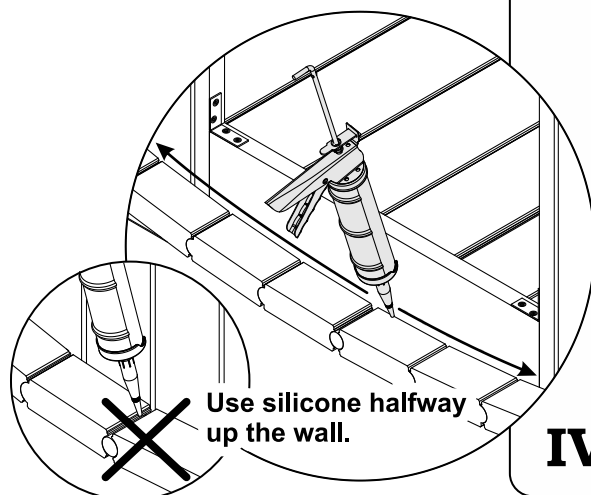
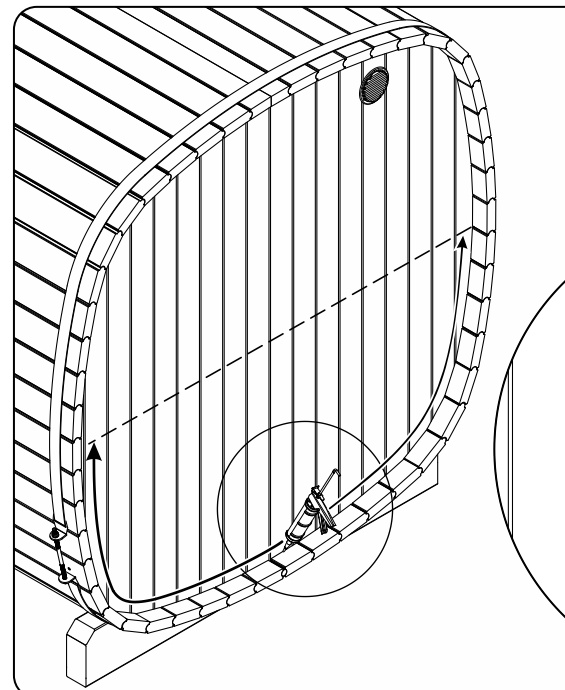
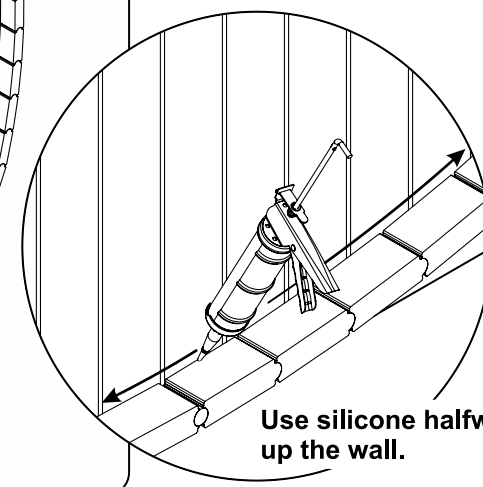


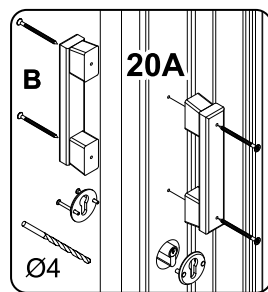
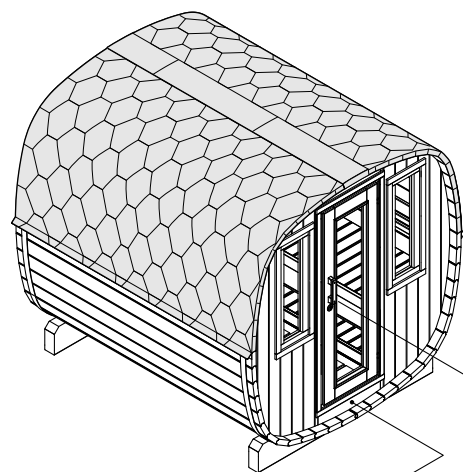




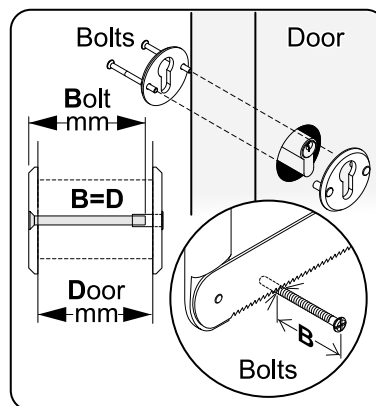
**II**

Please remove the boards show

**I**Please tighten
the straps again**III****IV**Use silicone halfway
up the wall.Use silicone halfway
up the wall.



Drill holes Ø4mm
before screws



BASIC

20

**GLASS
FRONT**

20

x2
B
4,5x60

Ø4
h=30mm

21.4

21.3

20

21.3

I

Ø4
h=30mm
21.4

x2
B
4,5x60

III

21.3

20

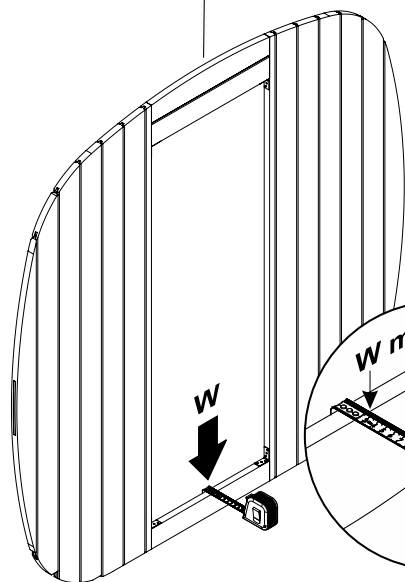
Bx1
21.4

21.3

x8
B
4,5x60

B
x1

21.4

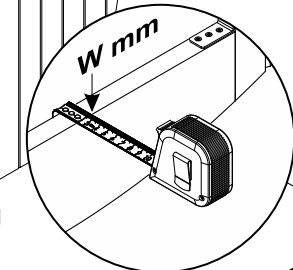


BASIC

W=
mm

**GLASS
FRONT**

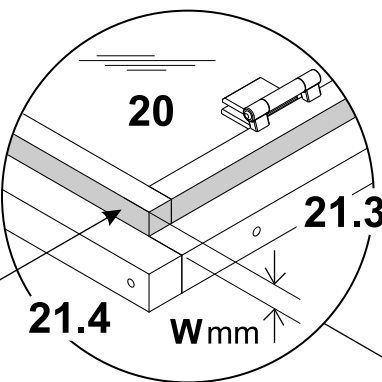
W=42mm



II
20



W mm

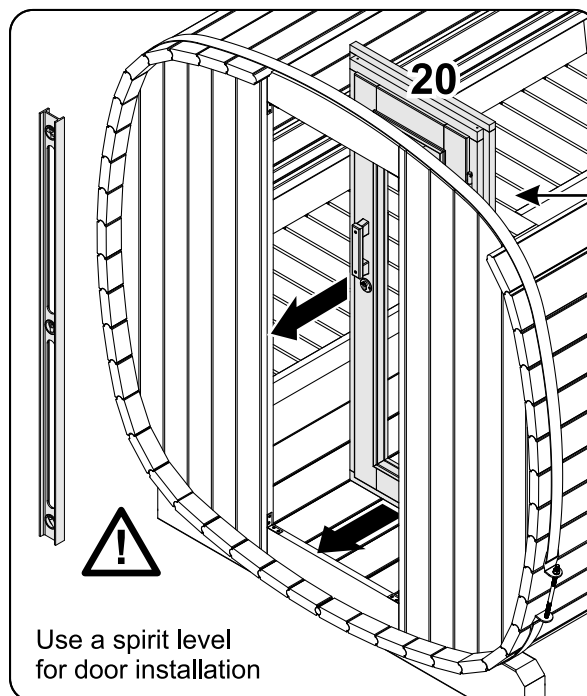
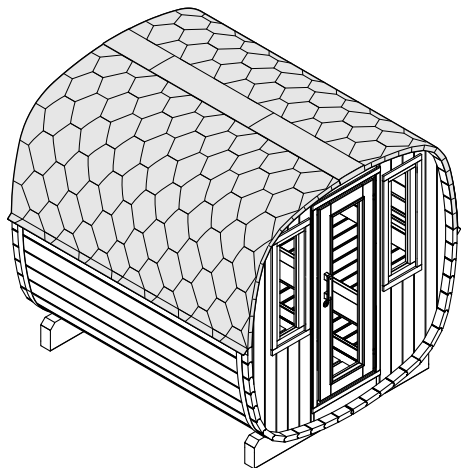


20

21.3

21.4

W mm

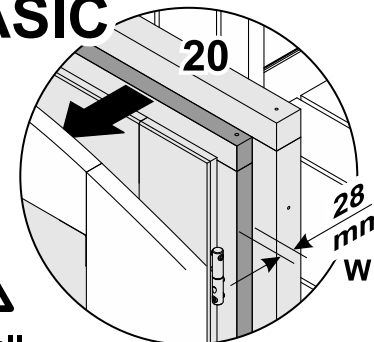


BASIC

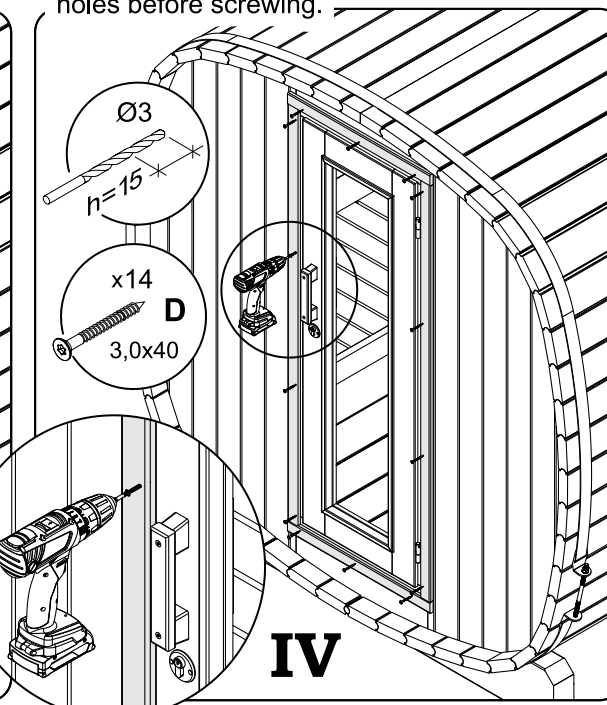
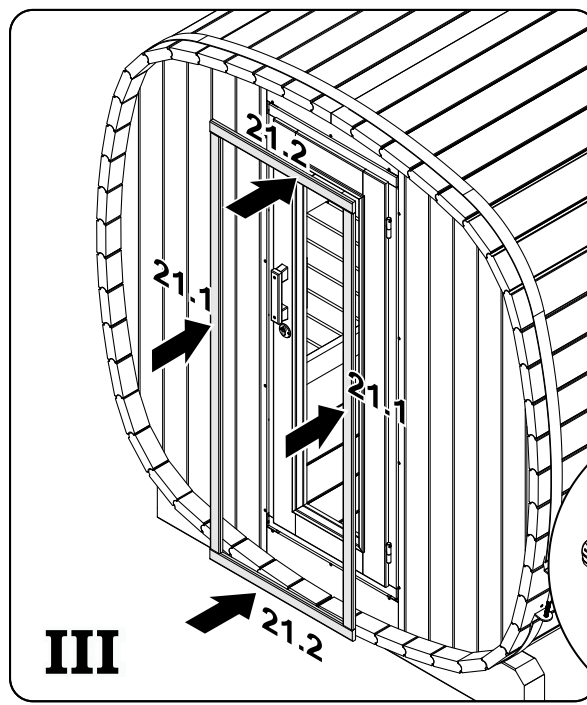
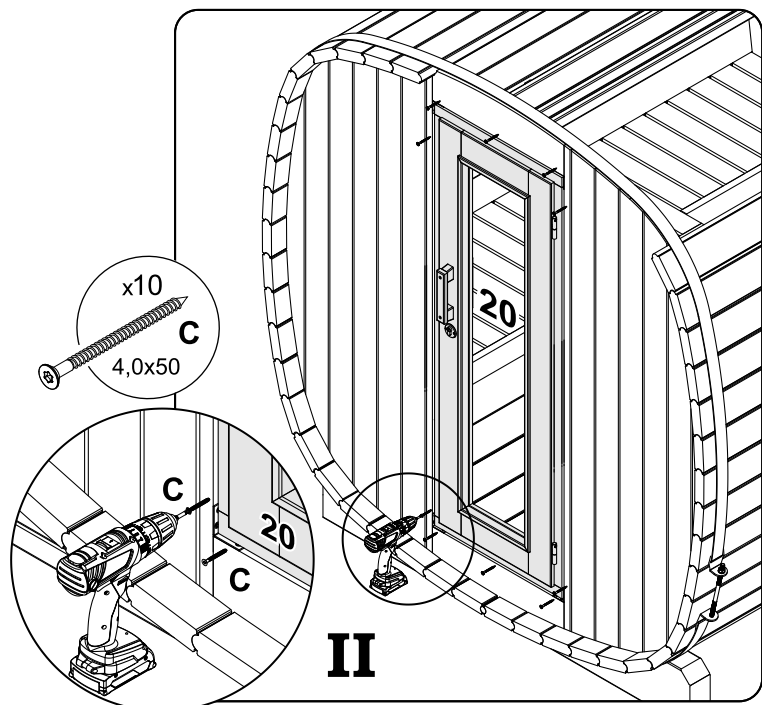
I



