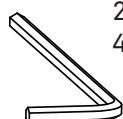
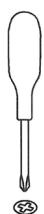
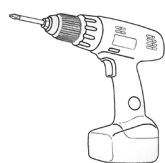
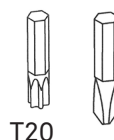


Isomax +



2,5 mm
4 mm



T20



5 mm

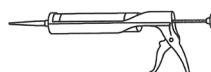
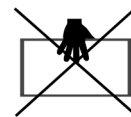


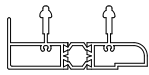
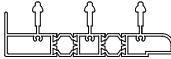

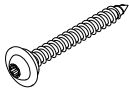

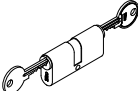
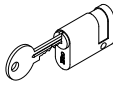




Table of contents::

NOTE!!! The windows must be carried upright.

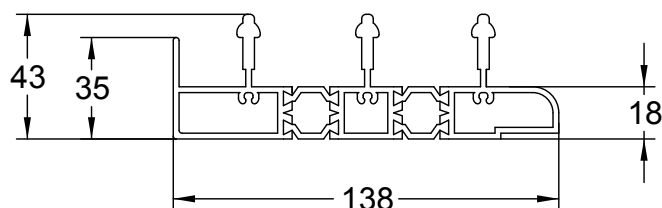
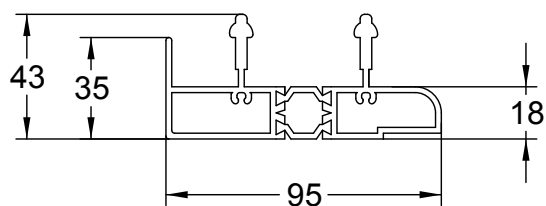


A: Sort the windows by sliding section.

B: The rail profiles are packed in pairs. Check which rail pair that belongs to which windows.

B1		2 track rails (for section with 2 sliding windows)	1 pair
B2		3 track rails (for section with 3 sliding windows)	1 pair
B3		Casing side	1 pair
B5		Screw with washer 4.8x60	Depending on lot size
B6		Screw 4.2x60	Depending on lot size
B7 ₁		Door cylinder	0-2
B7 ₂		Window cylinder	0-2
B8		Cylinder screw	2
B9		Handle Sliding window (inside only) Sliding doors	2 4
B10		Seal. Premounted on bottom rail	2
B11		Groove seal	2-4

Rail dimensions:



1) Check measurements of opening

Check measurements of opening where section is to be fitted. Remember to always have the opening at least 10 mm (pitch) larger than the section's width in order to be able to adjust the casing correctly. The height of the opening should be at least 5 mm greater than the section's casing outer dimensions.

When installing, the section is wedged between the casing and frame with plastic or wood wedges. This allows for adjustment of the section afterwards.