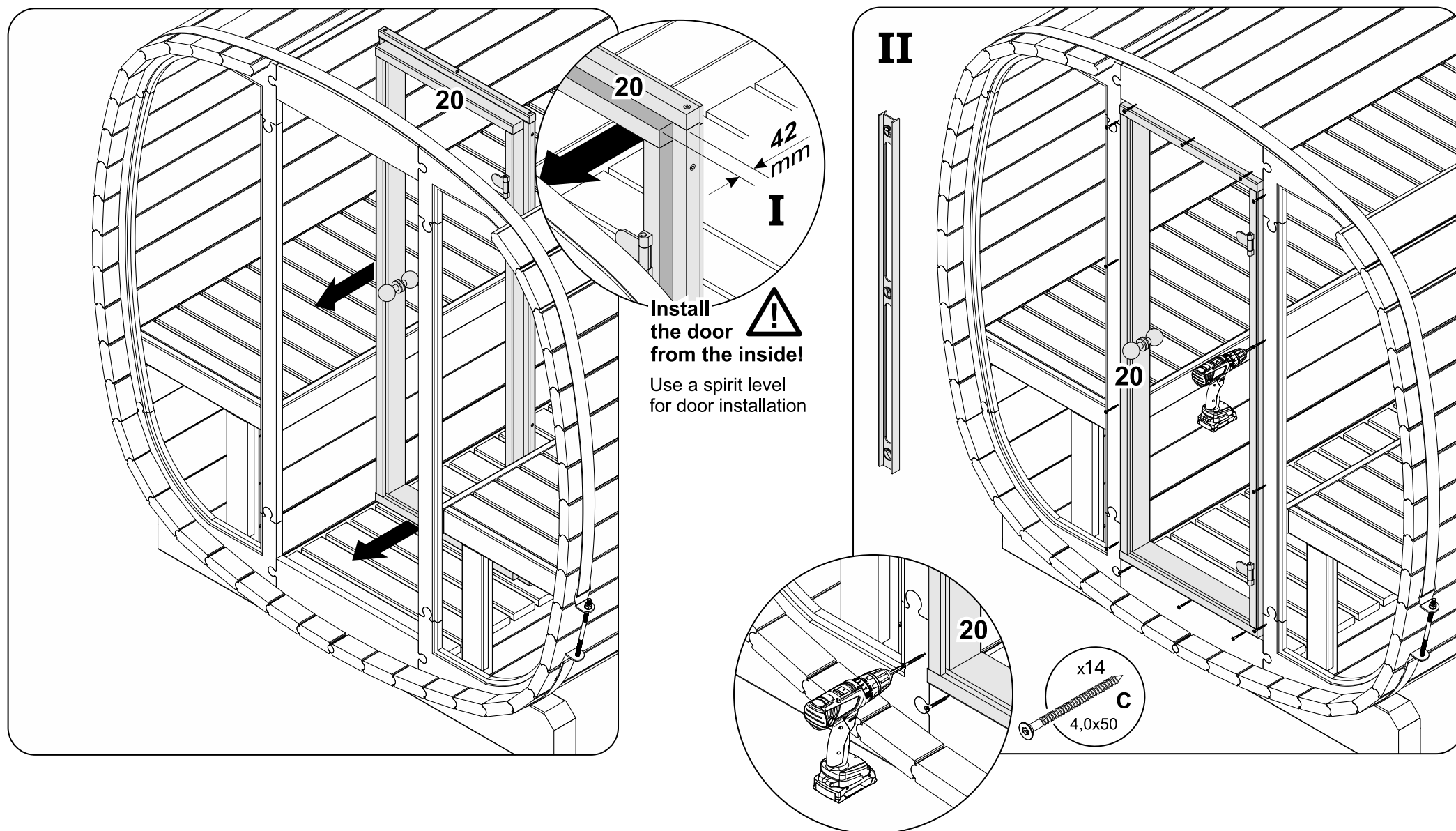
Install the door from the inside!



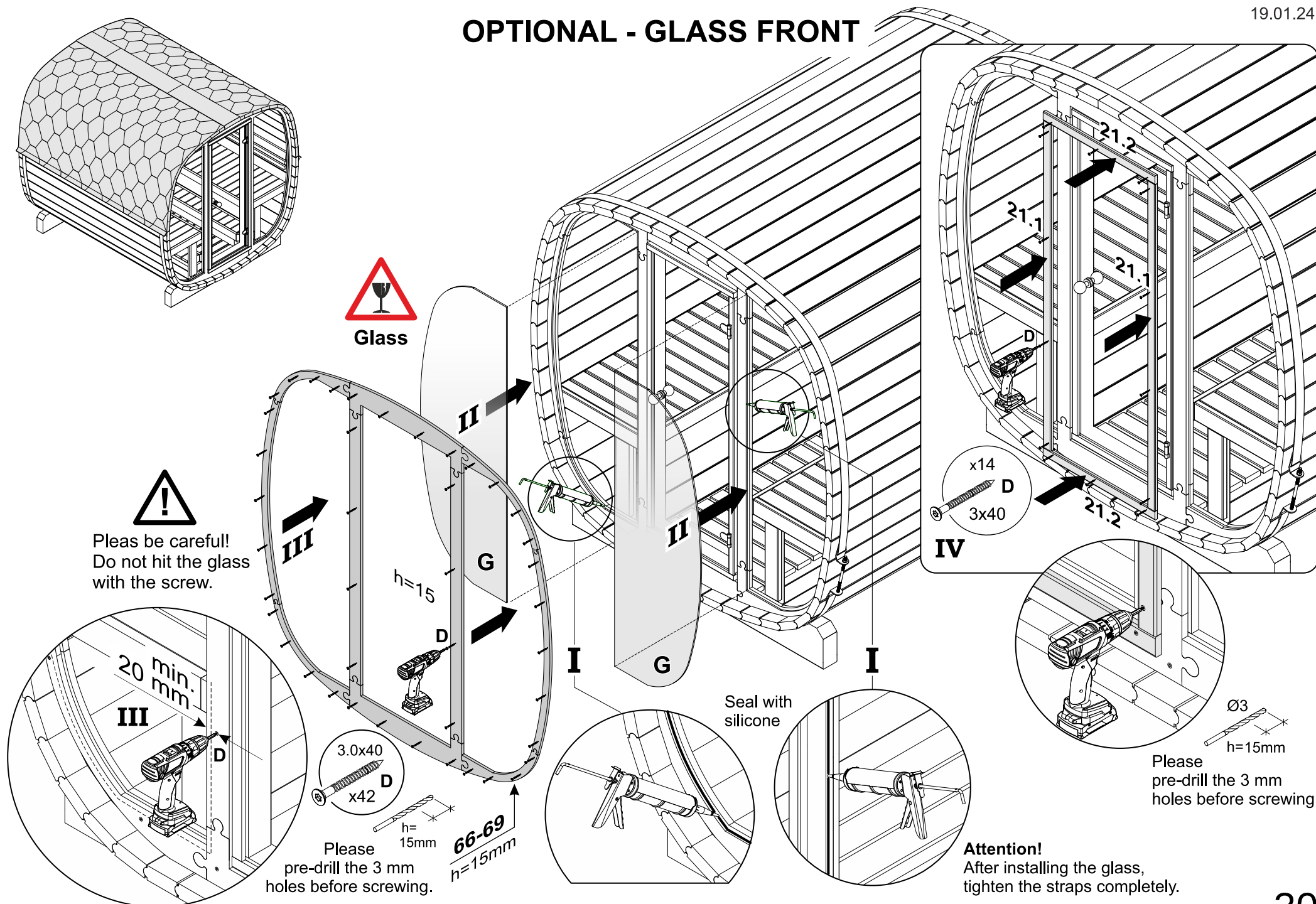
Please pre-drill the 3 mm holes before screwing.



OPTIONAL - GLASS FRONT

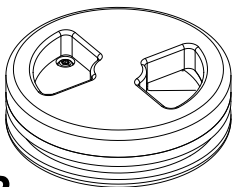


OPTIONAL - GLASS FRONT



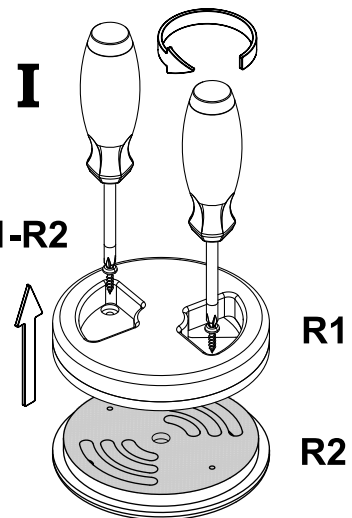
OPTIONAL HALF GLASS BACK WALL

R



I

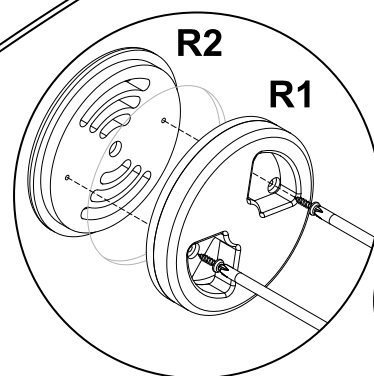
R1-R2



R1

R2


Glas/ Glass

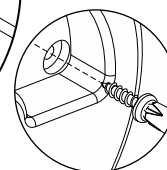


R2

R1

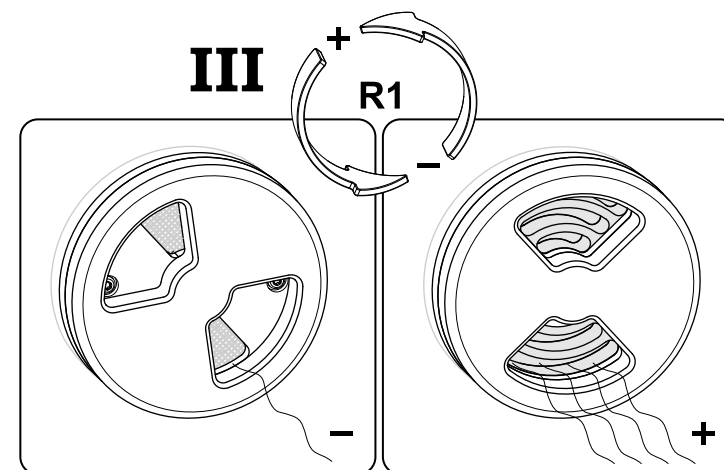
II

R1+R2

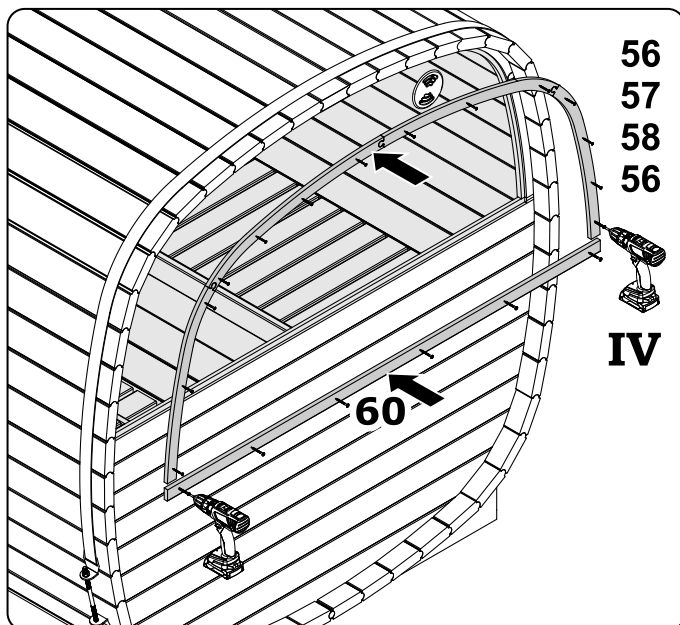
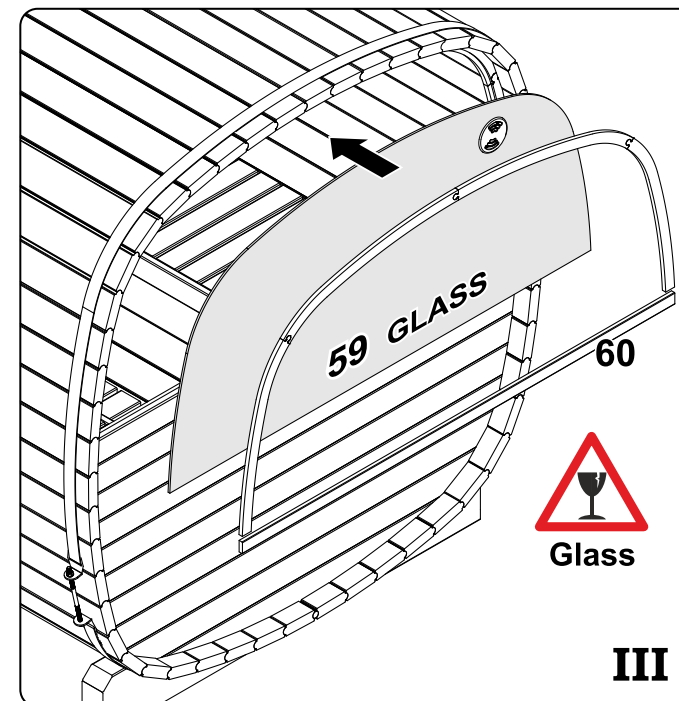
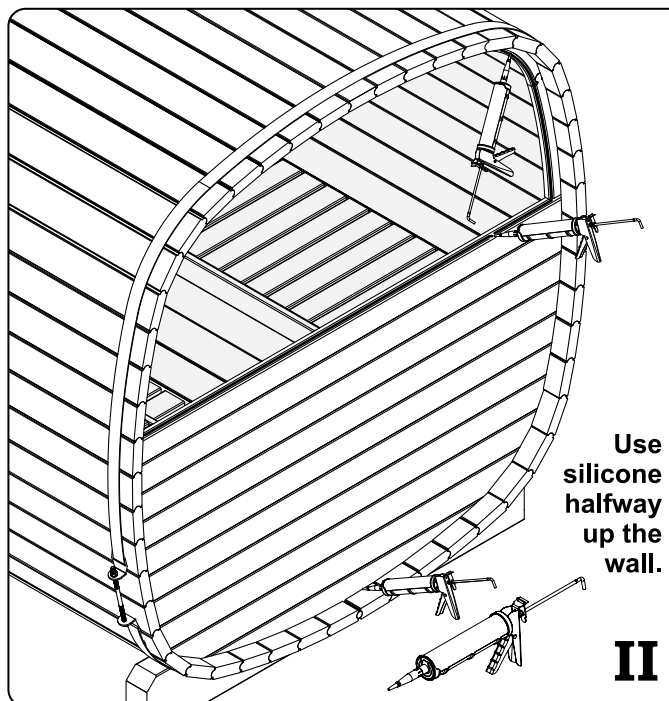
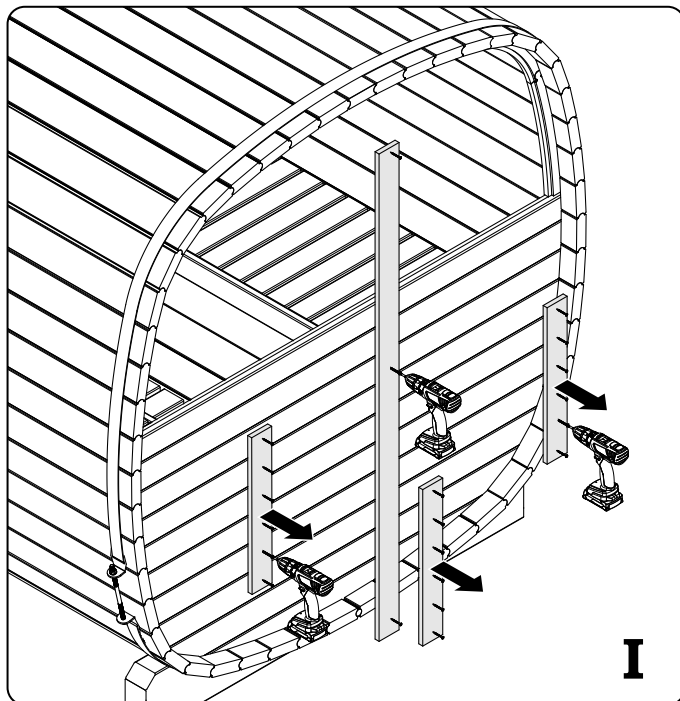
Innenseite
inside

III

R1



OPTIONAL HALF GLASS BACK WALL

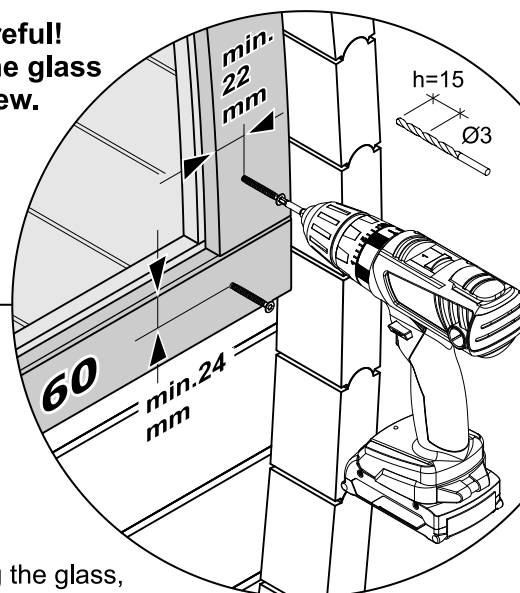


Please be careful!
Do not hit the glass
with the screw.

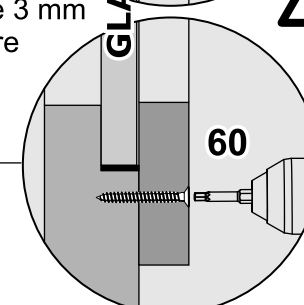
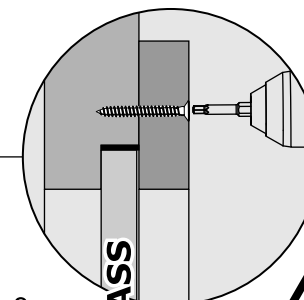


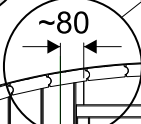
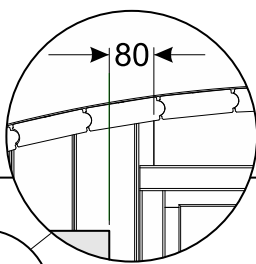
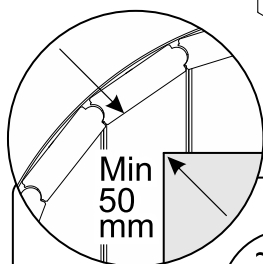
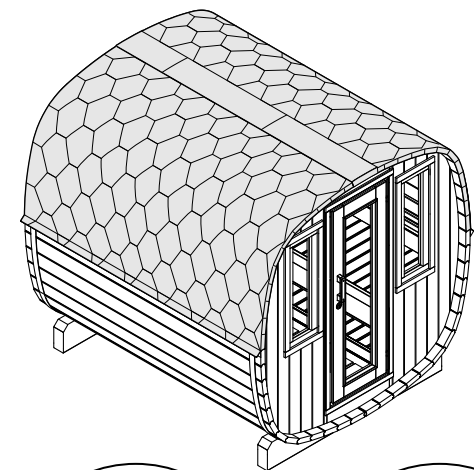
3,0x40
x20

Attention!
After installing the glass,
tighten the straps completely.



Please
pre-drill the 3 mm
holes before
screwing.