2) Install rails and frame sides

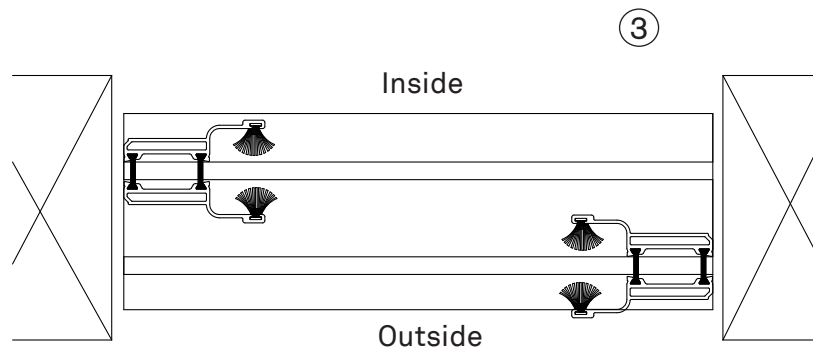
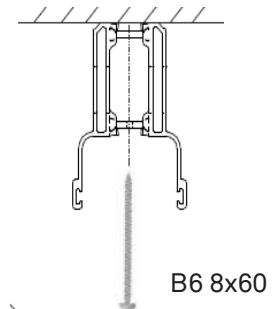
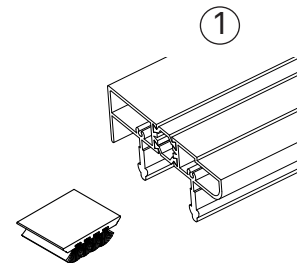
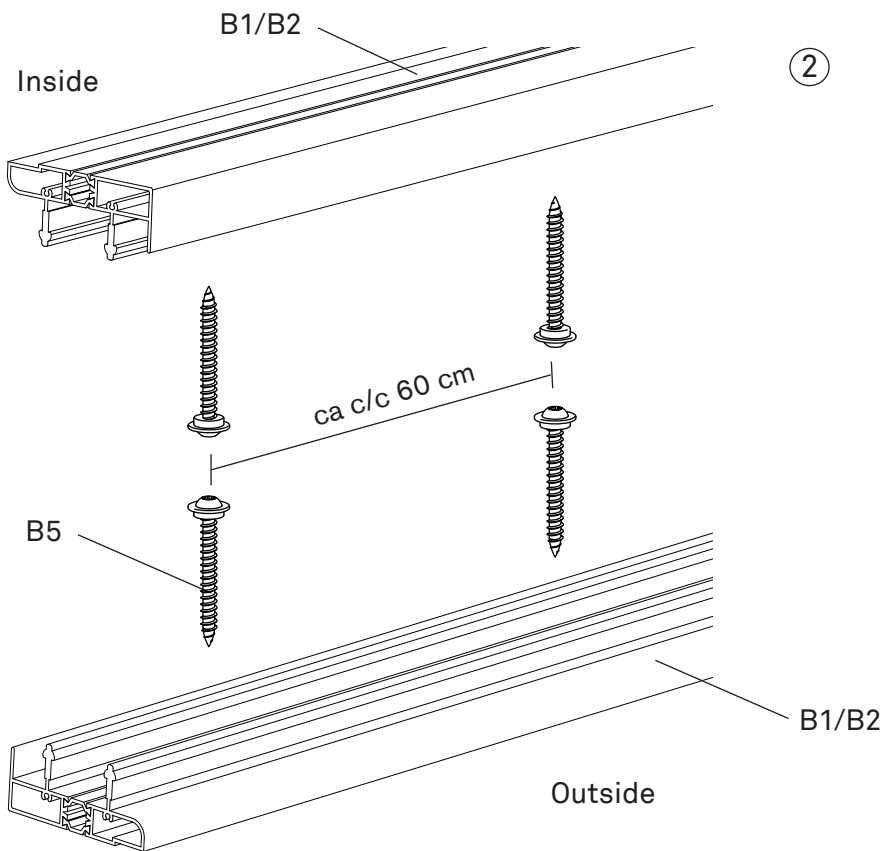
Pre-drill the rail profiles and frame sides with approx. 0.6 m distance, use 4 mm drill.

Note: The frame sides must be placed one outward and one inward, see illustration (3). The bottom rail has punched drainage holes.

Check that the 1st groove seal is between each groove in the upper rail before attaching the rail.

Attach rail B1 or B2 with screw B5.

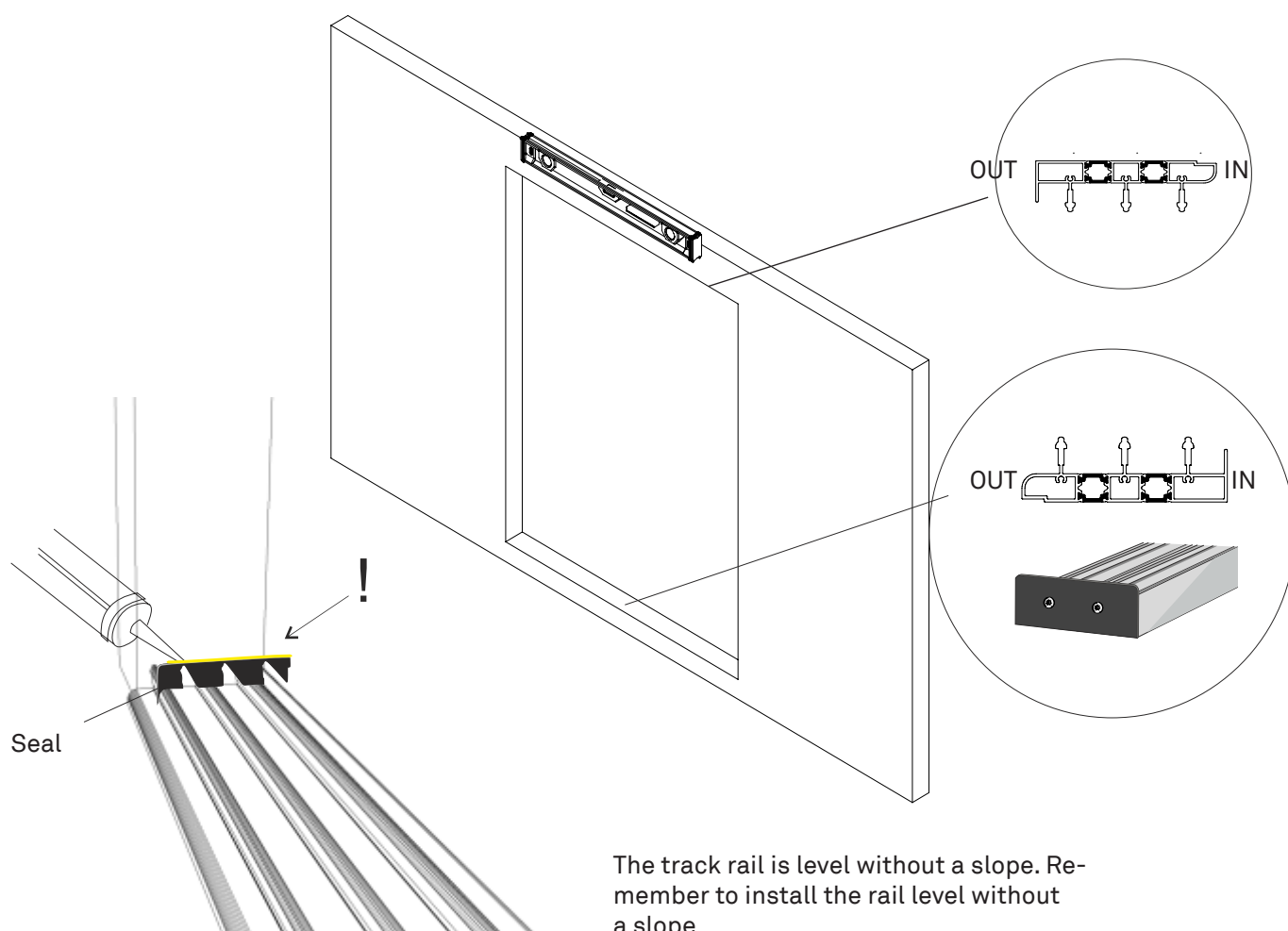
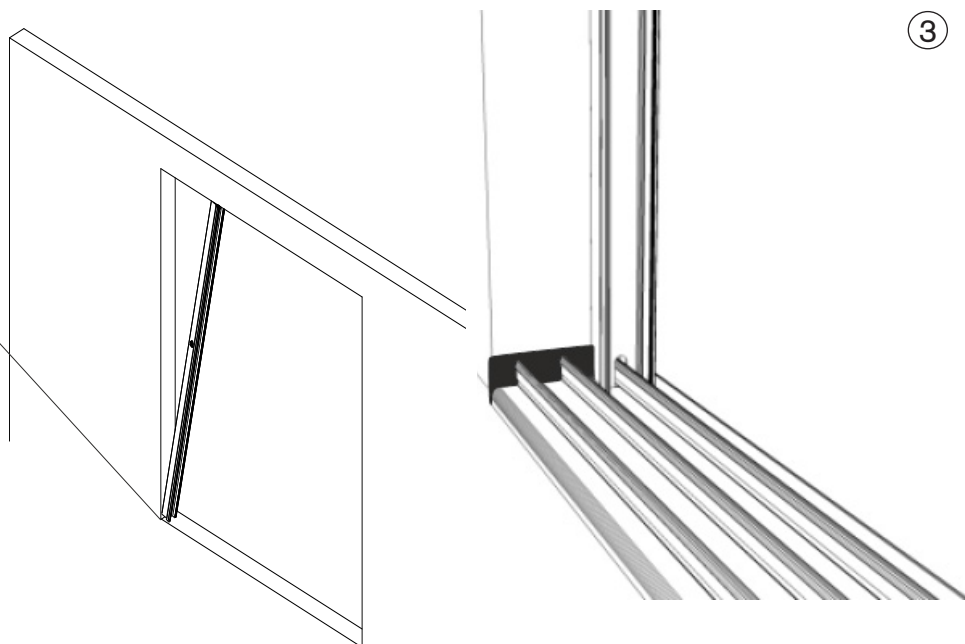
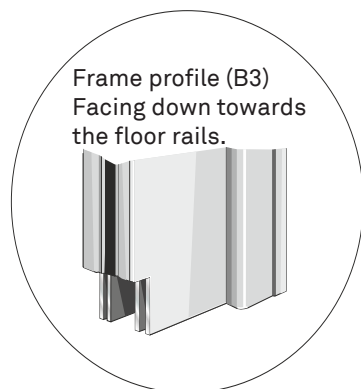
Attach the frame side with screw B6 (See illustration on next page.)