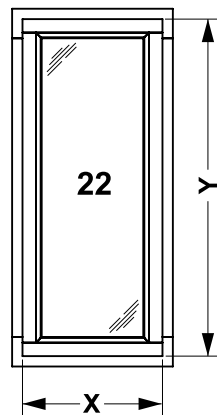




Mark the position
of the window

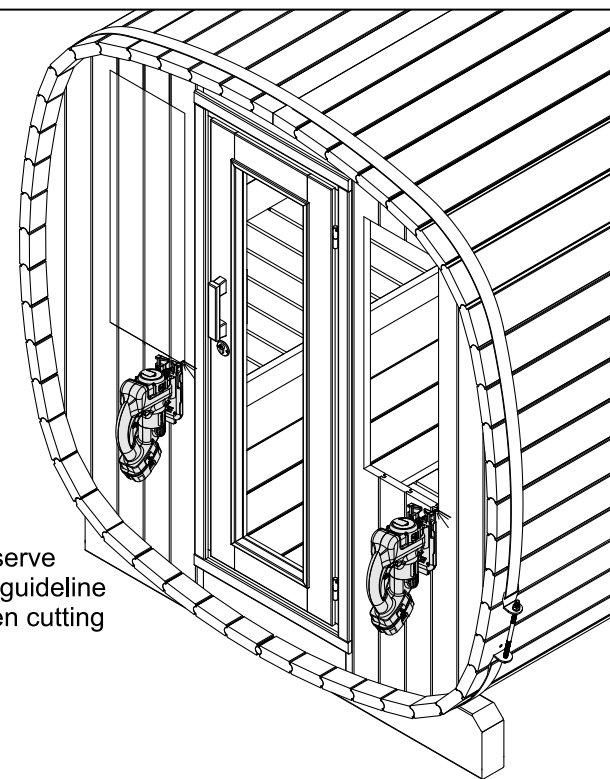


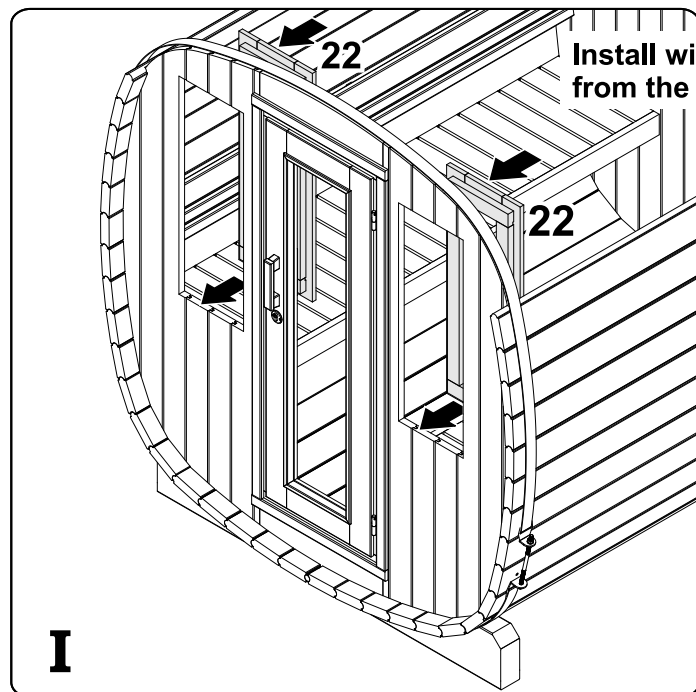
I



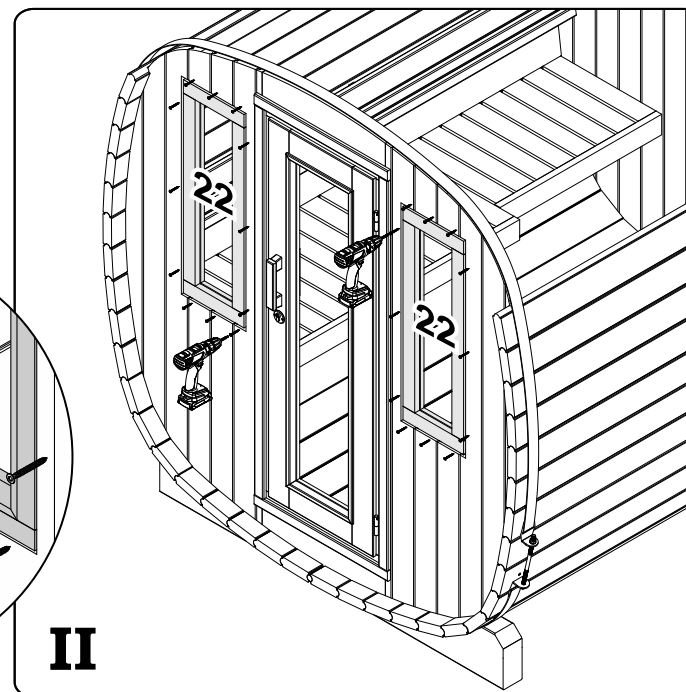
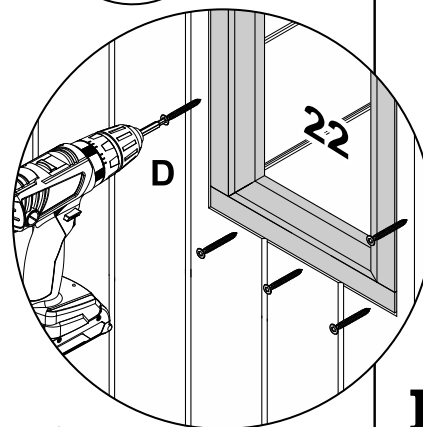
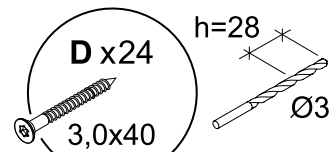
II

Observe
the guideline
when cutting

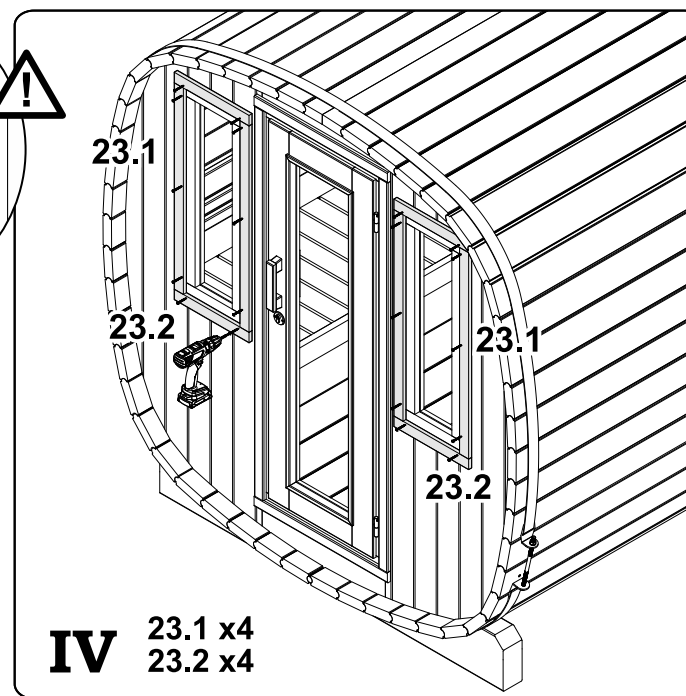
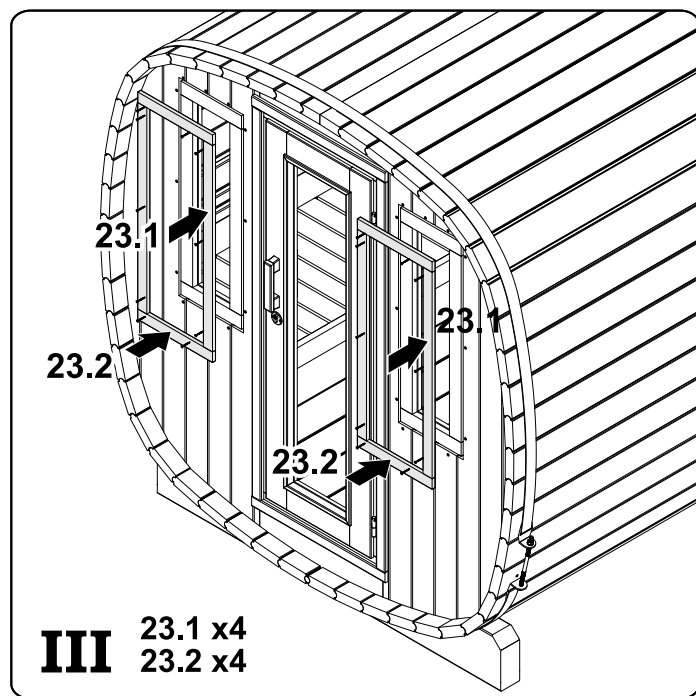
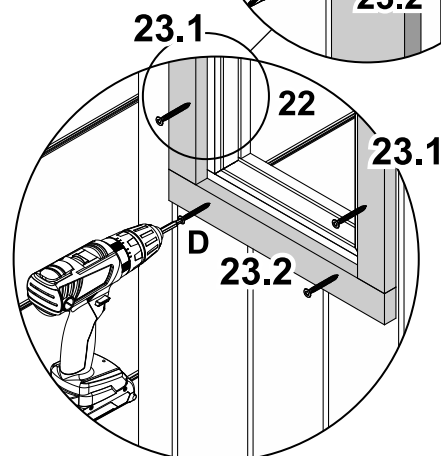
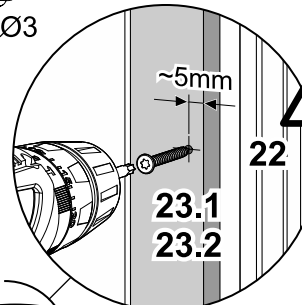
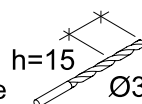


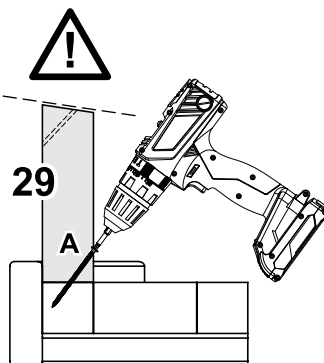
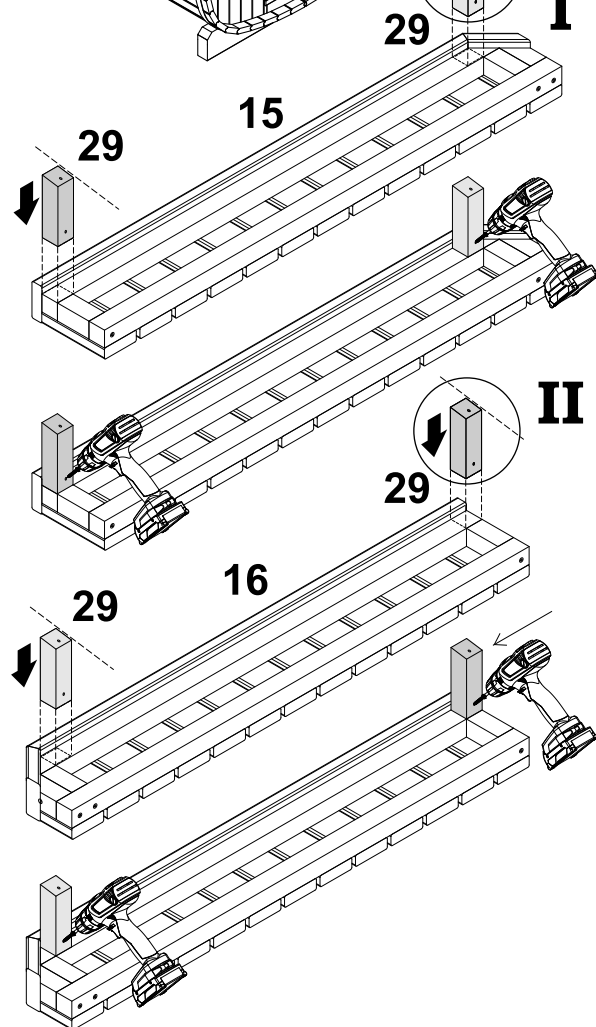
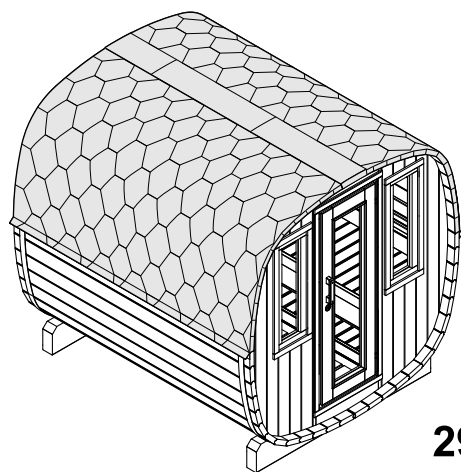


Use a spirit level
for windows installation

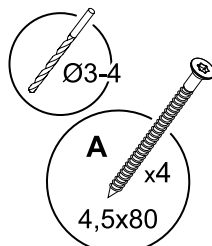


Please
pre-drill the
3 mm
holes before
screwing.