The sides of the frame are always mounted as shown above.

Note that it is always possible to open the section from both sides regardless of which variant that is chosen.

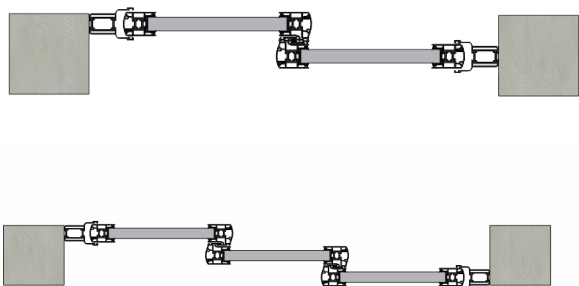
③



Lift the windows into place

The windows are placed on the grooves according to the illustration below.
Ensure that none of the upper groove seals are in the way when the window is lifted in.

4

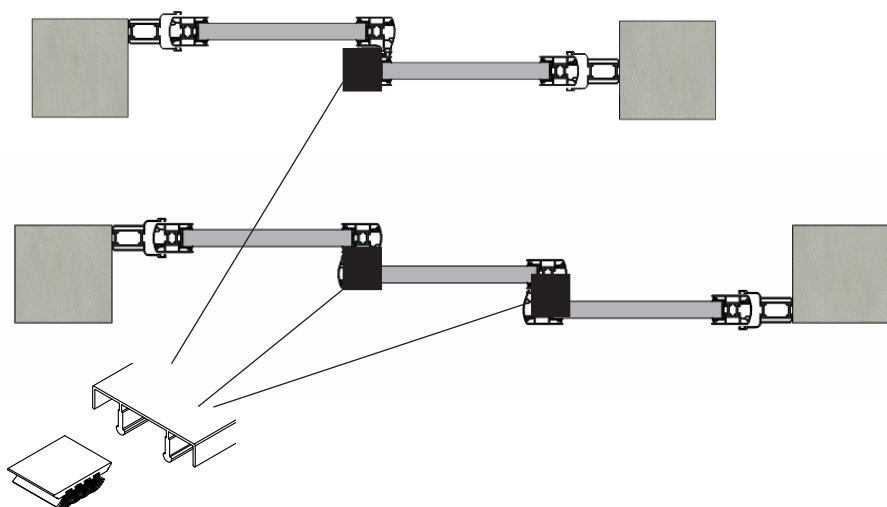


4) Placing the groove seals

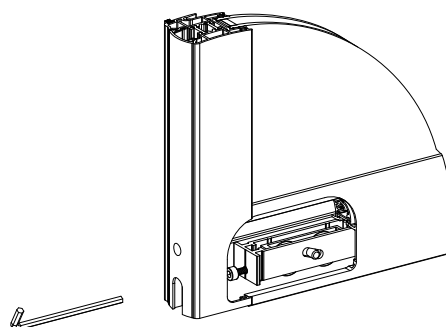
Slide the upper groove seals into place over the window's joints.

The groove seals act as air seals and also as lift-off protection for the windows.

In order to push the groove seals to the right place, some fixing screws may have to be temporarily removed.
Screw the groove seals into place with Allen wrench 2.5 mm.

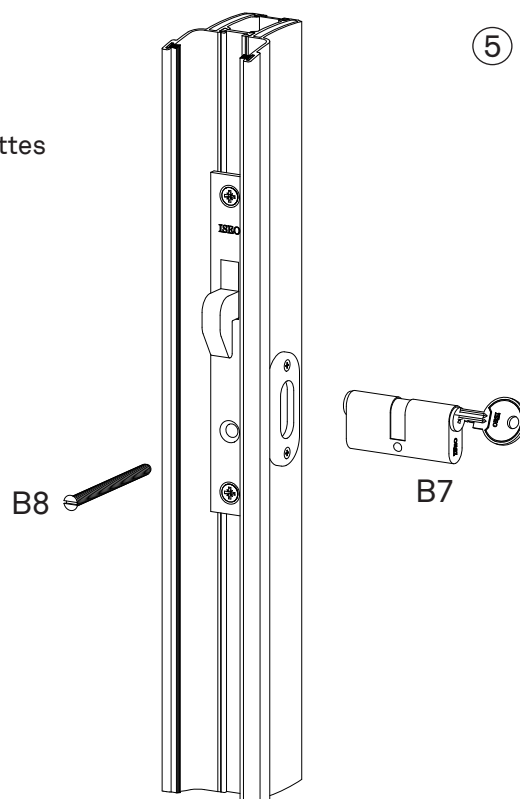


If necessary, level the windows with the adjustable wheels. Ensure that the window is flush against the side of the frame.
(4 mm Allen key)