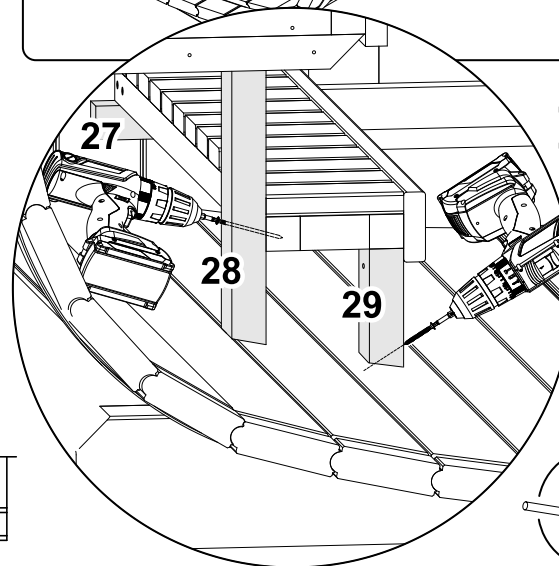
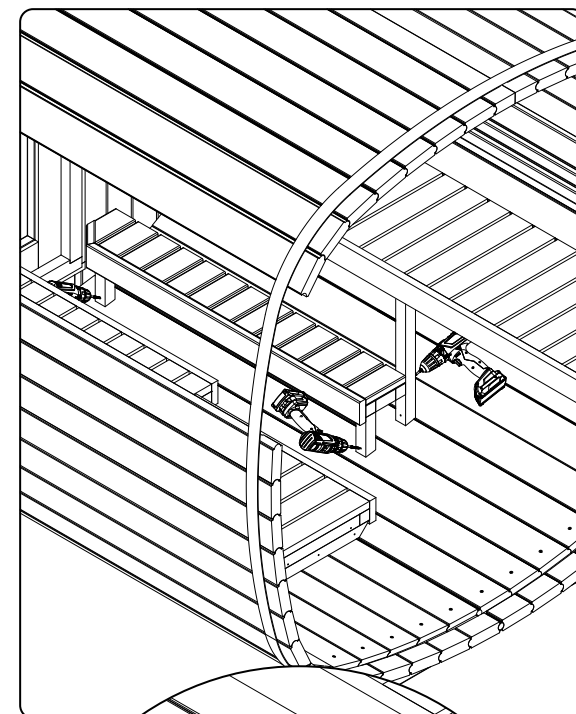
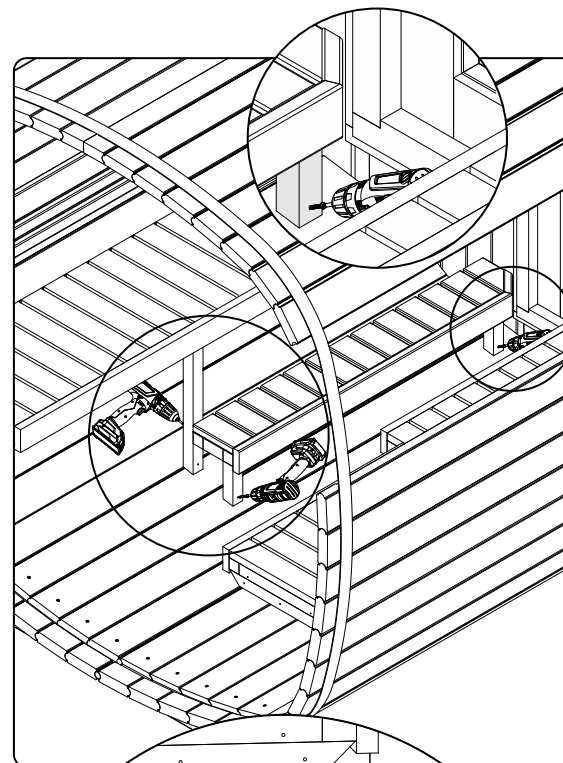
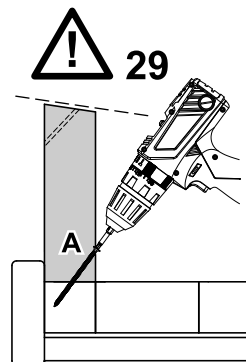


I

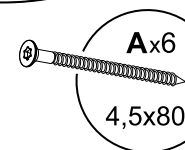
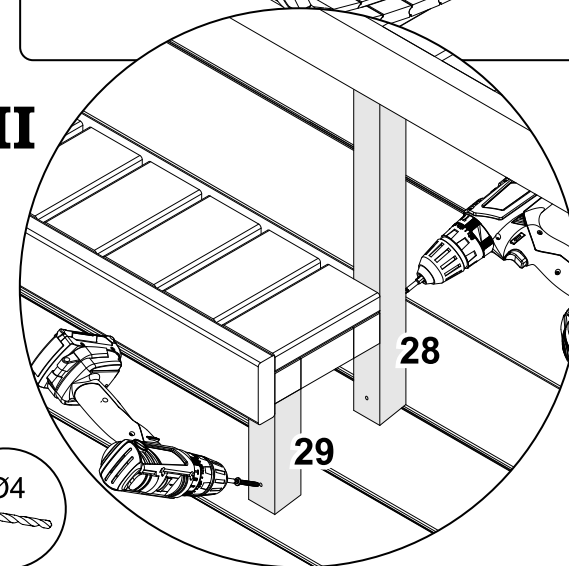


Please pre-drill the 4 mm holes before screwing.

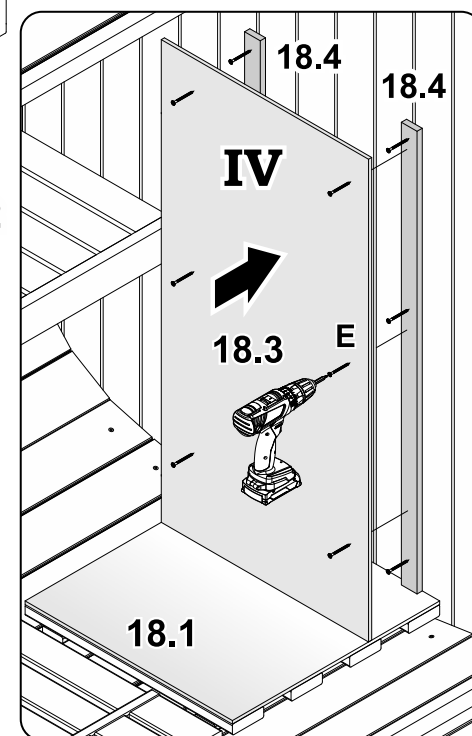
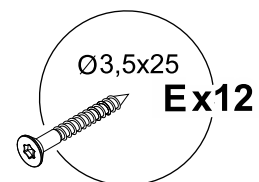
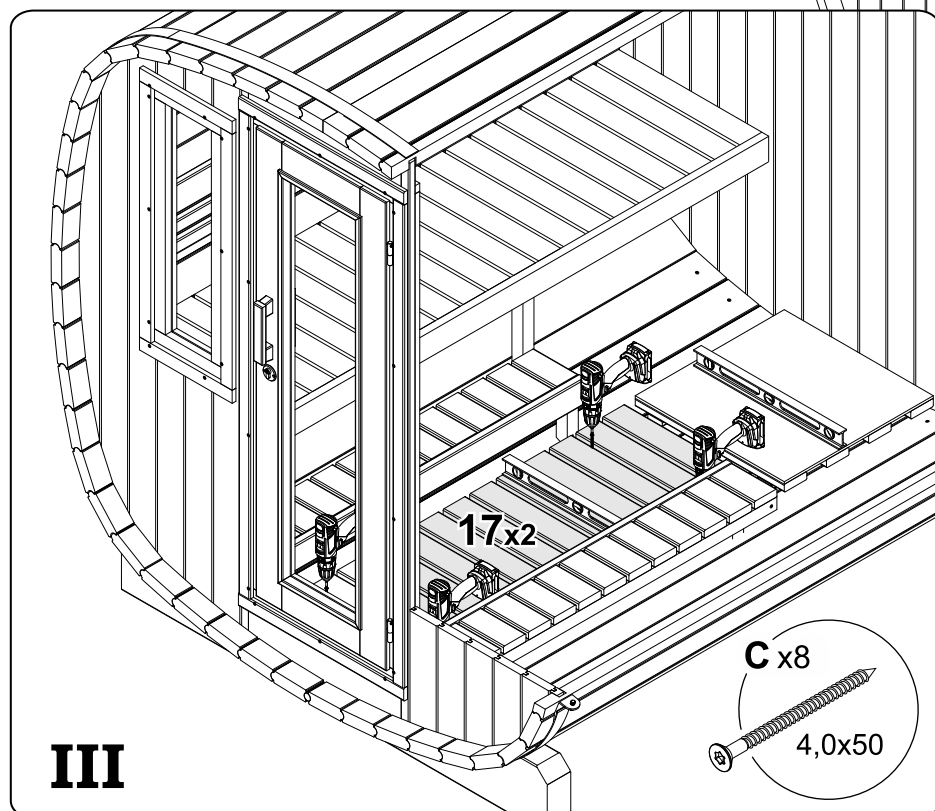
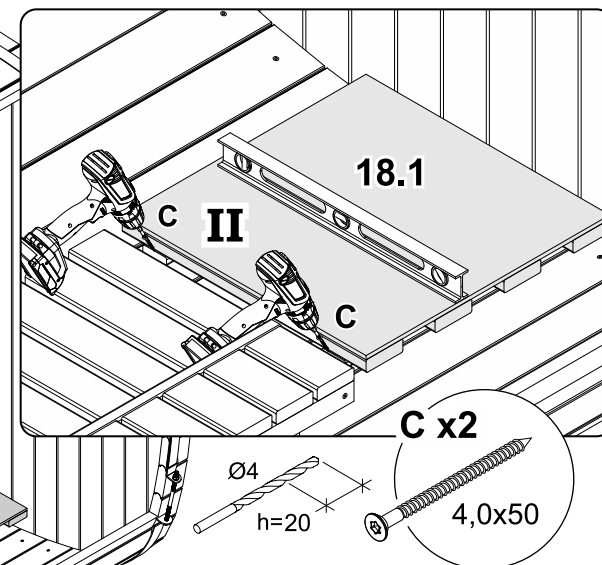
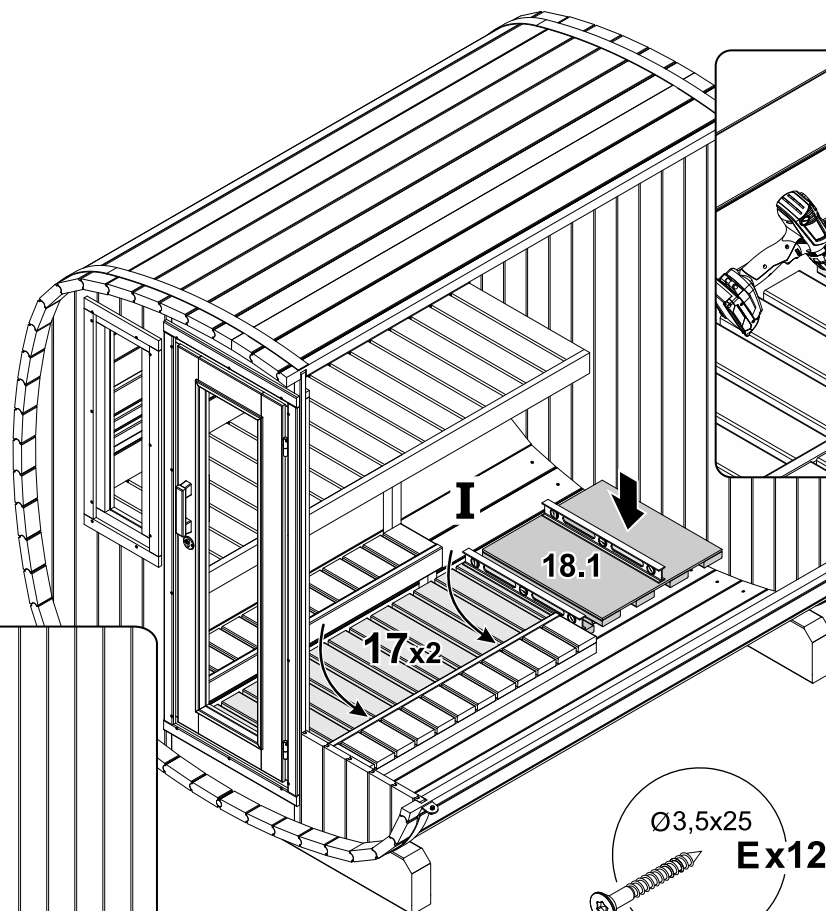
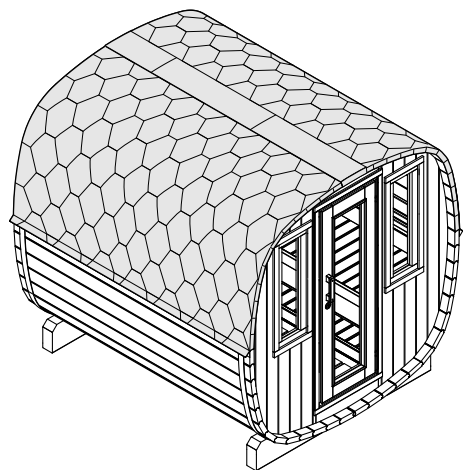
II