Installation of hook latch lock

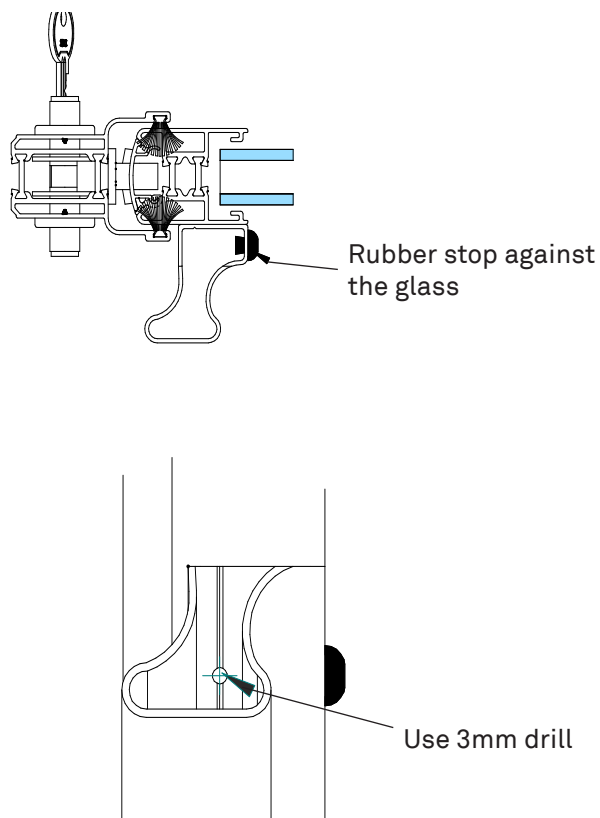
Place the cylinder lock in the side profile and fix with the included cylinder screw. Be careful with the lock rosettes when fitting the lock.



Fitting of handle

1. Clean the door profile where the handle will be fitted
2. Remove the tape's protective film and attach the handle at the appropriate height.
3. Drill into the door profile through the pre-drilled holes on the handle.
4. Screw the handle to the window and insert the plastic fittings at the top and bottom.

⑥



Care instructions

Window Cleaning:

- Use ordinary window detergent, dishwashing detergent or methylated spirit diluted in water. In the case of stubborn dirt, cleaning agents for glass hobs may be used on the glass.
- Vacuum the grooves regularly to extend the life of the wheels. Clean profiles with a mild detergent. Do not use petroleum-based solvents such as petrol or white spirit.

Glass

If glass is exposed to rapid temperature changes, thermal tension is created in the glass. The glass may then absorb so much heat that it can crack.

Dark blinds or other dark surfaces placed close to the inside of the glass can absorb a lot of heat. The glass is particularly exposed if part of it is in the shadow while another part is heated directly by the sun. This creates a risk of thermal cracking.

Such cracks are not covered by the guarantee.

Troubleshooting::

If the doors are not properly sealed towards the frame sides or each other, check the following:

Level the bottom rail with a long spirit level. It is very important that the bottom profile is level. Wedge underneath as necessary. It is also important that the bottom rail is not twisted due to an uneven surface. Check by placing all doors in front of each other and pushing them together along the length of the rails. The side profiles should then follow each other the whole way. If they start to tilt apart, the rail is not level and must be fixed with wedges. Also note that the wheels can be adjusted to achieve a flush connection with the frame side. If this doesn't help, check that the doors are straight. This is most easily achieved by cross-measuring the diagonal on both sides. Both diagonals should have equal length. If not, give the corner of the window a knock with a rubber hammer in the right direction. Check measurements again.

Guarantees::

5 year product guarantee from date of purchase

5 year insulating glass guarantee from date of production stamped in the frame.

The guarantees apply only if the product is installed and maintained according to the installation instructions. The guarantee applies to repair or replacement of faulty products due to material or manufacturing defects.

The insulating glass guarantee applies for condensation in the glass frame due to air entering the space between the glass. Broken or cracked glass is not covered by the product guarantee.