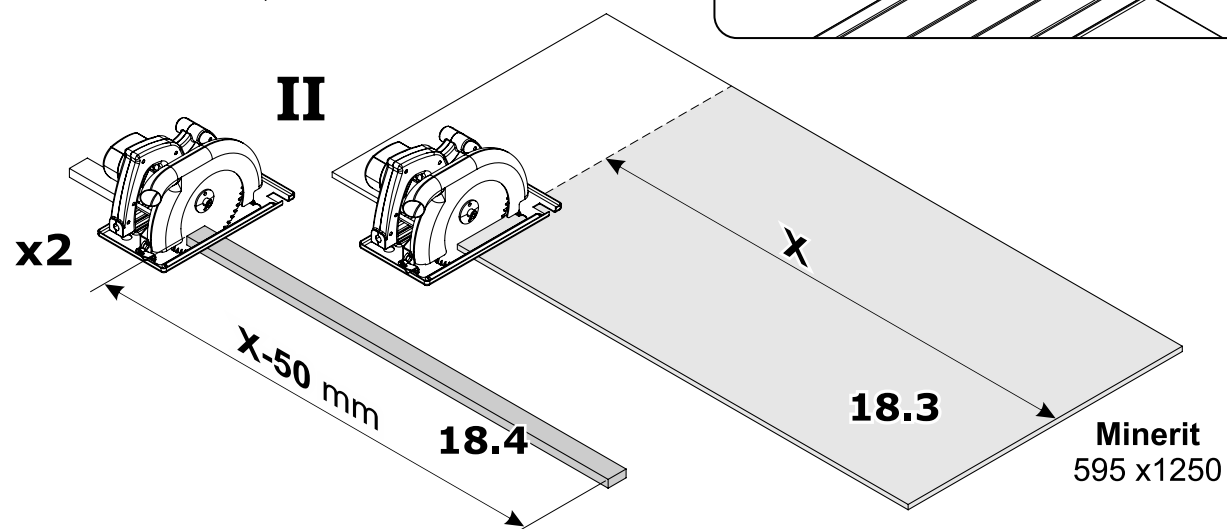
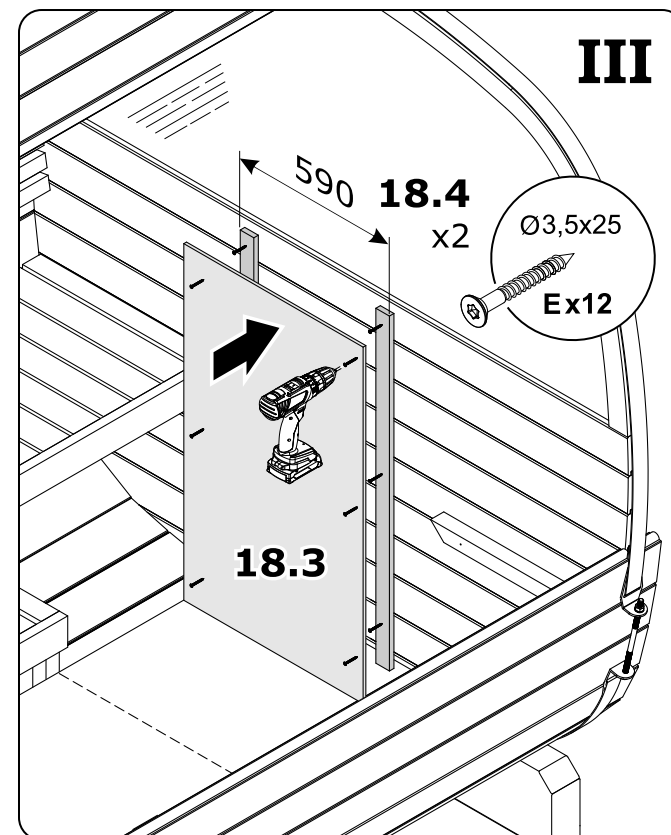
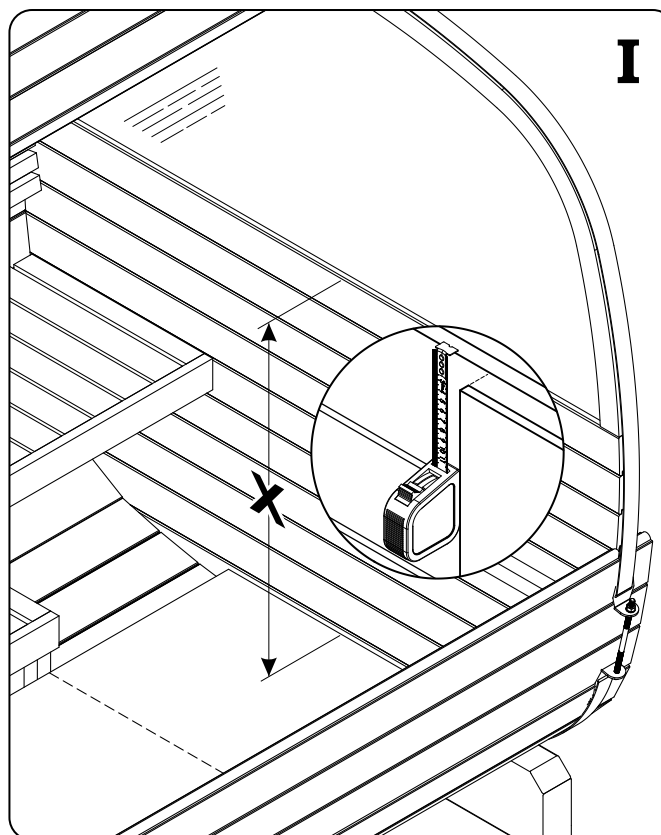
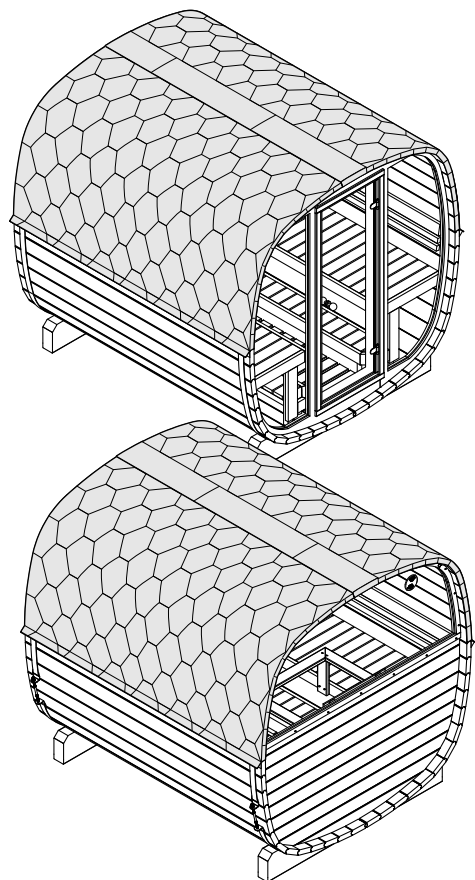
III

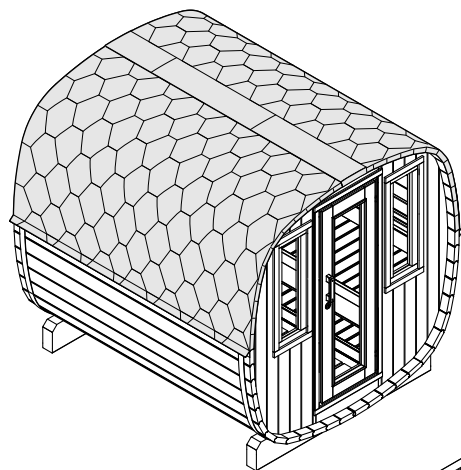


Please pre-drill the 4 mm holes before screwing.



OPTIONAL HALF GLASS BACK WALL



**I**

If necessary,
cut the details
to the appropriate size

19.3

19.1

C x2

4,0x50

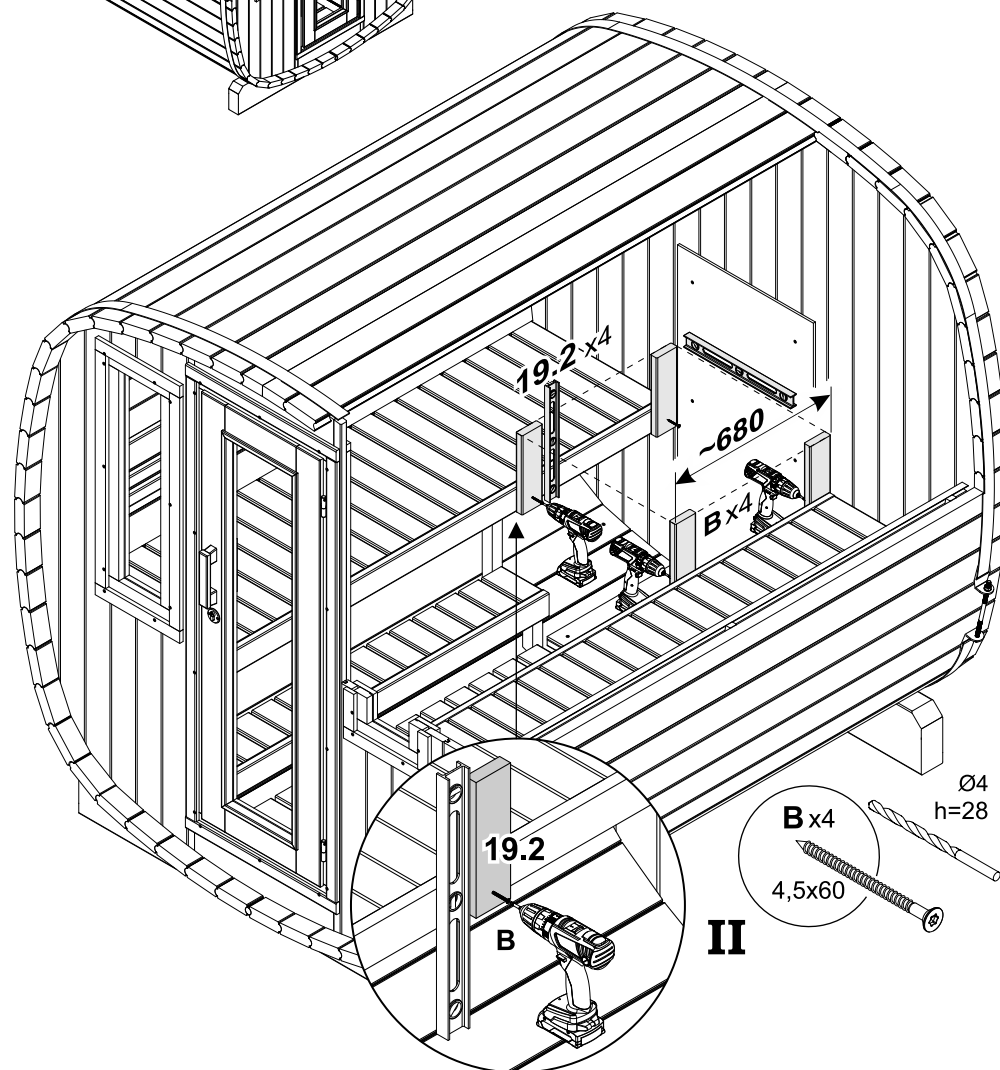
Ø4

19.3

Please
pre-drill the
4 mm
holes before
screwing.
h~25mm

Space for
the sauna
heater

Please
pre-drill the
4 mm
holes before
screwing.
h~30mm



19.2

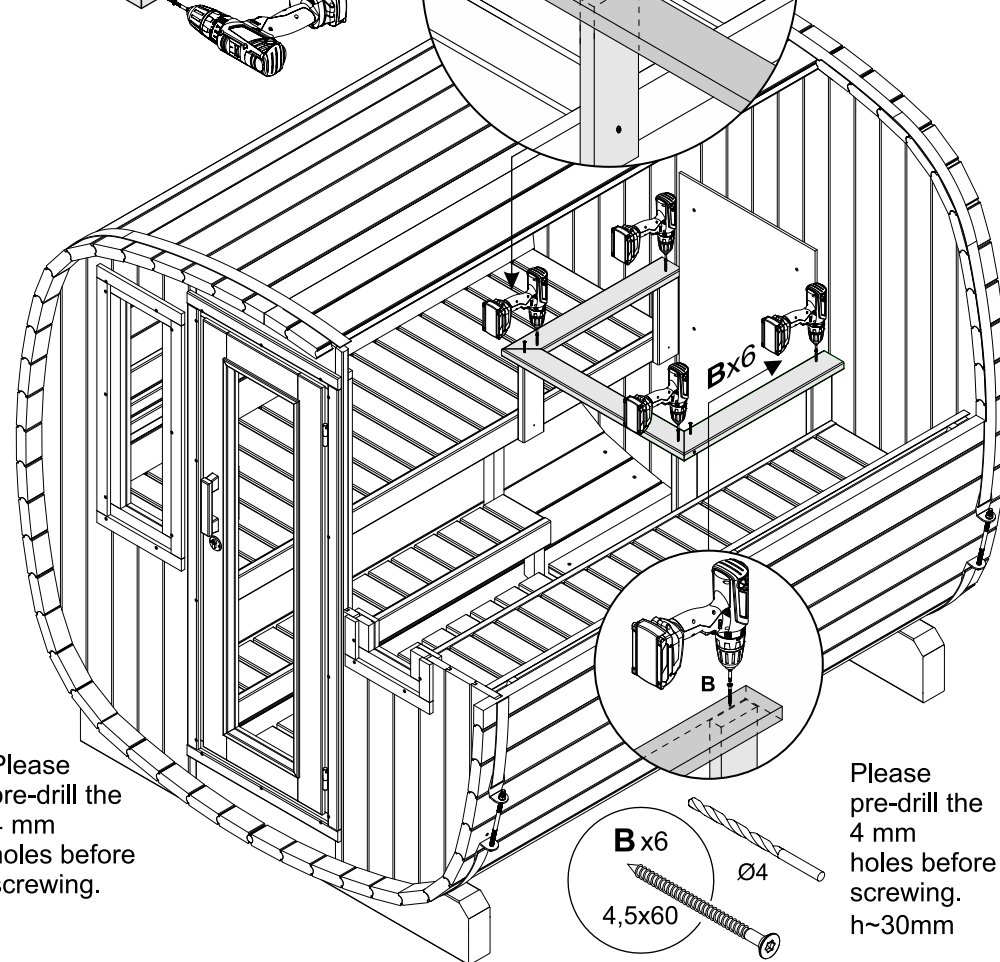
B**II****B x4**

4,5x60

Ø4

h=28

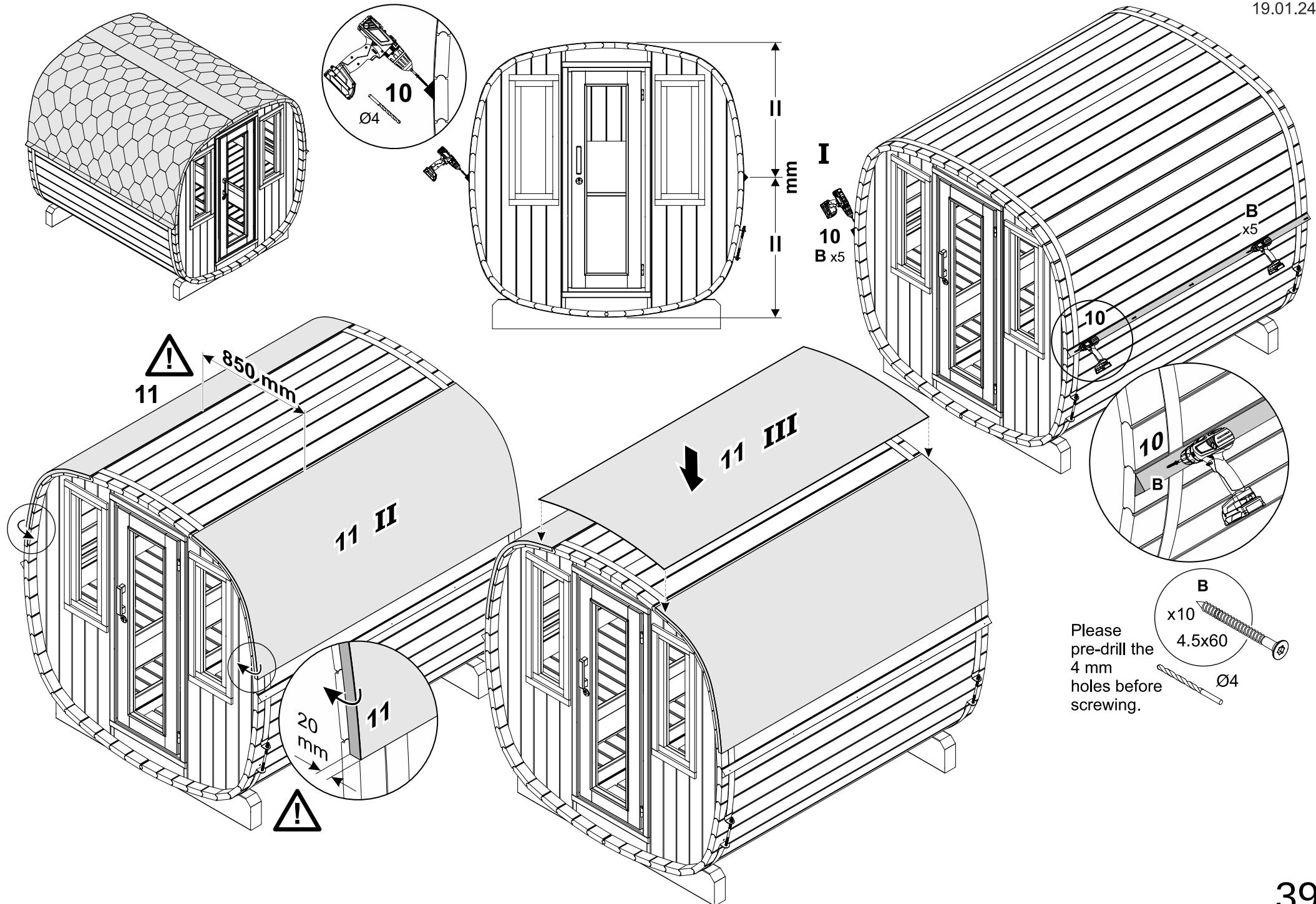
Please
pre-drill the
4 mm
holes before
screwing.

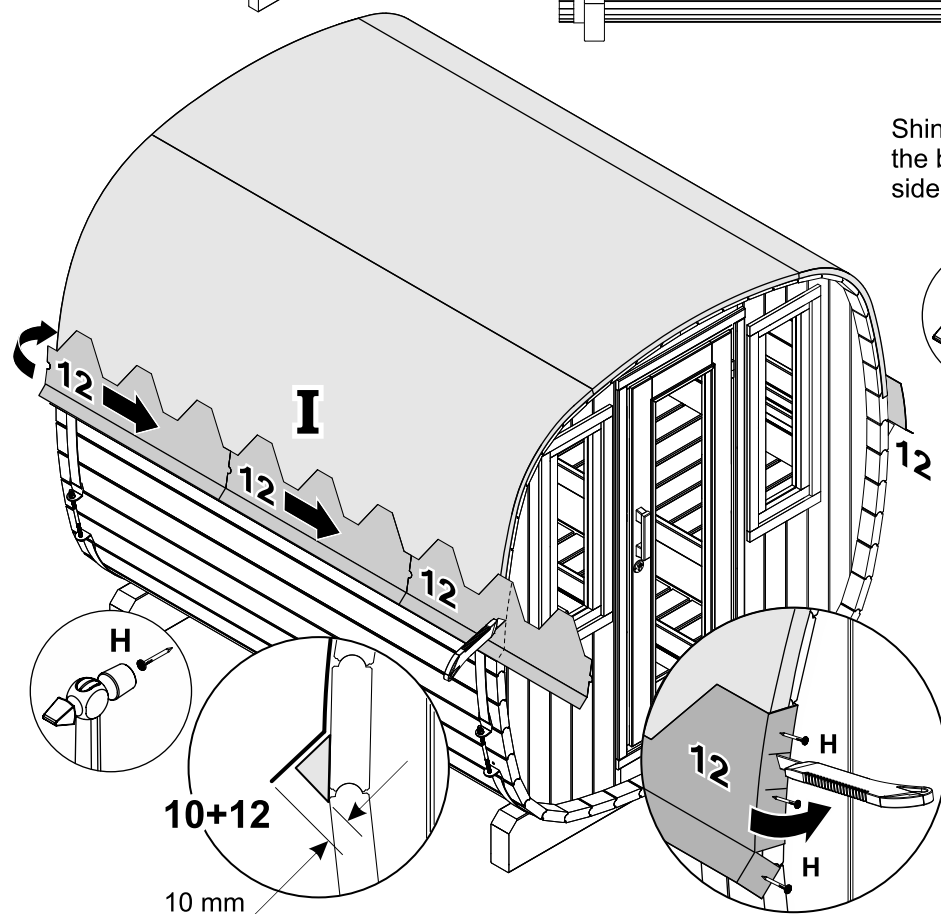
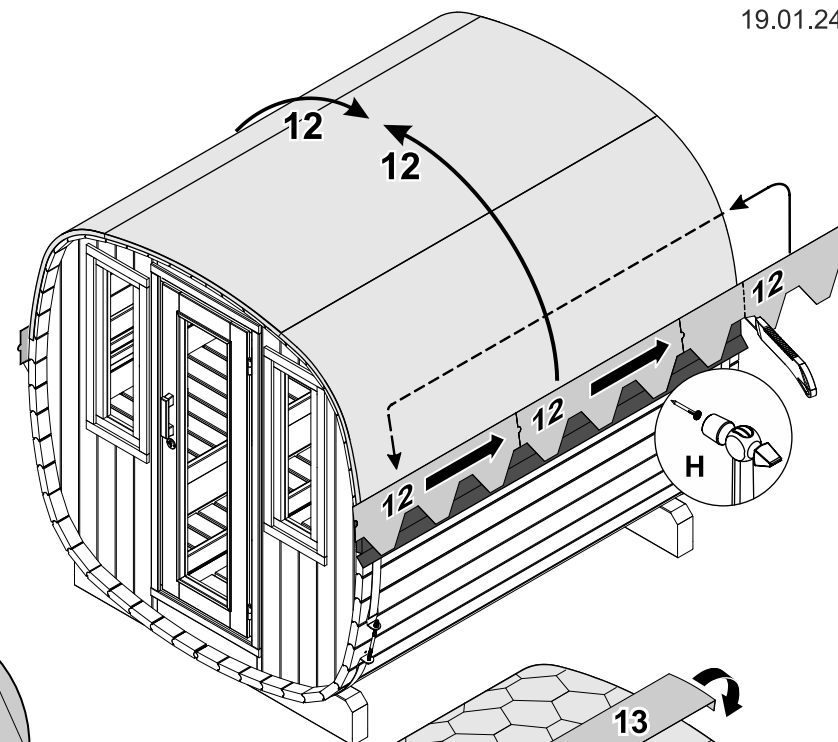
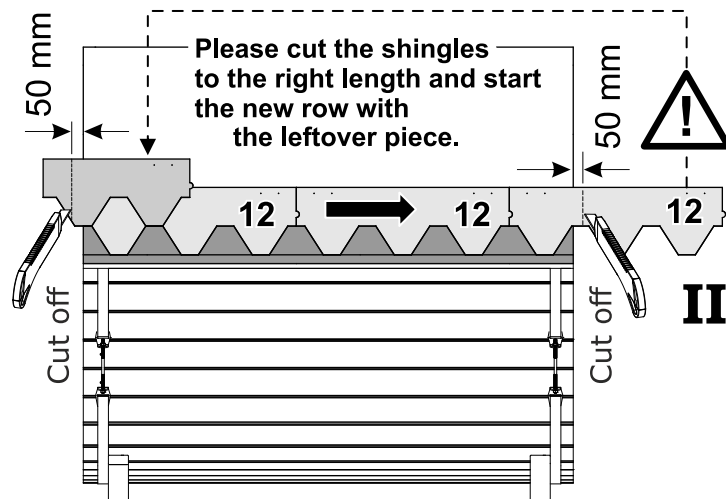
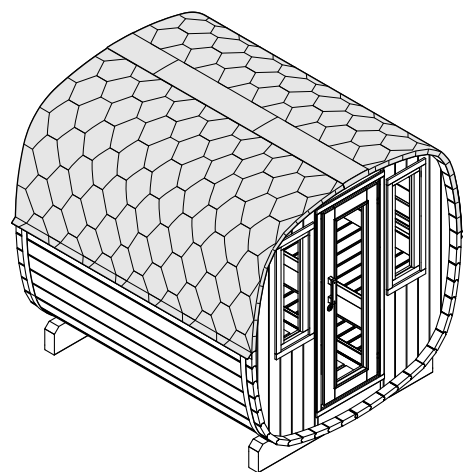
**B x6**

4,5x60

Ø4

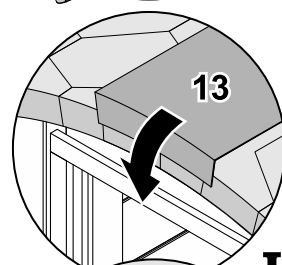
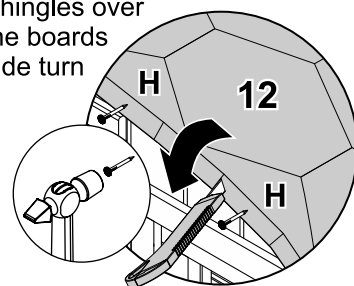
Please
pre-drill the
4 mm
holes before
screwing.
h~30mm



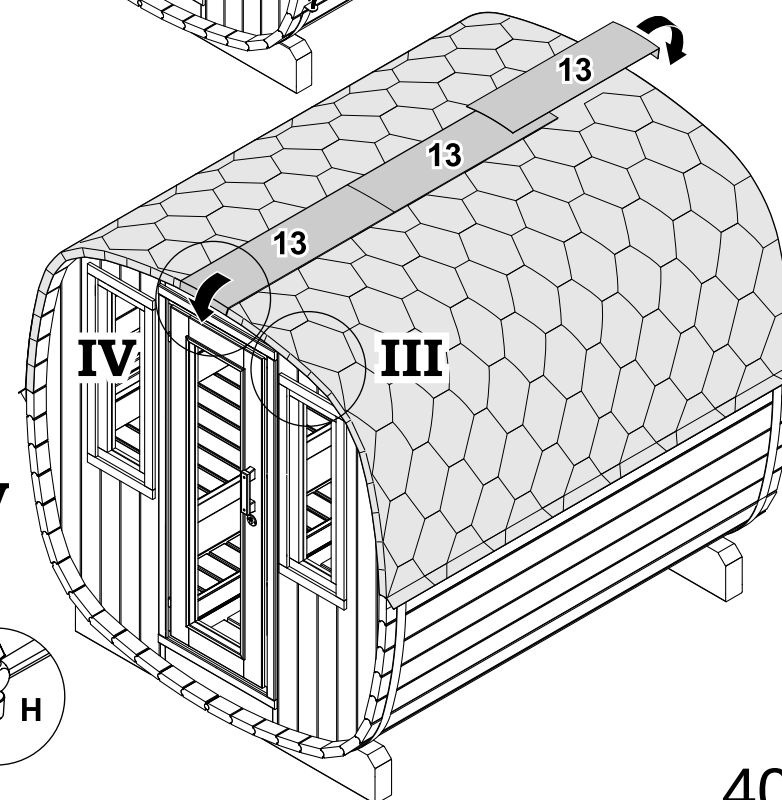
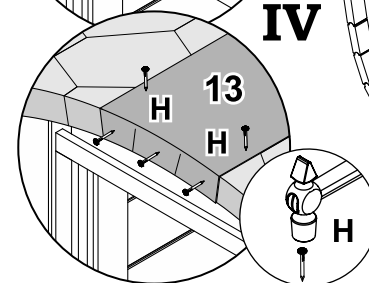


III

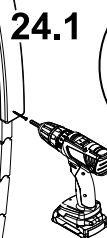
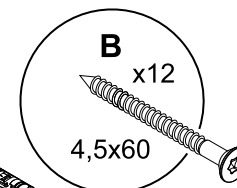
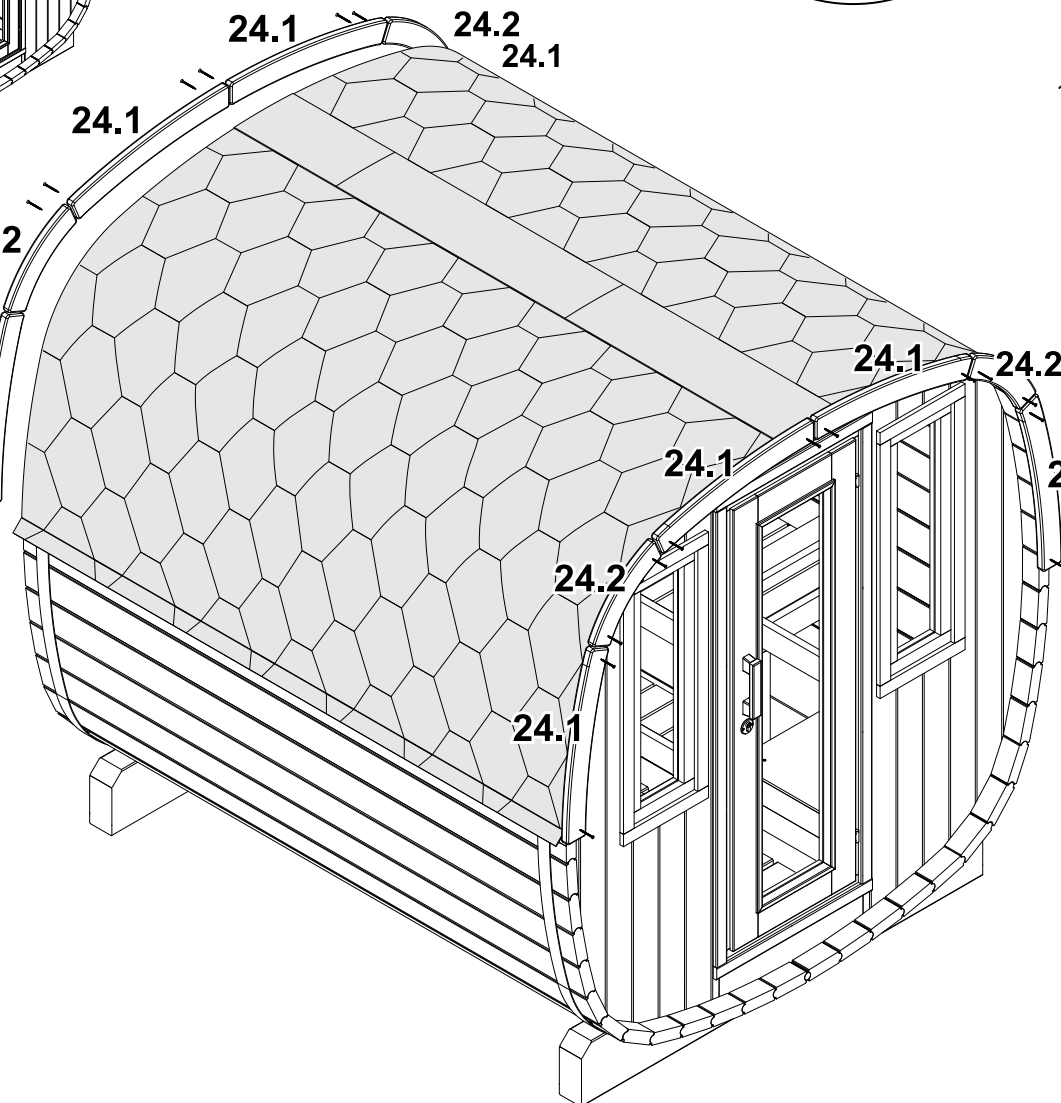
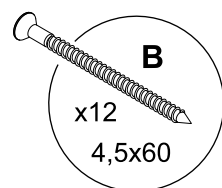
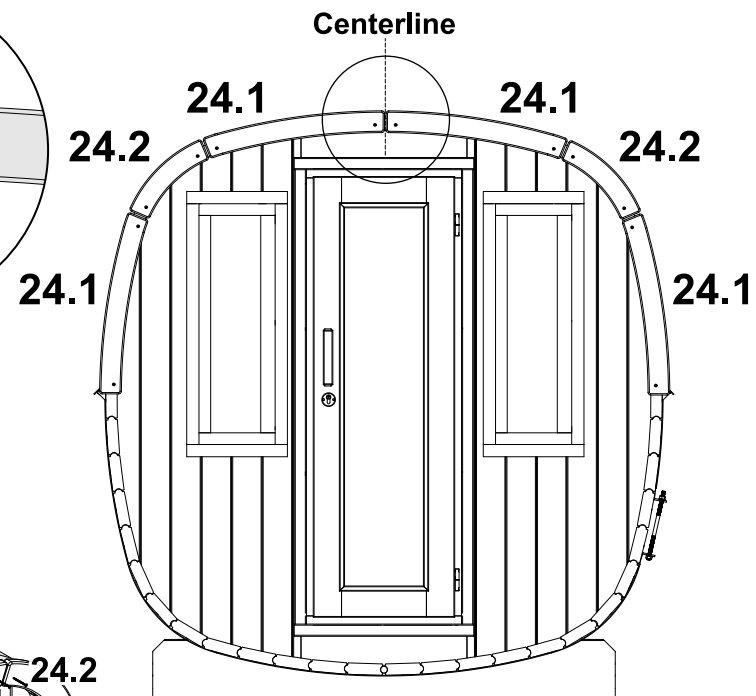
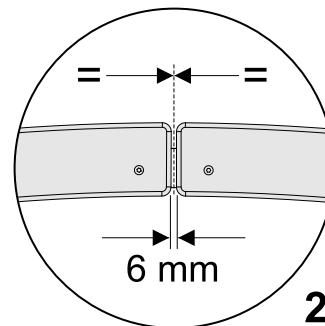
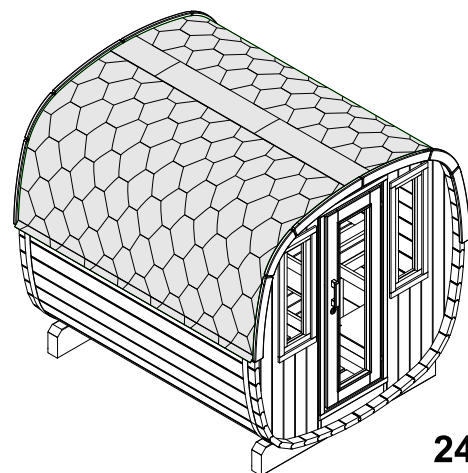
Shingles over the boards side turn



IV



NB! Check also shingles installation manual inside the package.



Please
pre-drill the
4 mm
holes before
screwing.

